



**GREEN COUNCIL**  
**環保促進會**

**Training Course:**

**Moving towards net zero? – How to quantify GHGs emission and other environmental impacts of products by adopting a life-cycle approach**

**Instructor:**

**Dr. Meike Sauerwein, Lecturer, The Hong Kong University of Science and Technology**

**Moderator: Mr. Felix LAM**

**Remarks: This material/event is funded by the Professional Services Advancement Support Scheme of the Government of the Hong Kong Special Administrative Region. Any opinions, findings, conclusions or recommendations expressed in this material/any event organised under this project do not reflect the views of the Government of the Hong Kong Special Administrative Region or the Vetting Committee of the Professional Services Advancement Support Scheme.**



Green Council Training Course

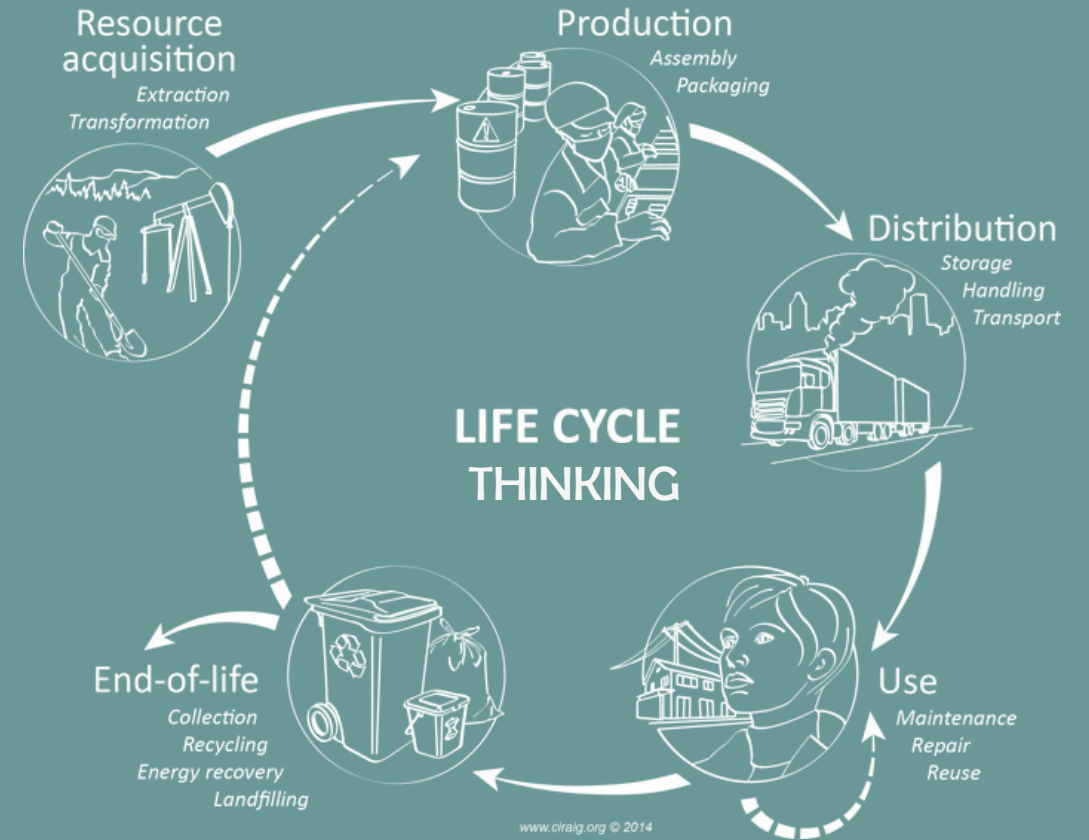
## MOVING TOWARDS NET ZERO?

How to quantify GHG emission & other environmental impacts of products by adopting a life-cycle approach

Dr. Meike Sauerwein

meike@ust.hk

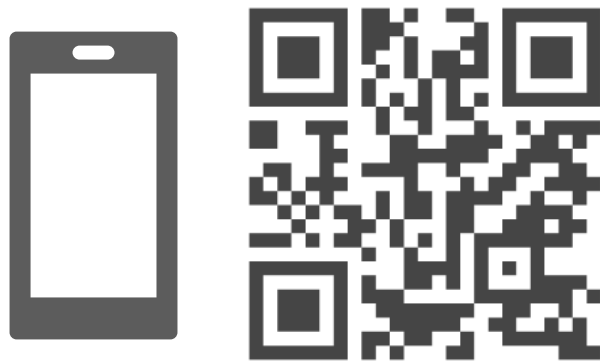
6. April 2022



# YOUR EXPECTATIONS



- How much do you know about Life Cycle Thinking / Assessment?
- What aspects are you most interested in?
- Are there specific questions/topics you'd like to get answered/addressed in this workshop?

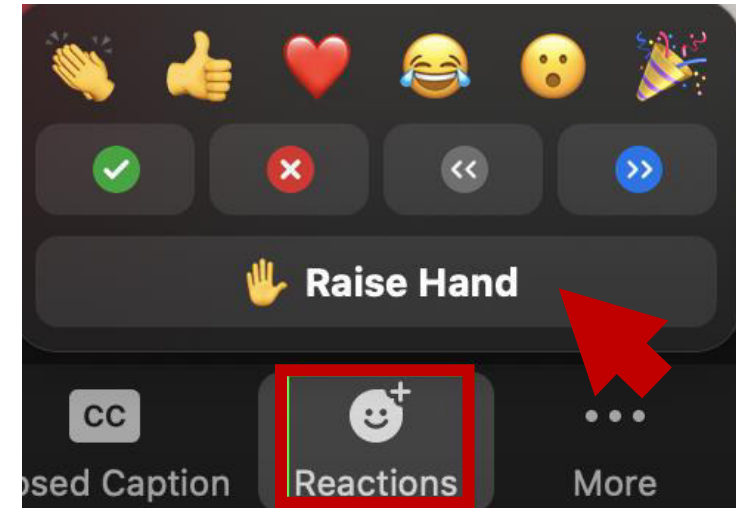


Go to: [menti.com](https://menti.com)  
Login Code:  
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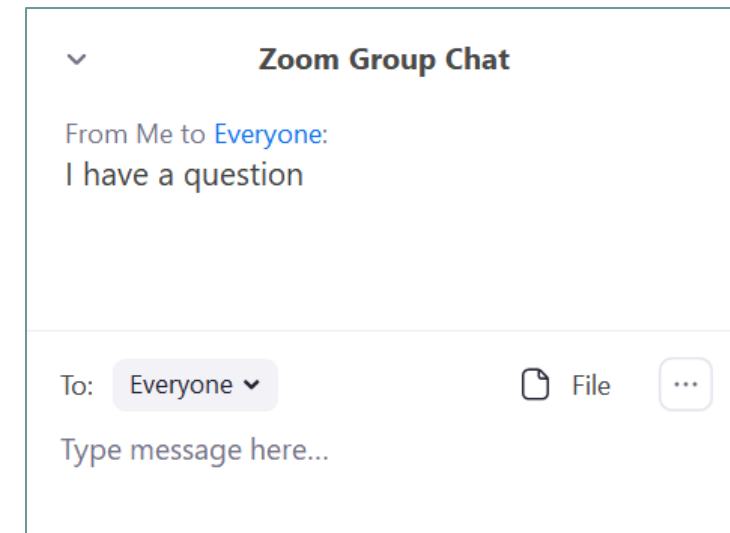
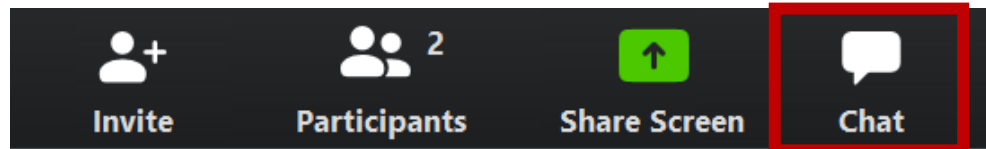
# ANY QUESTIONS?



Feel free to **raise your hand** and ask at any time.



Ask & answer questions or leave comments in the **chat**. Feel free to also help each other answer questions!

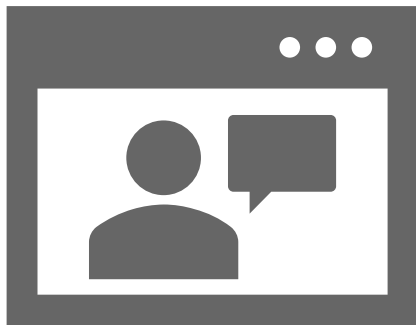


# ...TO MAKE THINGS EASIER FOR ME 😊

Please rename yourself so that ZOOM shows

1. your **preferred name** (how you want me to call you) and
2. your **organizations name**

*e.g., M. Sauerwein (HKUST), or Meike (HKUST)*



Since we are all interested in low carbon solutions:  
**Feel free to leave your video off** while I am talking,  
but I would appreciate if you could **turn it on for breakout rooms.**

# OUTLINE

## PART 1 - TODAY

- What is Net Zero?
- Science Based Targets & Scope 3 Emissions
- What is a Sustainable Product?
- Life Cycle Thinking Concept
  - Why is it so useful in the discussion about product sustainability?
- Life Cycle Assessment Methodology
  - Using a daily-life example to walk you through the steps of an LCA
- Wrap-up

I planned for 2 short breaks in between – but feel free to let me know if you prefer to have less/more/longer/shorter ones

# OUTLINE

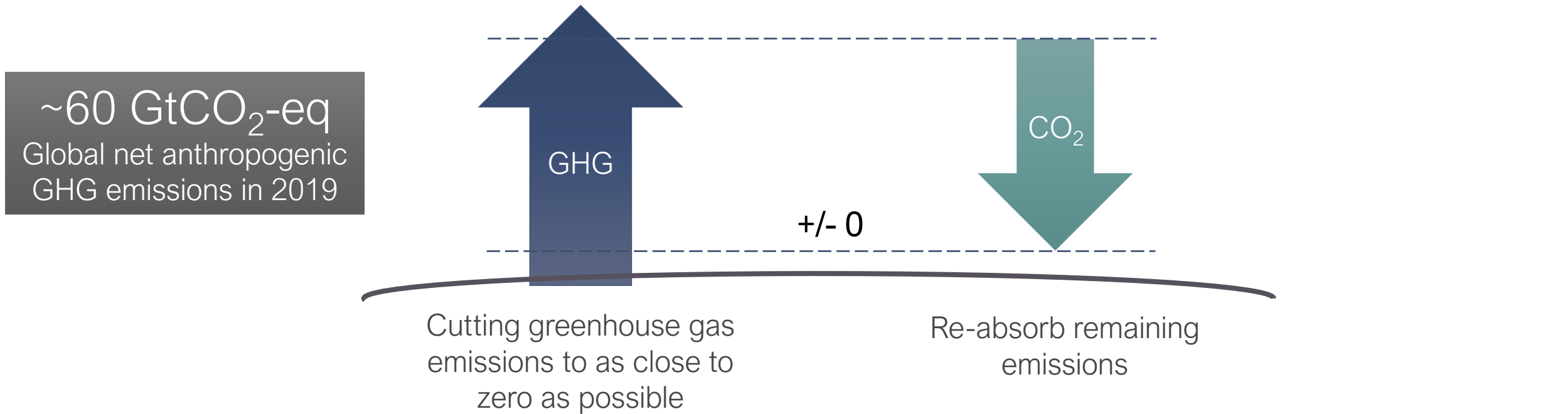
## PART 2 - FRIDAY

- Life Cycle Assessment Methodology
  - Recap and linkage to key frameworks and ISO standards
  - Discuss benefits and limitations
- Life Cycle Assessment Tools & Applications
  - Examples of common uses of LCA
  - Using LCA results – what to pay attention to?
- Life Cycle Costing
  - Key concept and examples

Feel free to ask about / suggest specific topics  
– I'll try my best to include what interests you 😊

# WHAT IS NET ZERO?

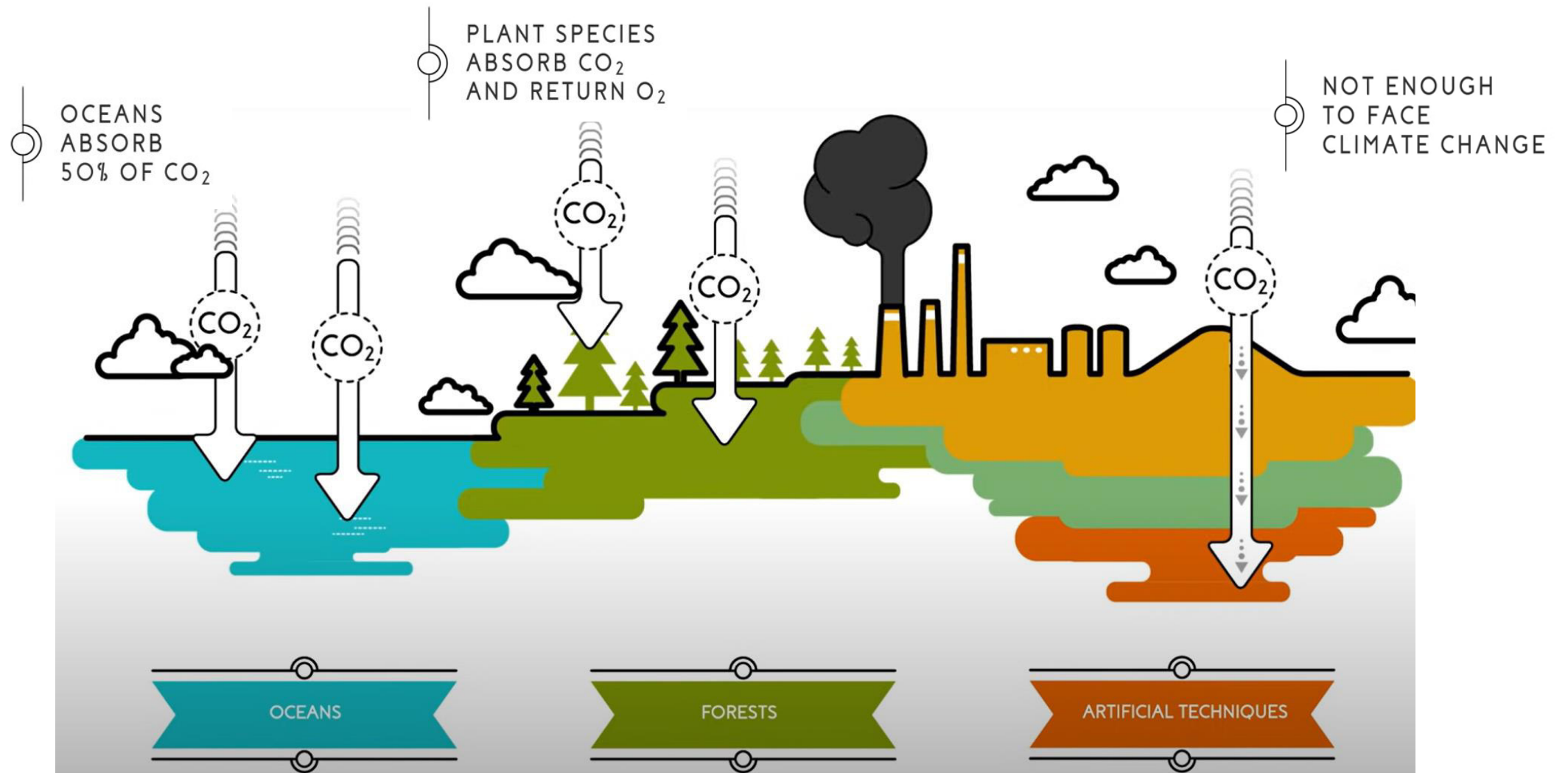
TO KEEP GLOBAL WARMING TO NO MORE THAN 1.5°C EMISSIONS NEED TO BE REDUCED BY 45% BY 2030 AND REACH NET ZERO BY 2050.



\*estimate of remaining carbon budget from 2020 onwards for limiting warming to 1.5°C is 500 Gt CO<sub>2</sub> (1150 Gt CO<sub>2</sub> for 2 °C)



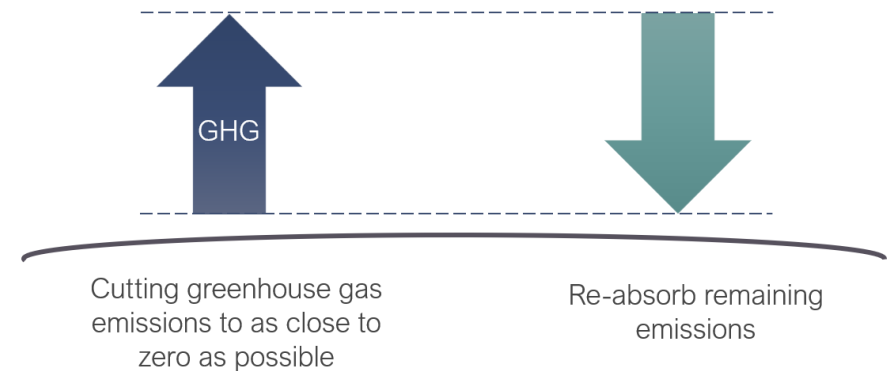
# WHAT IS NET ZERO?



# ARE WE ON TRACK TO REACH NET ZERO BY 2050?

TO KEEP GLOBAL WARMING TO NO MORE THAN 1.5°C EMISSIONS NEED TO BE REDUCED BY 45% BY 2030 AND REACH NET ZERO BY 2050.

China, the United States, & the European Union have **set a net-zero target**, covering about **76% of global emissions**.



**Commitments made by governments to date fall far short of what is required.**

Current national climate plans – for all 193 Parties to the Paris Agreement taken together – **would lead to an increase of 14%** in global greenhouse gas emissions by 2030, compared to 2010 levels.

Need for accurate  
quantification  
techniques!

# CLIMATE CHANGE IMPACTS

Pathways with the near-term emissions characteristics,  
lead to a median global warming of 2.4°C - 3.5°C by 2100

Impacts to human systems		Confidence in attribution to climate change	
—	Increasing adverse impacts	●	High or very high
±	Increasing adverse and positive impacts	●	Medium
		●	Low

**Impacts on water scarcity and food production**

Human systems	Water scarcity	Agriculture/crop production	Animal and livestock health and productivity	Fisheries yields and aquaculture production
Global	±	—	○	—
Asia	±	±	○	—

# SCIENCE BASED TARGETS INITIATIVE (SBTi)

- The Science Based Targets initiative\* (SBTi) is enabling companies and financial institutions globally to set ambitious emissions reductions targets in line with the latest climate science (halve emissions before 2030 and achieve net-zero emissions before 2050)



- Organizations disclose emissions annually and monitor progress on reaching the target.
- By March 2022 1,326 companies have put in place science-based targets in line with net zero

How many of these do you think are from Hong Kong?

\*a collaboration between CDP, the United Nations Global Compact, World Resources Institute (WRI) and the World Wide Fund for Nature (WWF) and one of the We Mean Business Coalition commitments

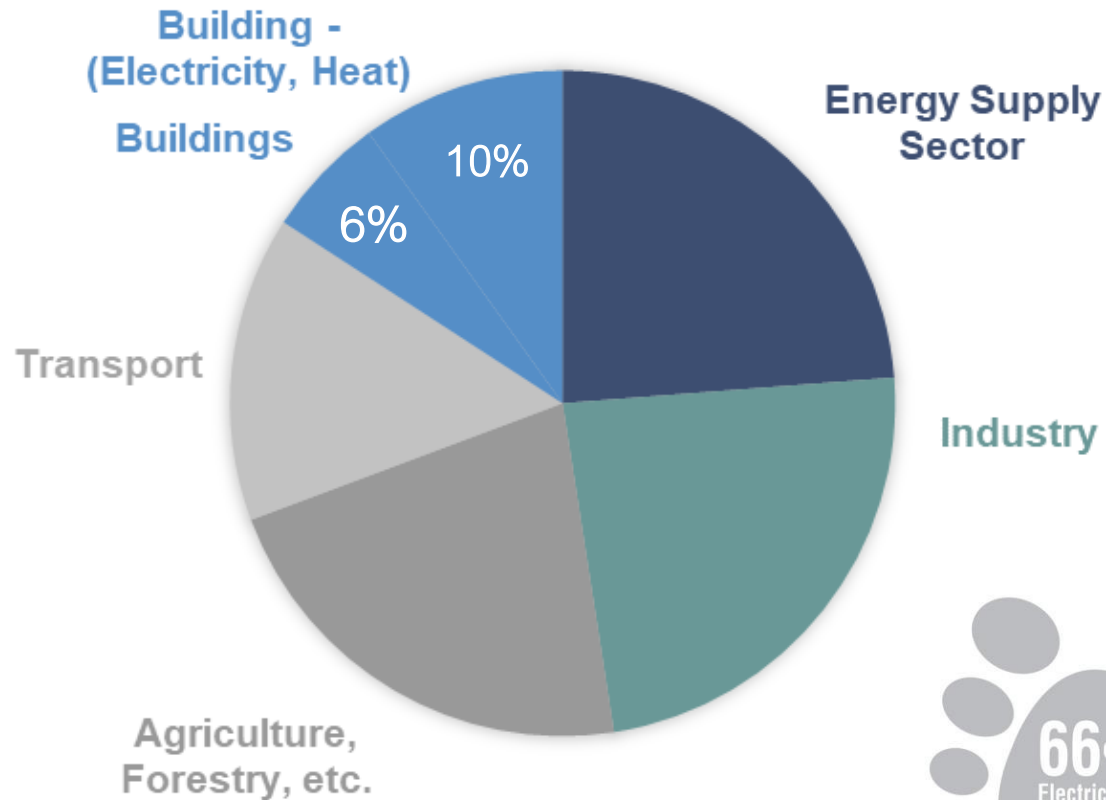
# COMPANIES THAT COMMITTED TO SCIENCE-BASED TARGETS

## CORPORATE EXAMPLES

City Developments Limited (CDL)*	Singapore	Real Estate	HeidelbergCement AG	Germany	Construction Materials
Mitsubishi Estate Co.,Ltd.*	Japan	Real Estate	Salzgitter AG*	Germany	Mining - Metals (Iron, Aluminium, Other Metals)
Schüco International KG	Germany	Building Products	Sumitomo Forestry Co., Ltd	Japan	Homebuilding
Frasers Property Commercial Management Pte Ltd	Singapore	Real Estate	FUJI SASH CO.,LTD.	Japan	Construction Materials

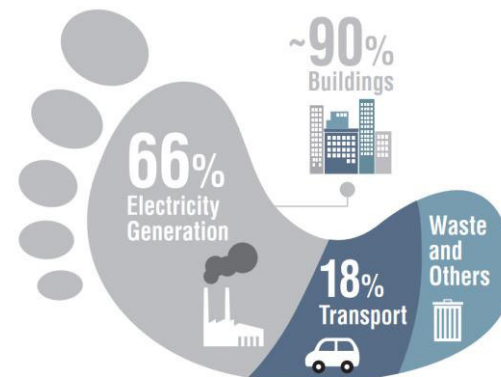
43 Japanese, 10 Singaporean, 5 South Korean, 1 from Hong Kong (as of March 2022)

# GLOBAL NET ANTHROPOGENIC GHG EMISSIONS



Globally buildings generate 16% of annual greenhouse gas emissions.

- 10% from electricity and heat for building operations – existing & new buildings
- 6% Buildings – incl. embodied carbon mostly due to new construction



Hong Kong Carbon Emission Sources @ 2019

In Hong Kong about 60% of annual greenhouse gas emissions originate from the building sector



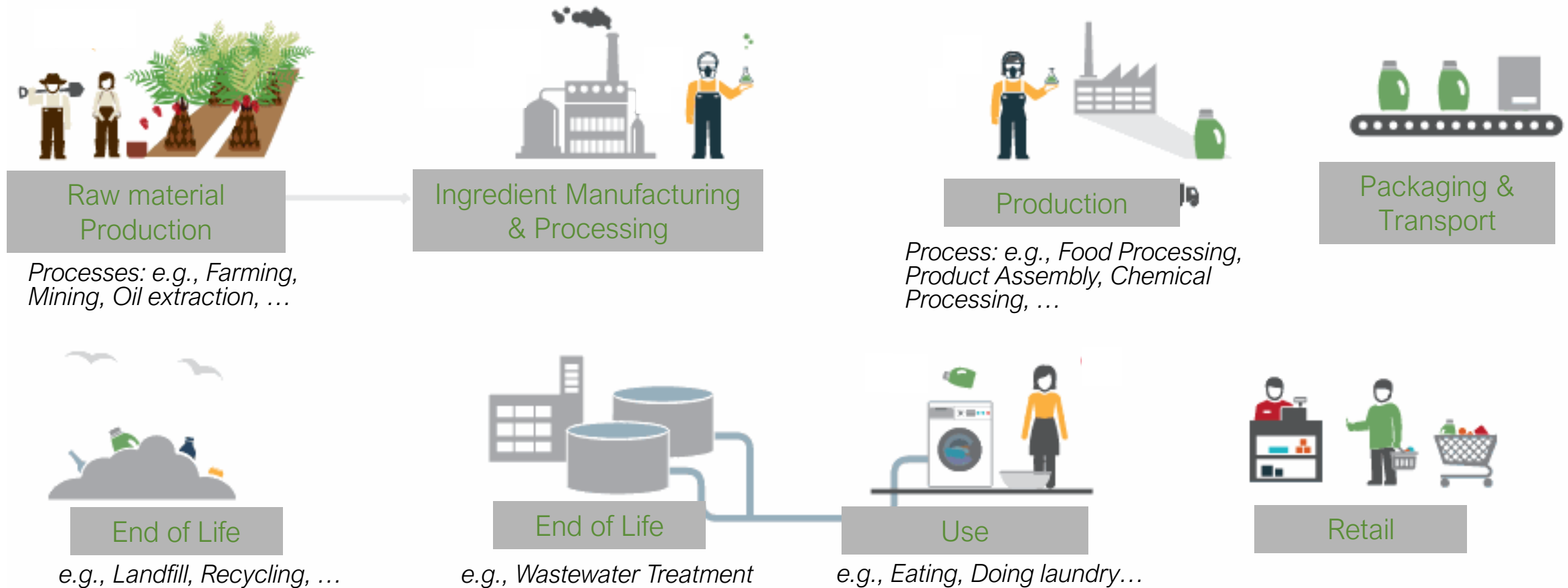
## **‘Upfront’ Embodied Carbon**

Manufacturing, transportation, and installation of construction materials

## **Operational Carbon**

Building energy consumption

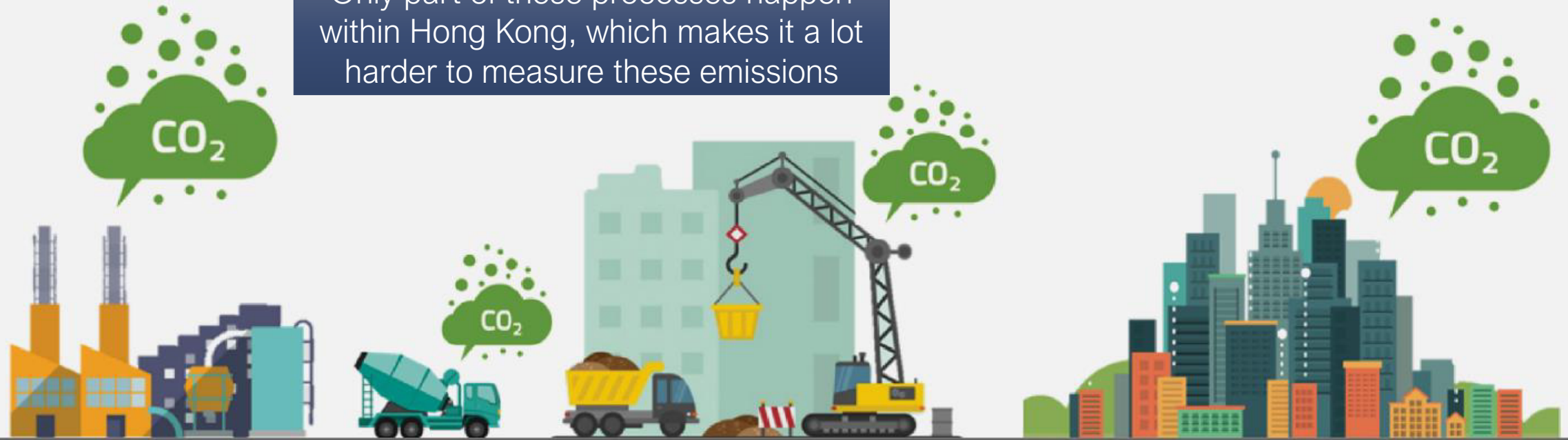
# LIFE CYCLE STAGES OF A PRODUCT



Every product goes through these life cycle stages but undergoes different processes



Only part of these processes happen within Hong Kong, which makes it a lot harder to measure these emissions



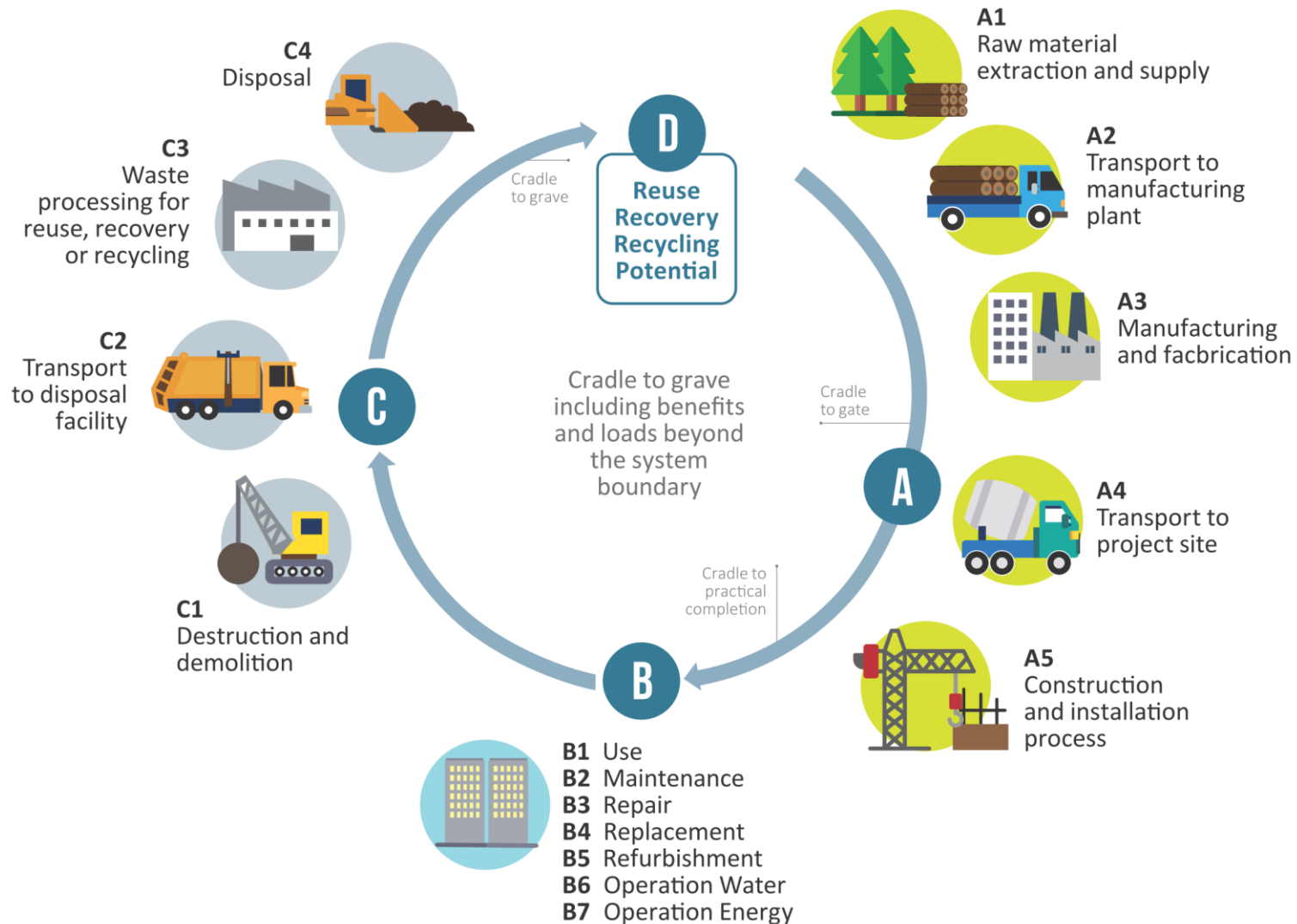
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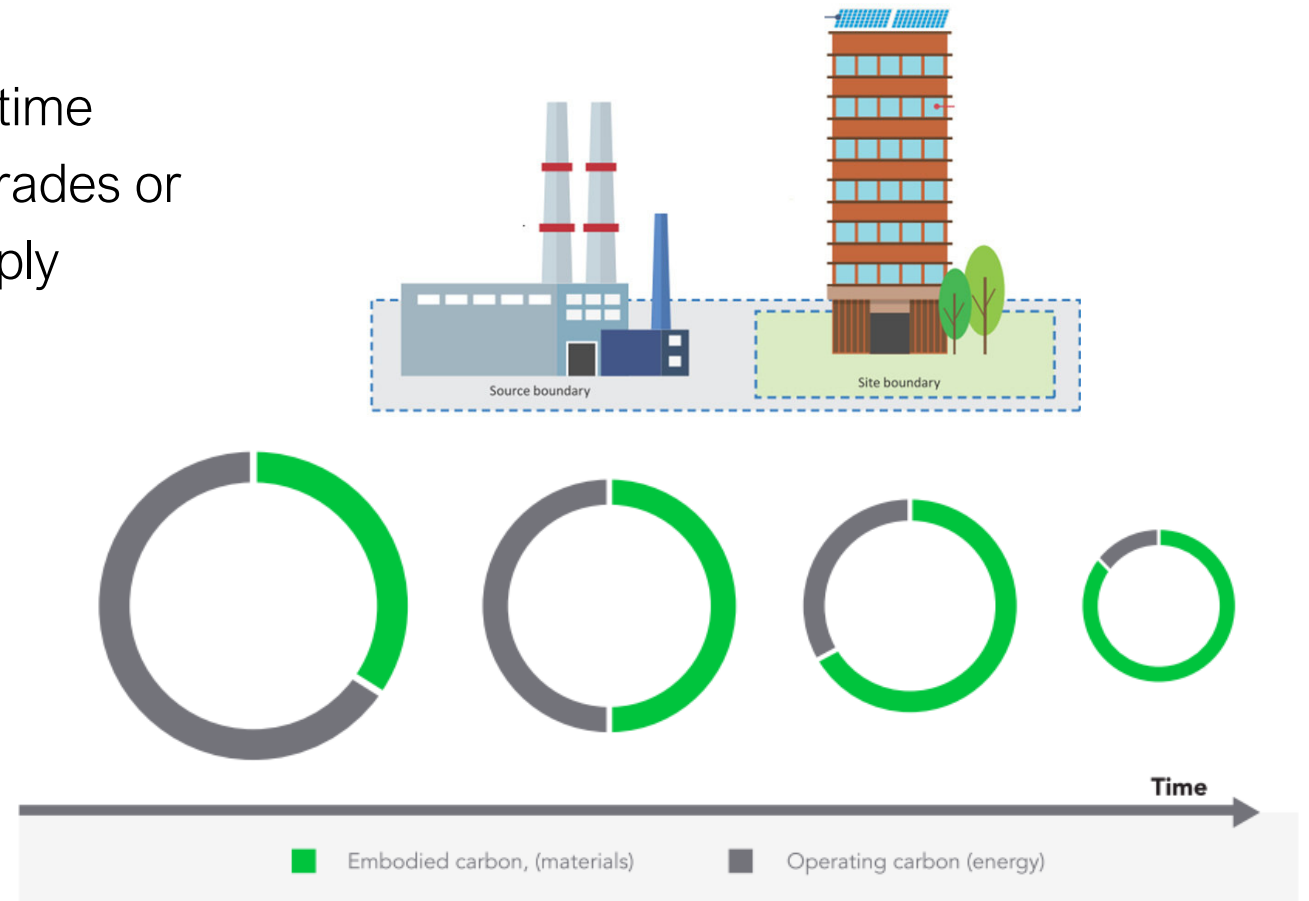
# BUILDING LIFE CYCLE



# EMBODIED VS OPERATIONAL CARBON

IMPORTANCE OF EMBODIED CARBON GROWS AS OPERATIONAL ENERGY DECARBONIZES

- While operational carbon can reduce over time e.g., due to building energy efficiency upgrades or decarbonization efforts of local energy supply
- **Embodied carbon** is released before the building is even in use
  - Emissions are locked in place as soon as a building is built
  - Emissions depend largely on energy system at the source location



# SCOPE 3 EMISSIONS

INDIRECT UPSTREAM & DOWNSTREAM EMISSIONS THAT OCCUR IN THE VALUE CHAIN  
(EXCLUDING INDIRECT EMISSIONS ASSOCIATED WITH POWER GENERATION (SCOPE 2))



If scope 3 emissions represent >40% of a company's overall emissions, the SBTi requires they set a target to cover this impact.

# SCOPE 3 EMISSIONS

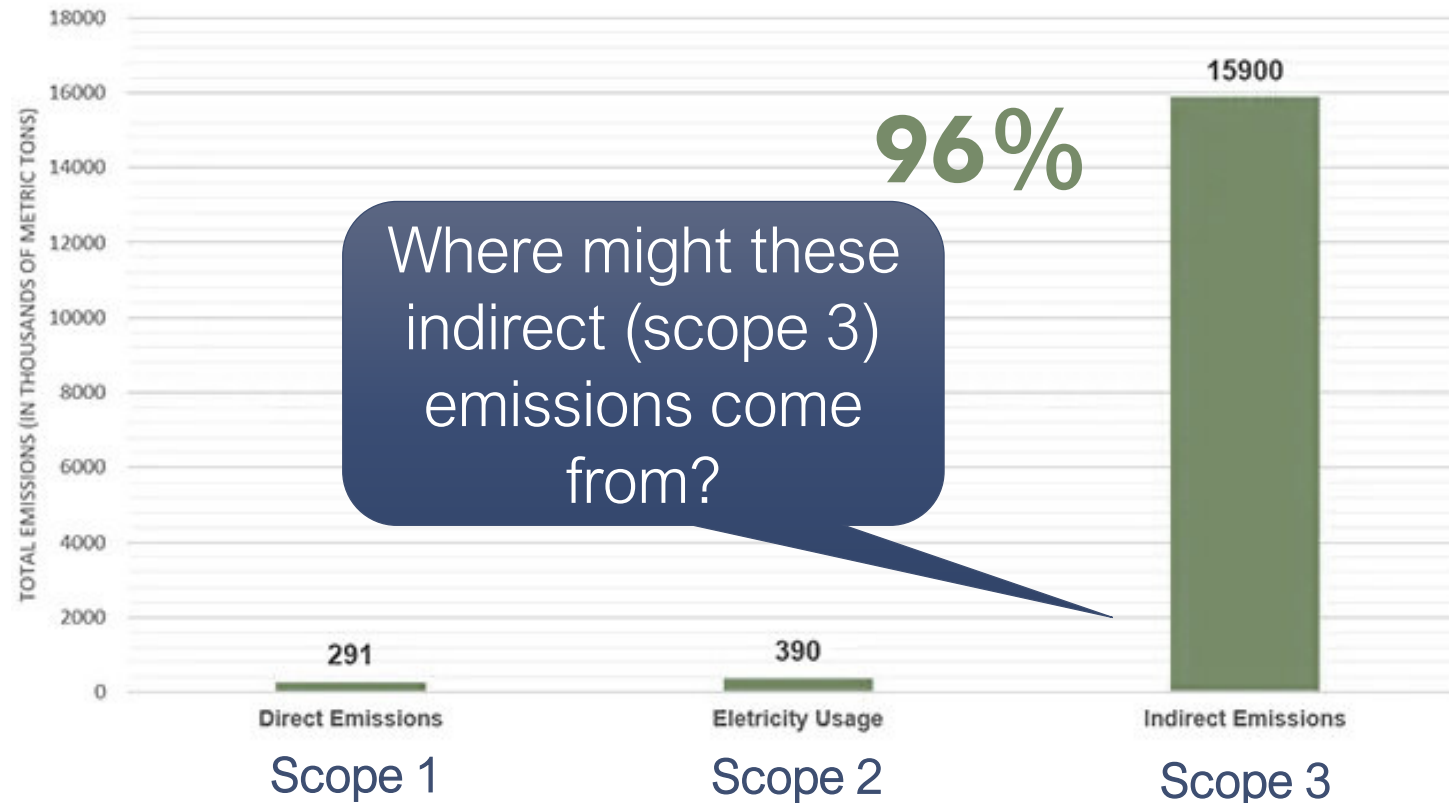
EXAMPLE: STARBUCKS



## 2030 Goals:

50% absolute reduction in **scope 1, 2 and 3** greenhouse gas (GHG) emissions representing all of Starbucks direct operations and value chain.

Starbucks Greenhouse Gas Footprint FY17



# SCOPE 3 EMISSIONS

FOR MOST SECTORS, THE LARGEST SOURCES OF A COMPANY'S EMISSIONS LIE UP- AND/OR DOWNSTREAM OF THEIR CORE OPERATIONS.

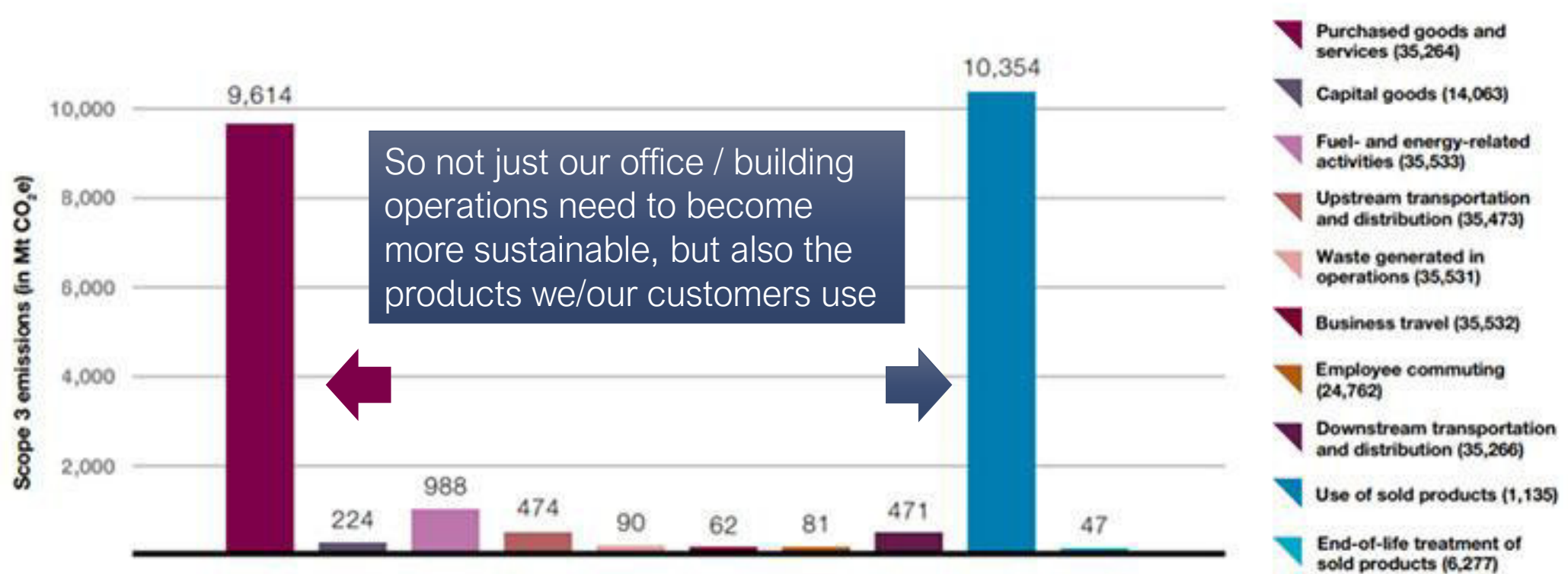


Figure 1. Scope 3 emissions estimated by CDP for 35,533 companies per emission source in year 2014. The number of companies for which each type of Scope 3 emissions was calculated is presented in parentheses for each sector.

## ACTIVITY 1 – DISCUSSION

How would you/ do people commonly define what a “Sustainable Product” is?



Group discussion in  
Breakout rooms



10 min



Take notes on the  
shared google slide  
(access link on the zoom chat)

# ACTIVITY 1





## INSTRUCTIONS

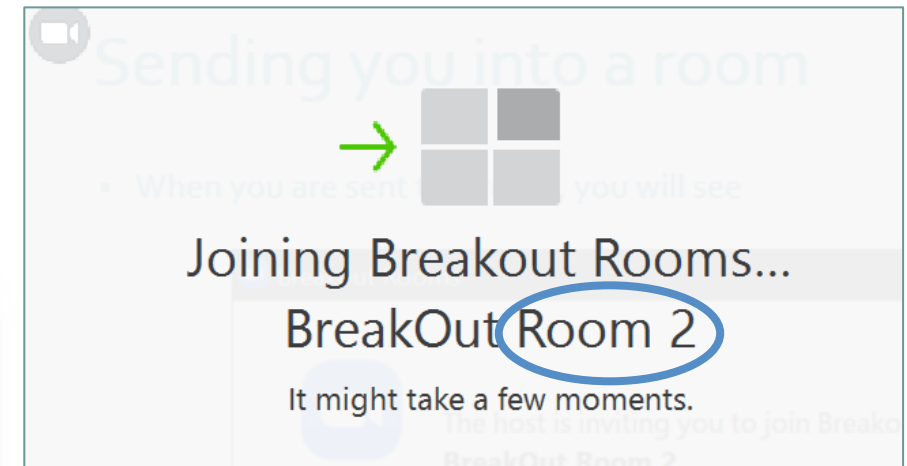
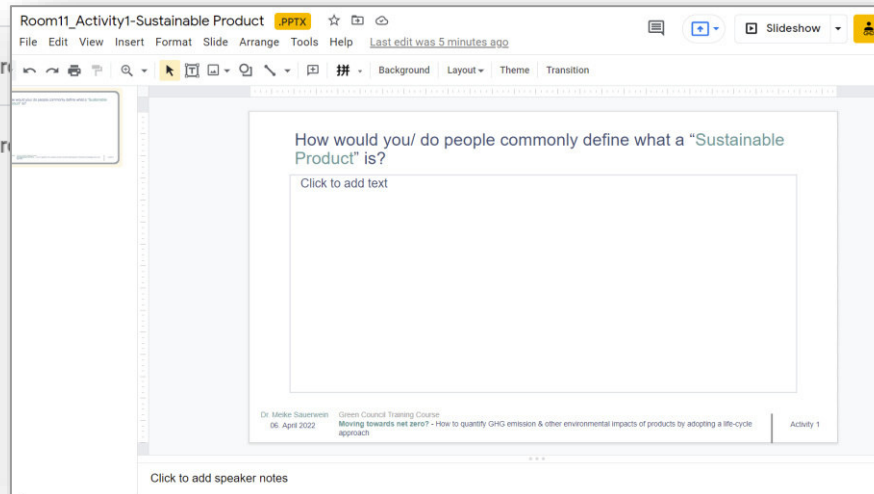
Each room has their own note sheet on google drive → **see link on the chat**

<https://bit.ly/3LI8ZBi>

Please only edit the sheet that matches with **your room number**

My Drive > Green Council Workshop > Activity 1 - Sustainable Product

Name ↑	Owner	Last modified	Fi
 Room01_Activity1-Sustainable Produ...	me	11:09	4i
 Room02_Activity1-Sustainable Produ...	me	11:09	4i
 Room03_Activity1-Sustainable Pr			
 Room04_Activity1-Sustainable Pr			





# IN THE BREAKOUT ROOM...

Facilitators are indicated with an “F” in front of their name.  
He/she should

- Encourage everyone to briefly introduce themselves
- take the lead to start the discussion and ensure that at least one room member is taking notes

Say hi to each other  
w/mics + cam

Need Help from  
Host?

Please don't click unless  
you have to :)

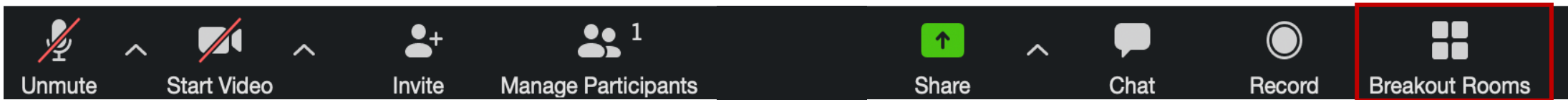


Find out who are  
your roommates

Chat with  
your roommates  
or share links

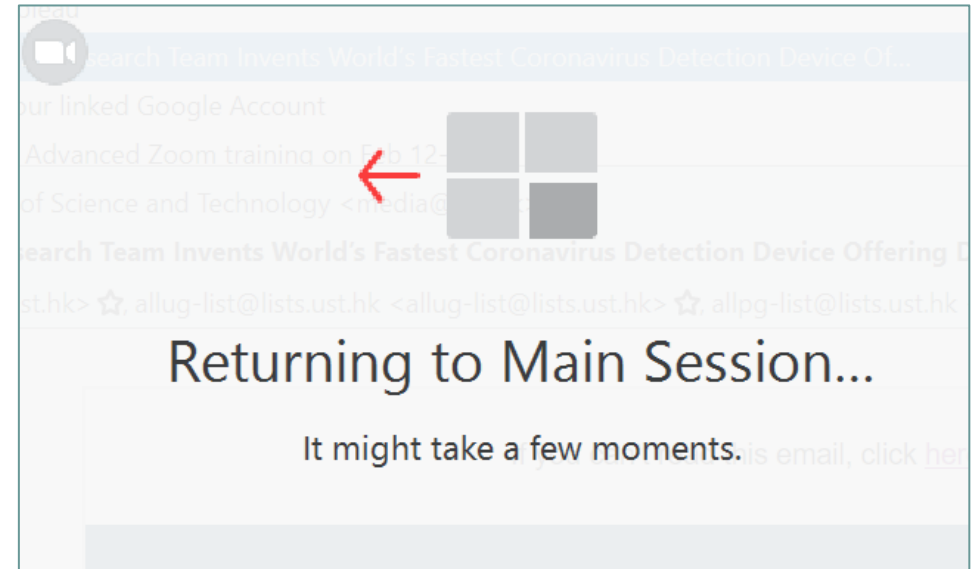
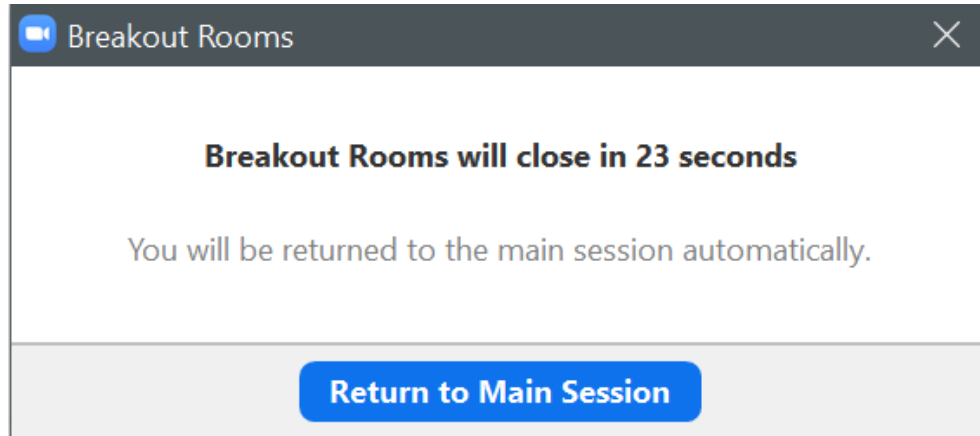
# WHAT IF YOU ACCIDENTALLY LEAVE A BREAKOUT ROOM?

Click here to go  
back into your room



# WHEN TIME IS UP

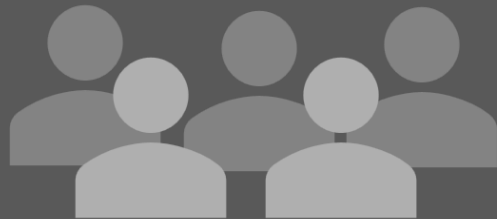
- you will see



- Wrap up within the time allowed, or
- Click **Return to Main Session** to leave the room immediately

# ACTIVITY 1 – DISCUSSION

- How would you/ do people commonly define what a “Sustainable Product” is?
- What makes it difficult to come up with a clear definition?



Group discussion in  
Breakout rooms

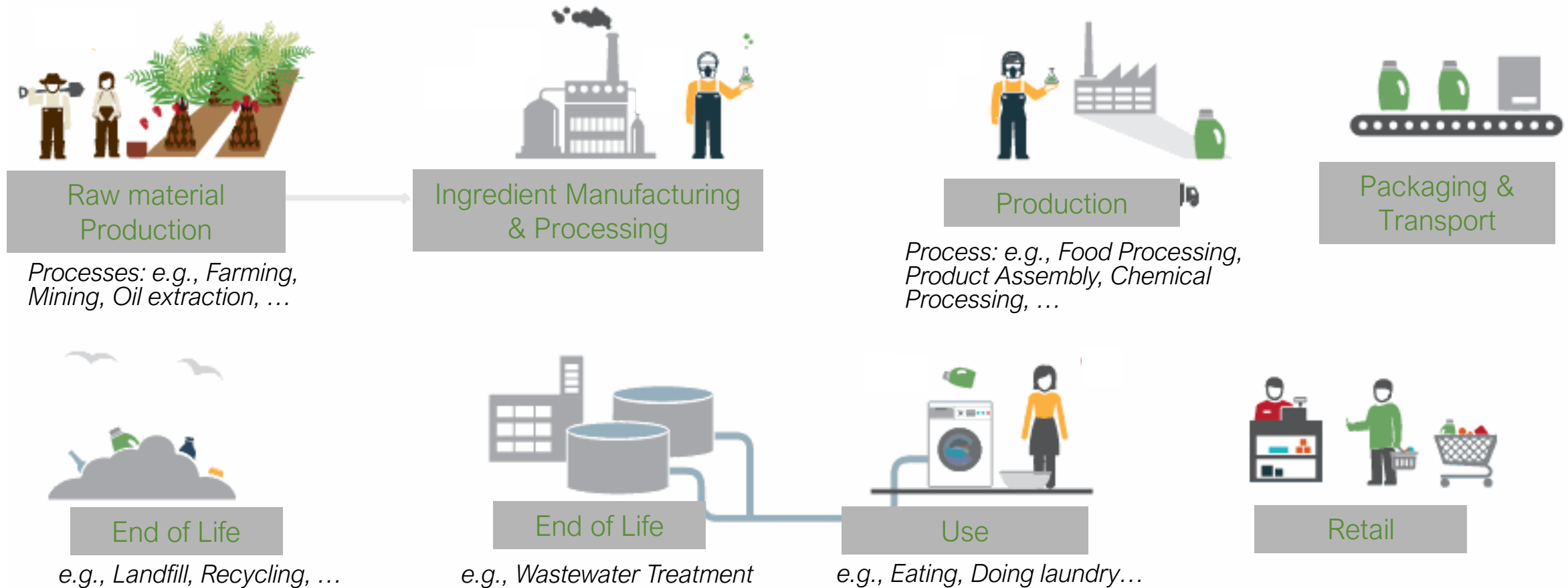


10 min



Take notes on the  
shared google slide  
(access link on the zoom chat)

# LIFE CYCLE STAGES OF A PRODUCT



Environmental Impacts (Resource use and Emissions) occur at every stage in the life cycle

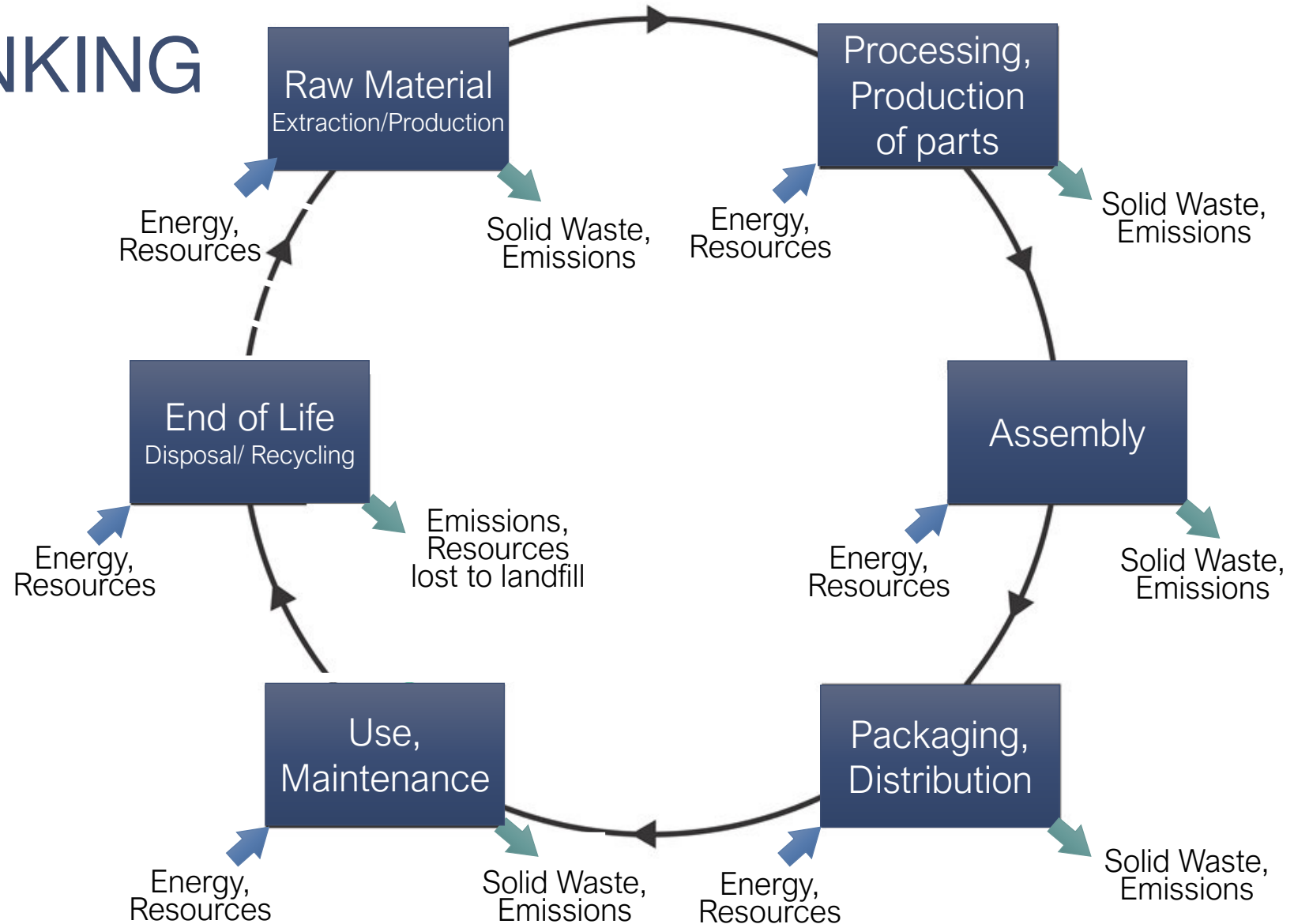
# LIFE CYCLE THINKING

## CONCEPT

Life cycle thinking helps to systematically identify a product's

- resource use (incl. financial resources)
- emissions (waste) to the environment (environmental impacts)

at ALL lifecycle stages.



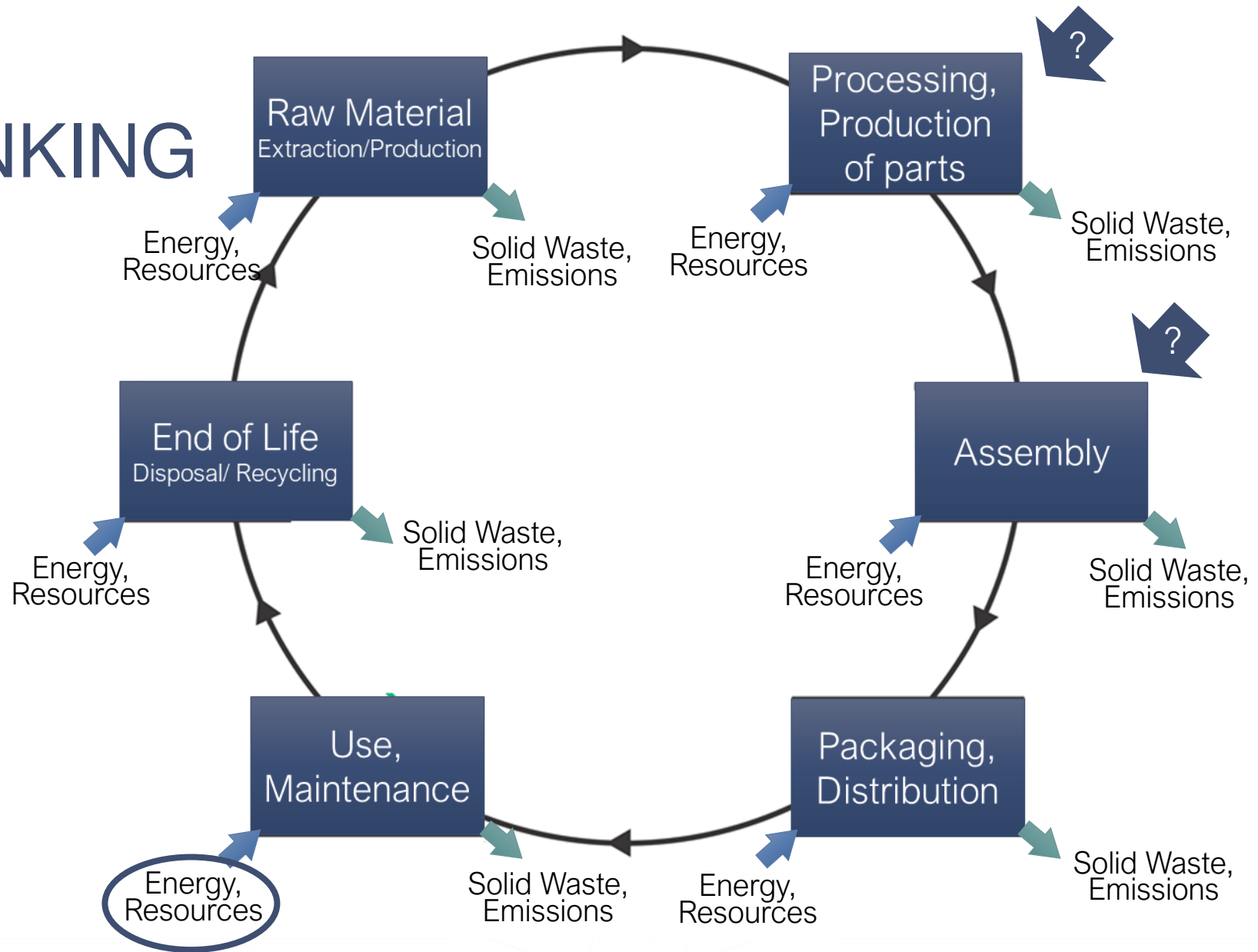
# LIFE CYCLE THINKING

## BENEFITS

Reduces the narrow focus on just one or two stages.



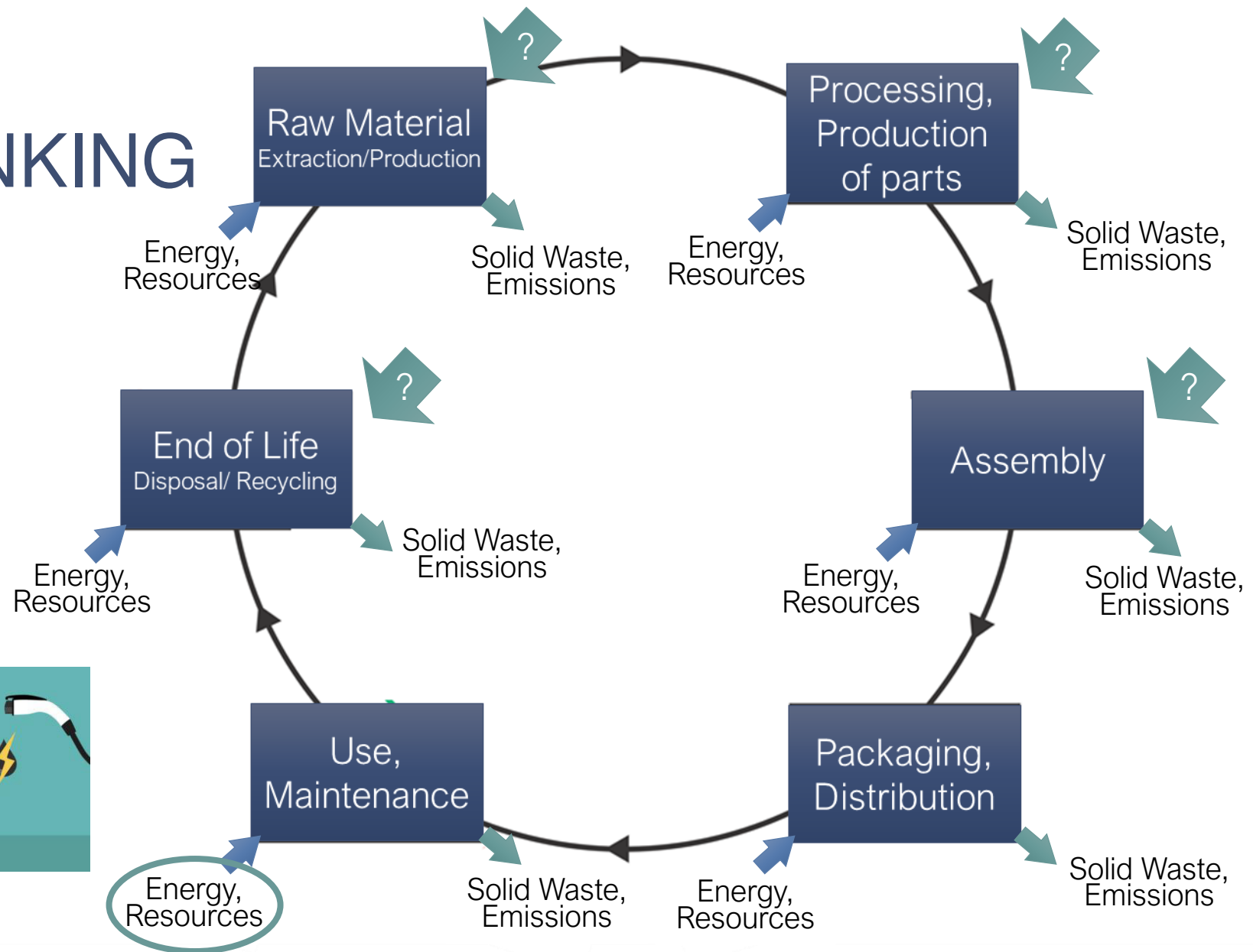
ENERGY LABEL 能源標籤	
more efficient 效益較高	Grade 1 級
1	
2	
3	
4	
5	
less efficient 效益較低	
Annual Energy Consumption (kWh/Cooling) 每年耗電量 (千瓦小時/冷噸) Based on 1200 hrs/yr operation 以每年使用1200小時計算	420
Cooling Capacity (kW) 製冷量 (千瓦)	2.54
Refrigerant 製冷劑	R410A
Room Air Conditioner Brand 品牌:	ABC 某某牌
Model Reference Number / Year Information Provider	型號: U1-C180123 / 2018 XYZ 某某某
機電工程署 EMSD	



# LIFE CYCLE THINKING

## BENEFITS

Indicates how changes in one life cycle stage affect the resource use and emissions from other life cycle stages.



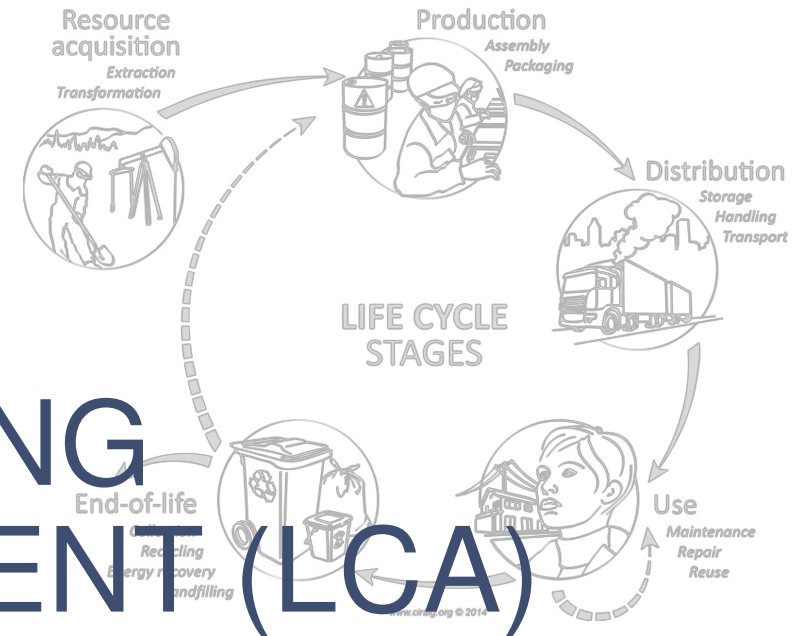
Which Life Cycle Stages would be affected if we switch from ICE to EV cars?





SHORT BREAK  
UNTIL 15:23

# FROM LIFE CYCLE THINKING TO LIFE CYCLE ASSESSMENT (LCA)

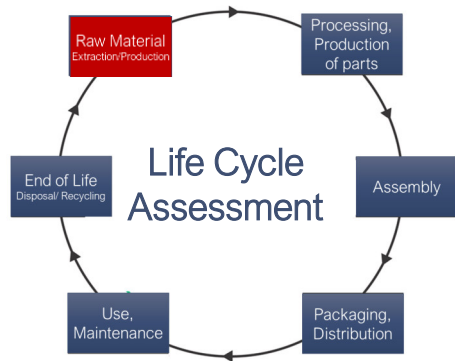


QUANTIFICATION OF ENVIRONMENTAL IMPACTS ALONG THE LIFE CYCLE

reveals quantities of energy and material flows, as well as the kind & degree of environmental emissions

# WHAT CAN LCA TELL ABOUT PRODUCT SUSTAINABILITY?

## 1. IDENTIFY **HOT SPOTS** WITHIN A PRODUCT'S LIFE CYCLE



**Hot Spot:**  
Process that causes significant impacts

Reveals which life cycle stage is most resource intensive or where most severe emissions happen

→ LCA can indicate which *process changes* could yield *significant positive improvement*

## 2. IDENTIFY **TOTAL IMPACTS** THAT OCCUR ALONG A PRODUCT'S LIFE CYCLE (ECO-FOOTPRINT OF A PRODUCT)



**Comparative:** What would be the better alternative?

Reveals total resource requirements & emissions from all life cycle stages

→ LCA can tell which *product* has a lower footprint and is accordingly more sustainable

# SCOPE 3 EMISSIONS

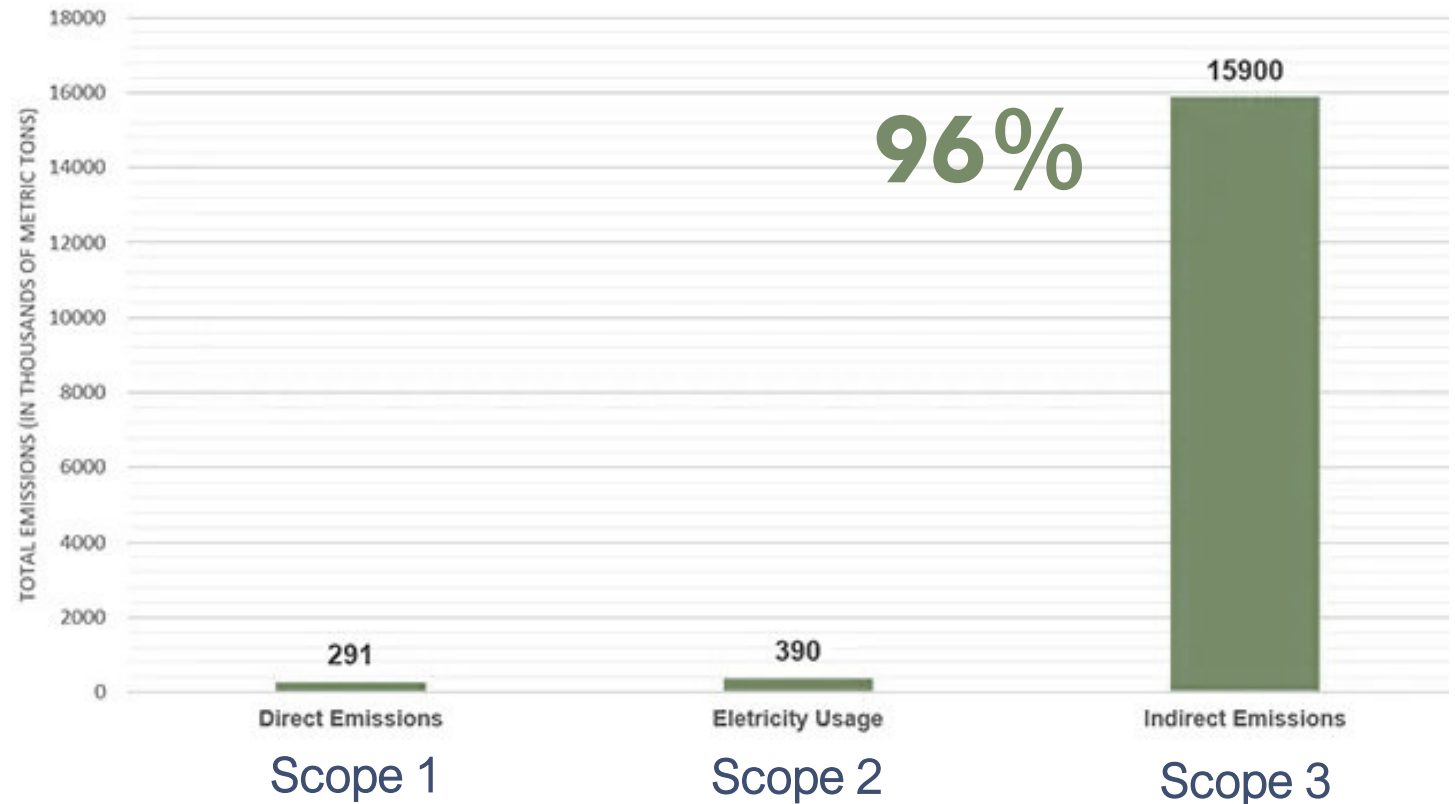
EXAMPLE: STARBUCKS



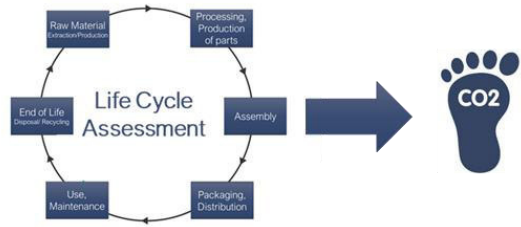
## 2030 Goals:

50% absolute reduction in **scope 1, 2 and 3** greenhouse gas (GHG) emissions representing all of Starbucks direct operations and value chain.

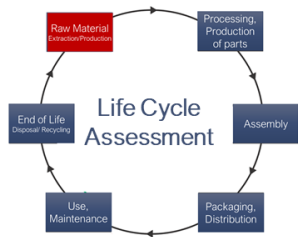
Starbucks Greenhouse Gas Footprint FY17



# CRADLE TO GRAVE LCA OF MILK



- Which milk causes the least greenhouse gas emissions (has the lower carbon footprint)?



**Hot Spot:**  
Process that causes significant impacts

- What are the **hotspots** in the different milk life cycles?



Cow Milk



Soy Milk

# LIFE CYCLE ASSESSMENT OF MILK

## STEP BY STEP

1. What is the function, how much of it do we want to compare, and what type and kind of material (ingredients) do we need to fulfil it?

1 liter of milk

Identical function but different material flows.



**Ingredients:** Whole milk

Nutrients (per 100mL)	
Carbon Hydrates/ Sugar	5.0 g
Proteins	3.3 g
Fat	3.7 g
Calories	67 kcal
Calcium	120mg



**Ingredients:** Water, organic soya beans, sugar, dietary fiber, natural flavors

Nutrients (per 100mL)	
Carbon Hydrates/ Sugar	0.5g
Proteins	3.6g
Fat	2.1g
Calories	35 kcal

# COMPARING APPLES & PEARS?

Life Cycle Assessment can help to **assess environmental impacts of products** *even if these products are made from very different raw materials or through very different processing steps*

as long as they fulfill the same function



# COMMON LCA TERMINOLOGY

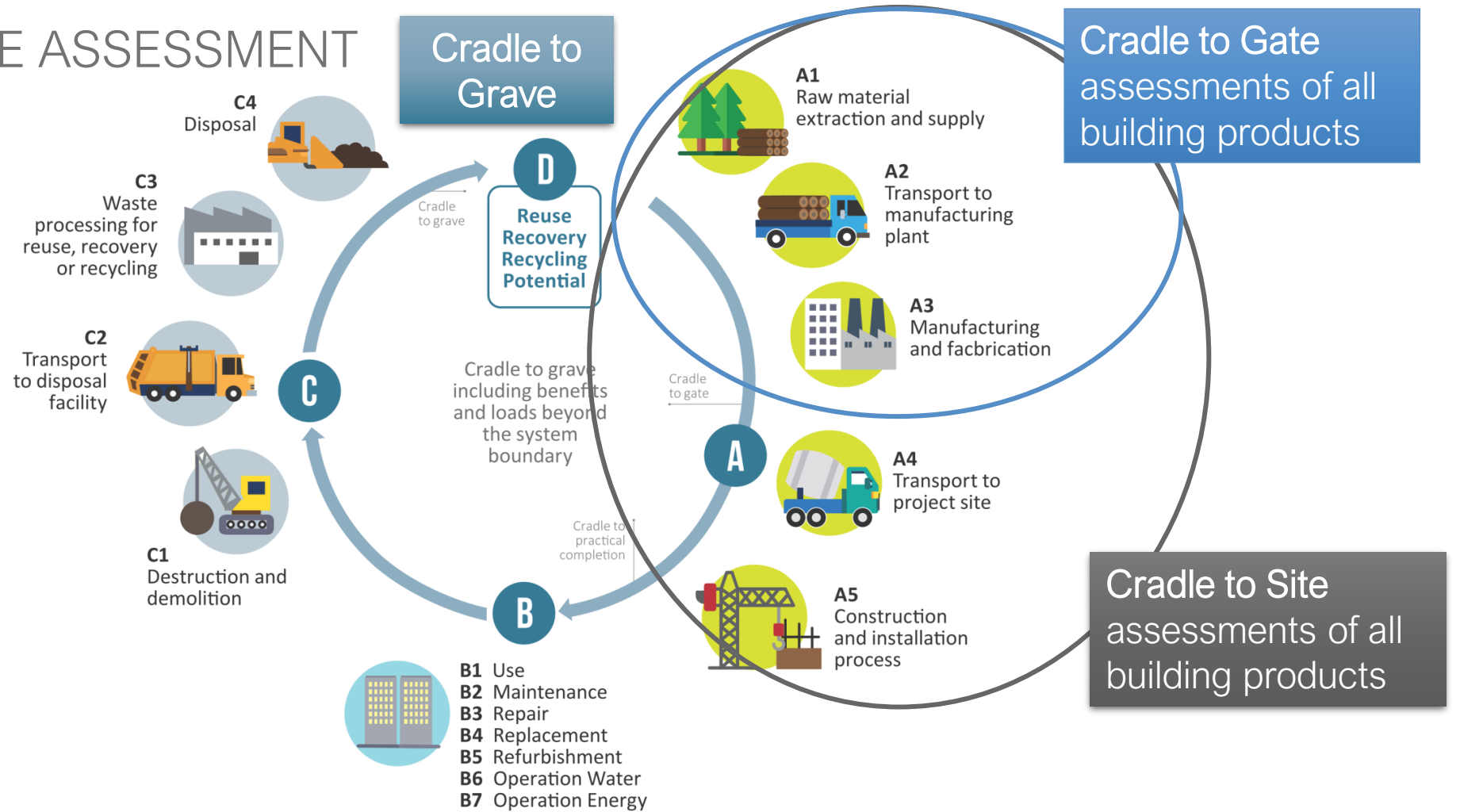
## SCOPE

- **Cradle-to-grave:** Scope includes end-of-life disposition of the product/material
- **Cradle-to-gate:** LCA boundaries include material acquisition, processing, transportation, and manufacturing (factory gate), but not product uses or disposal
- **Cradle-to-cradle:** Scope includes the entire material cycle, including recycling
- **Gate-to-gate:** Partial LCA looking at a single added process or material in the product chain
- **Well-to-wheel:** Application of fuel cycles to transportation vehicles



# BUILDING LIFE CYCLE

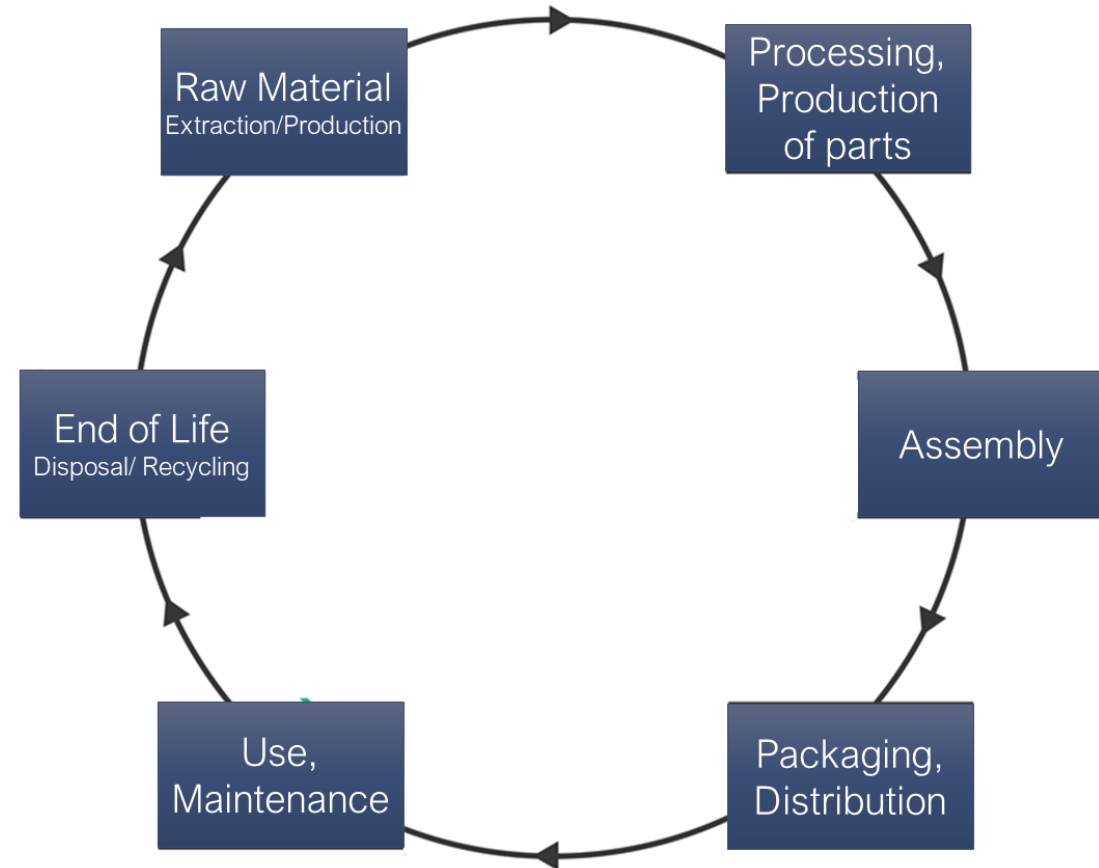
## SCOPE OF THE ASSESSMENT



# LIFE CYCLE ASSESSMENT OF MILK

## STEP BY STEP

1. What is the **function**, how much of **it do we want to compare**, and what type and **kind of material (ingredients)** do we need to fulfil it?
2. What are the **processes** involved in **each life cycle stage** of the product system(s)?



## ACTIVITY 2

# Mapping Life Cycle Processes of Milk



Group activity in  
Breakout rooms



7 min

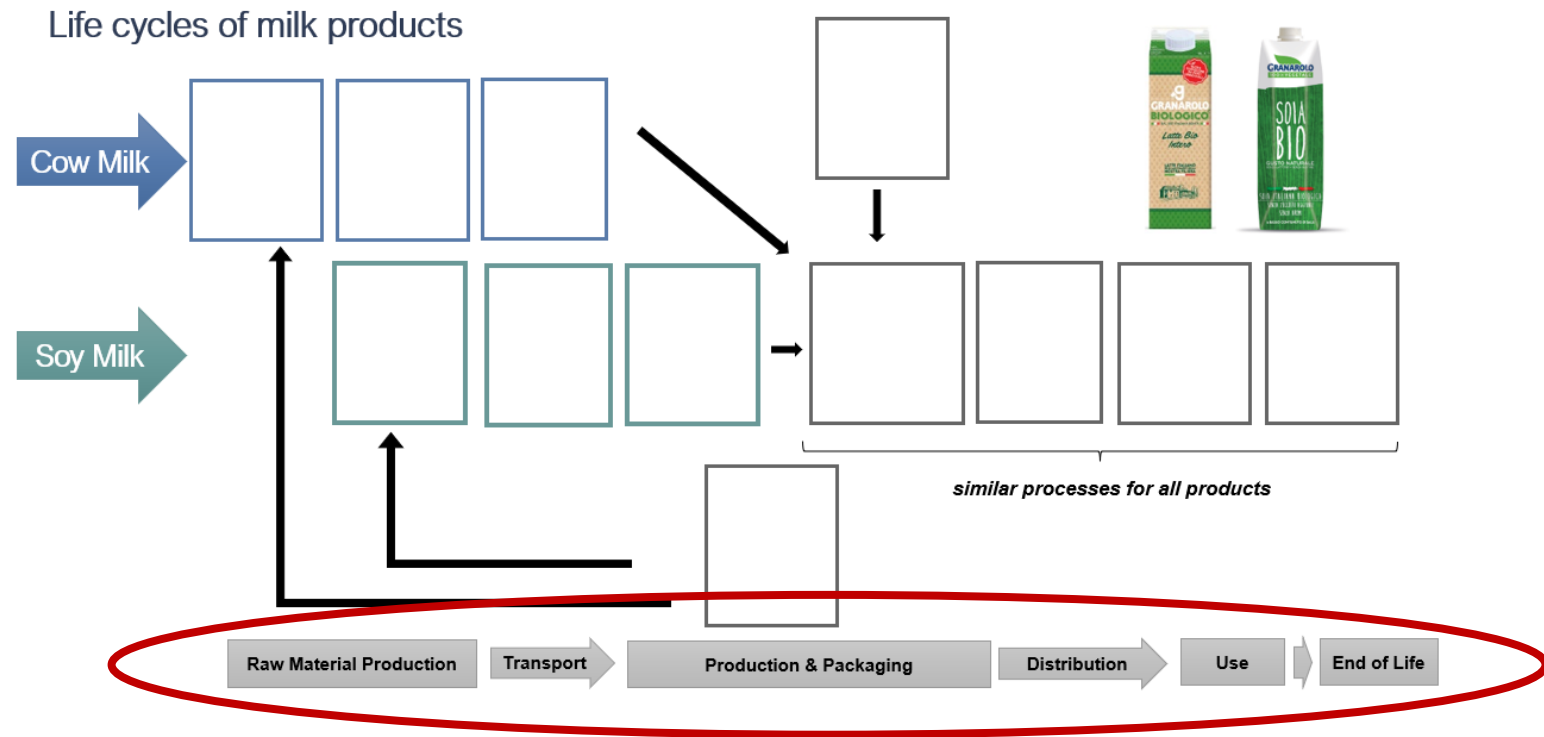


Files can be found on the  
shared google slide  
(access link on the zoom chat)

# ACTIVITY - MAPPING LIFE CYCLE PROCESSES

On that file you can find a map that shows the different **life cycle stages** of milk (grey boxes):

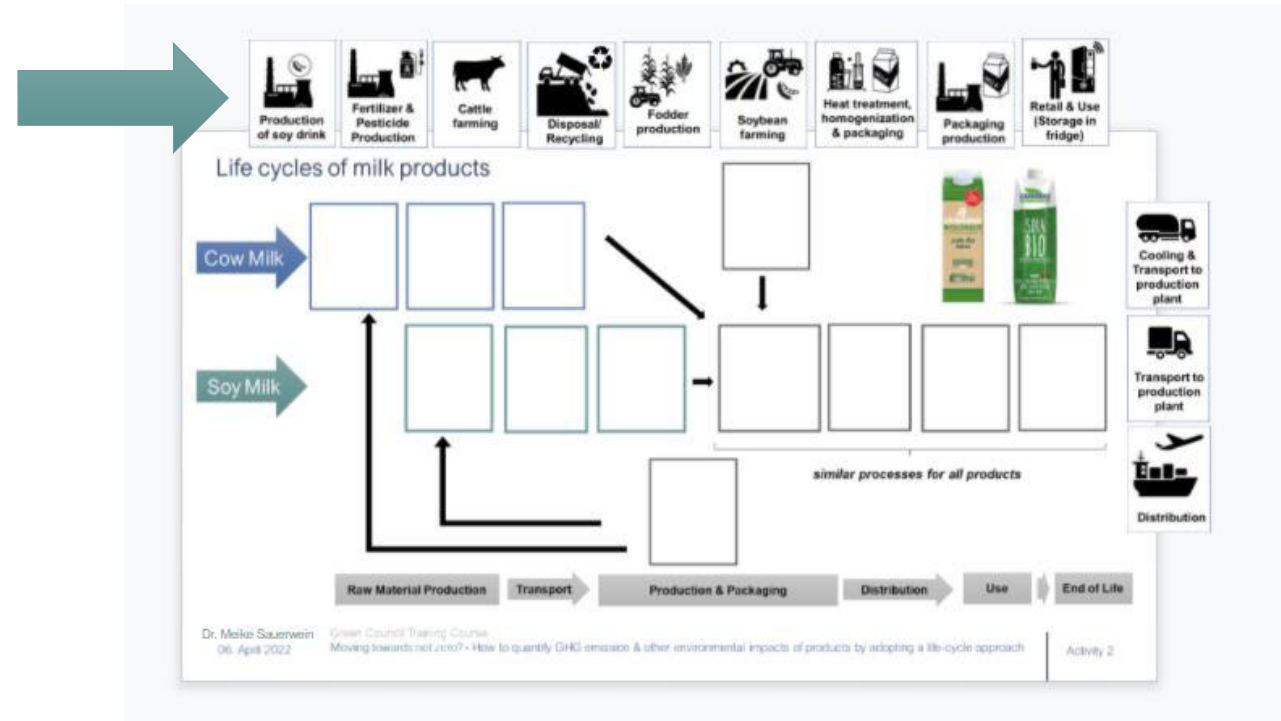
- Raw material production
- Transport
- Production & Packaging
- Distribution
- Use and End of Life



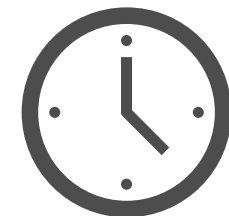
# ACTIVITY - MAPPING LIFE CYCLE PROCESSES

The life cycle processes for cow and soy milk are listed around the map.

As a group, please work together and discuss the right sequence of the processes into the right order

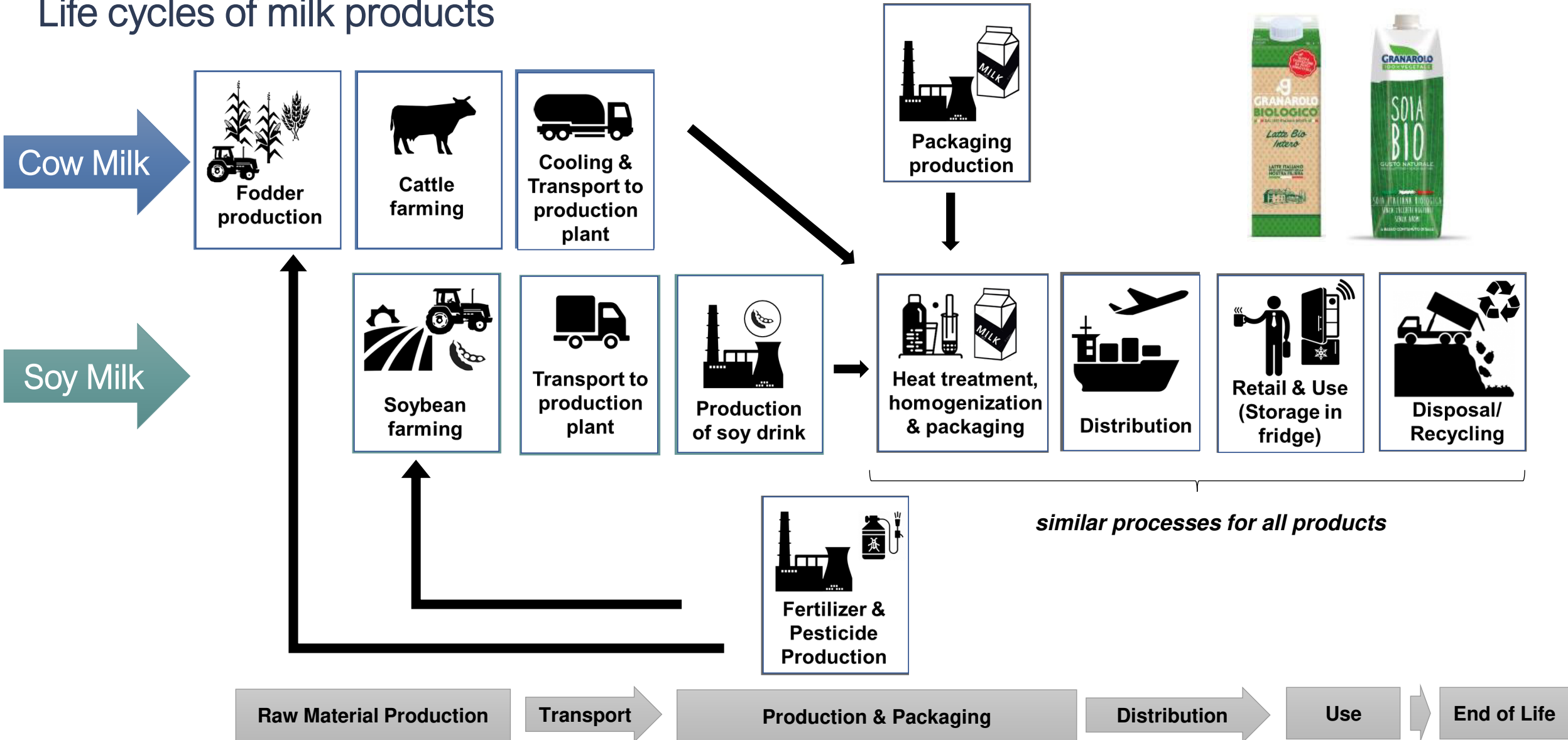


Work in groups



7 min

# Life cycles of milk products



# LIFE CYCLE ASSESSMENT OF MILK

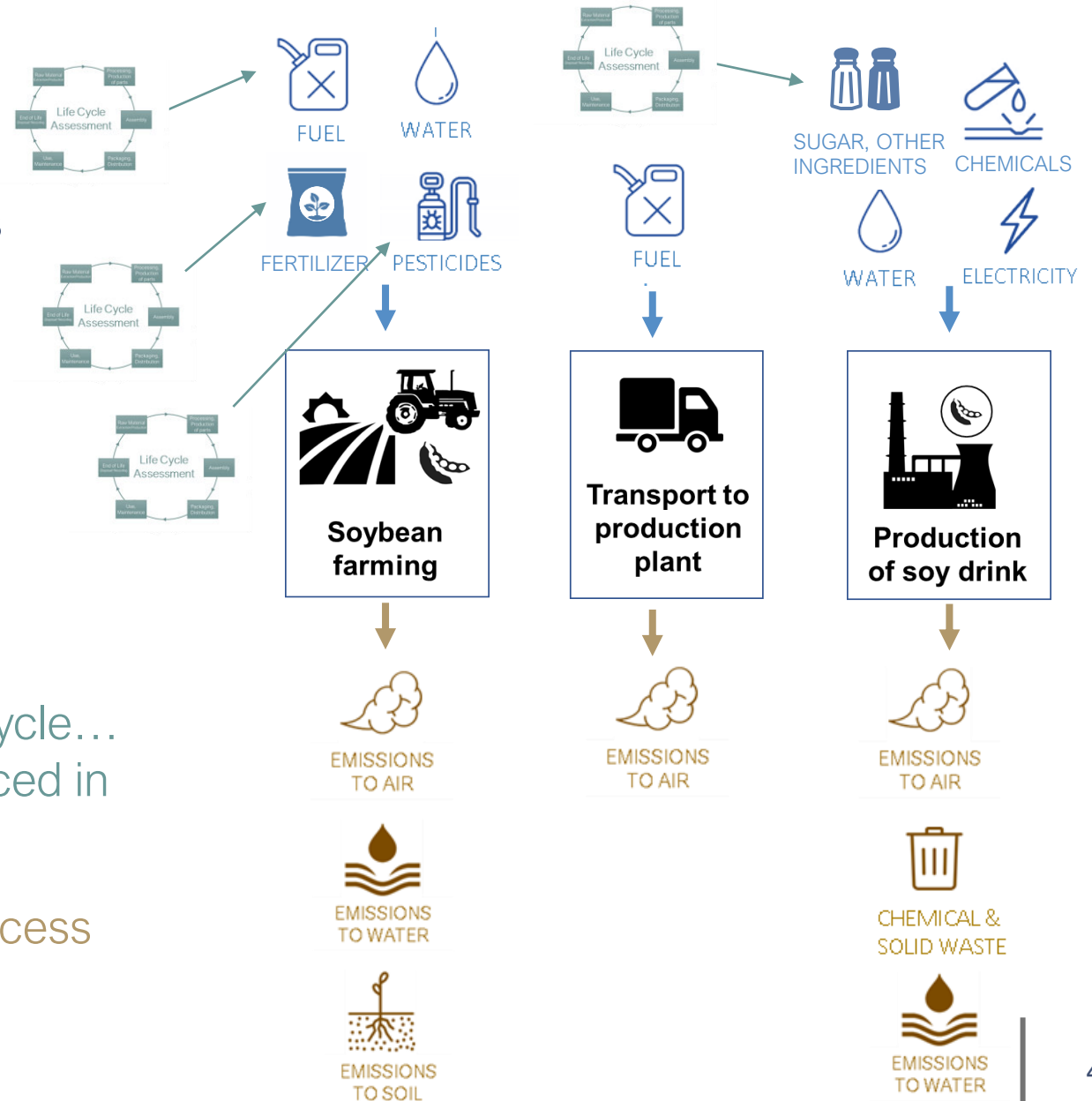
## STEP BY STEP

1. What is the function, how much of it do we want to compare, and what type and kind of material (ingredients) do we need to fulfil it?
2. What are the processes involved in each life cycle stage of the product system(s)?
3. **Inventory** - What **resources** go into each stage? What amount?  
e.g., electricity, water, amounts of chemicals, etc.
4. **Inventory** - Which **emissions** are **released** at each stage? Amount?  
e.g., concentration of chemicals in wastewater & air, solid waste, etc.

# DATA COLLECTION FOR RESOURCE & EMISSION INVENTORY

Collecting primary data for each process

- How much electricity
- How much fuel
- How much water
- ...
- How much other products (e.g. pesticides, fertilizer, chemicals)



BUT WAIT... these also have a life cycle...

→ What if the materials are all produced in different countries/ by different manufacturers?

→ How do I know about all these process emissions?





SHORT BREAK  
UNTIL 16:08

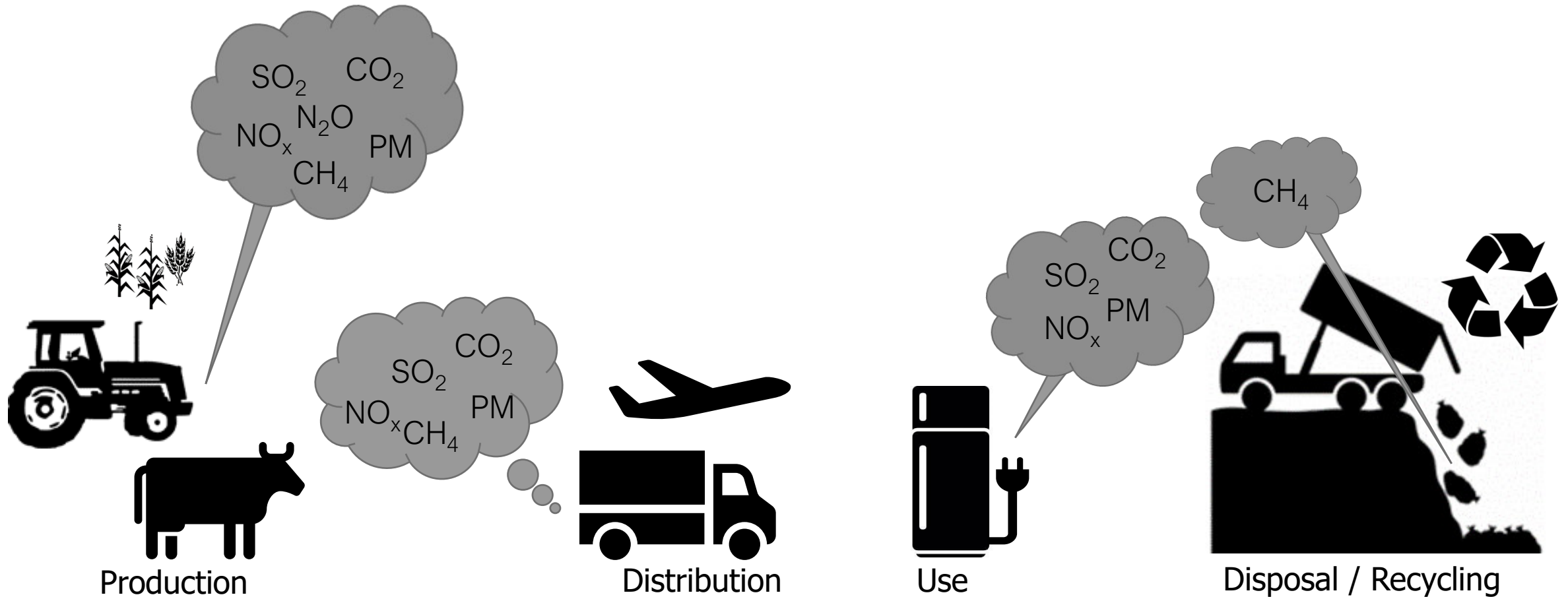
# LIFE CYCLE ASSESSMENT OF MILK

## STEP BY STEP

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e.g., electricity, water, amounts of chemicals, etc.
4. **Inventory** - Which emissions are released at each stage? Amount?  
e.g., concentration of chemicals in wastewater & air, solid waste, etc.
5. **Classifying the type of potential impact** (damage), a specific emission could cause in the environment

# CLASSIFICATION INTO ENVIRONMENTAL CATEGORIES

CLASSIFYING THE TYPE OF POTENTIAL IMPACT (DAMAGE), A SPECIFIC EMISSION COULD CAUSE IN THE ENVIRONMENT



# CLASSIFICATION INTO ENVIRONMENTAL CATEGORIES

CLASSIFYING THE TYPE OF POTENTIAL IMPACT (DAMAGE), A SPECIFIC EMISSION COULD CAUSE IN THE ENVIRONMENT

What kind of environmental impacts may these chemicals cause?



Production



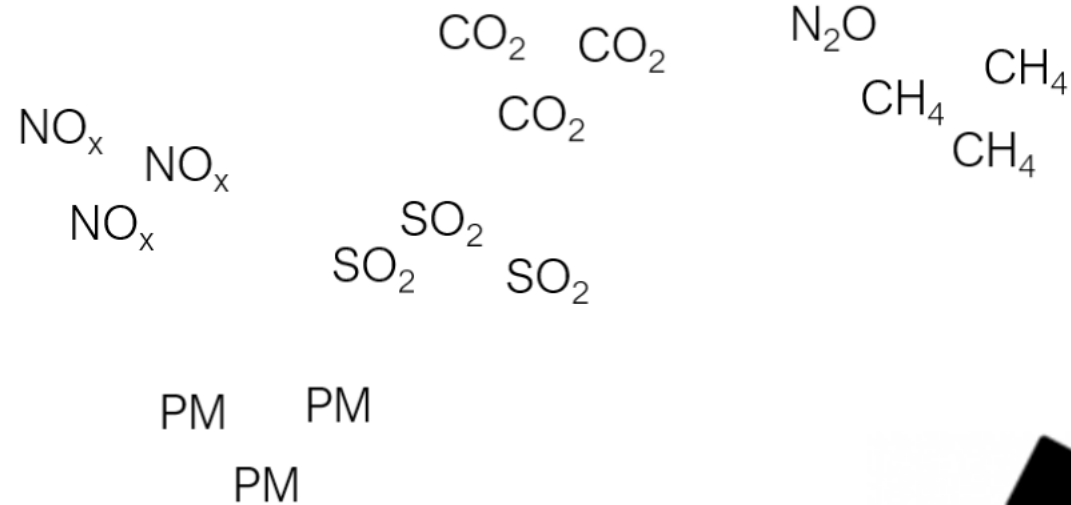
Distribution



Use



Disposal / Recycling



# CLASSIFICATION INTO ENVIRONMENTAL CATEGORIES

CLASSIFYING THE TYPE OF POTENTIAL IMPACT (DAMAGE), A SPECIFIC EMISSION COULD CAUSE IN THE ENVIRONMENT

## Classification:

Elementary flows (emissions & resources) from the inventory are assigned to the impact categories according to the substances' ability to contribute to different environmental problems.



Production



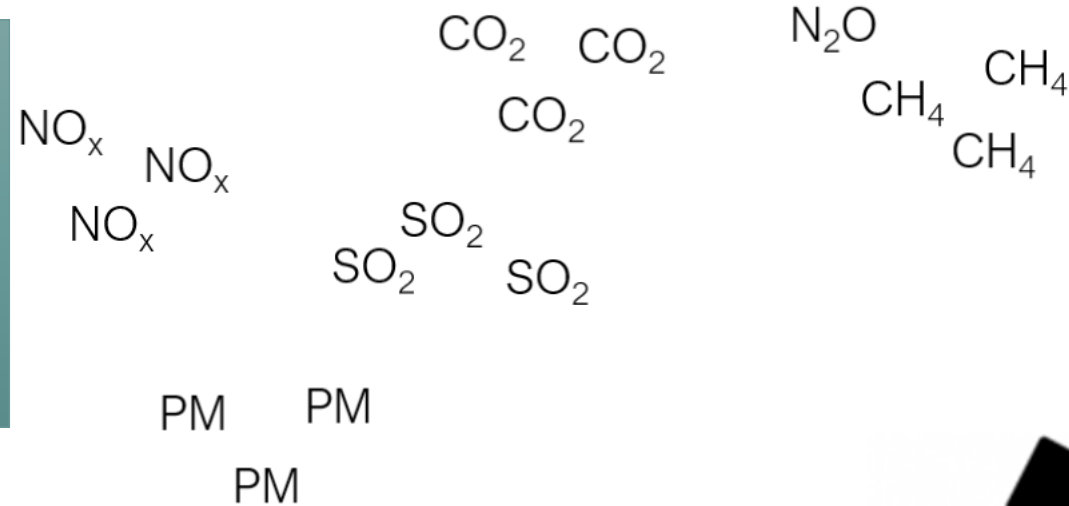
Distribution



Use



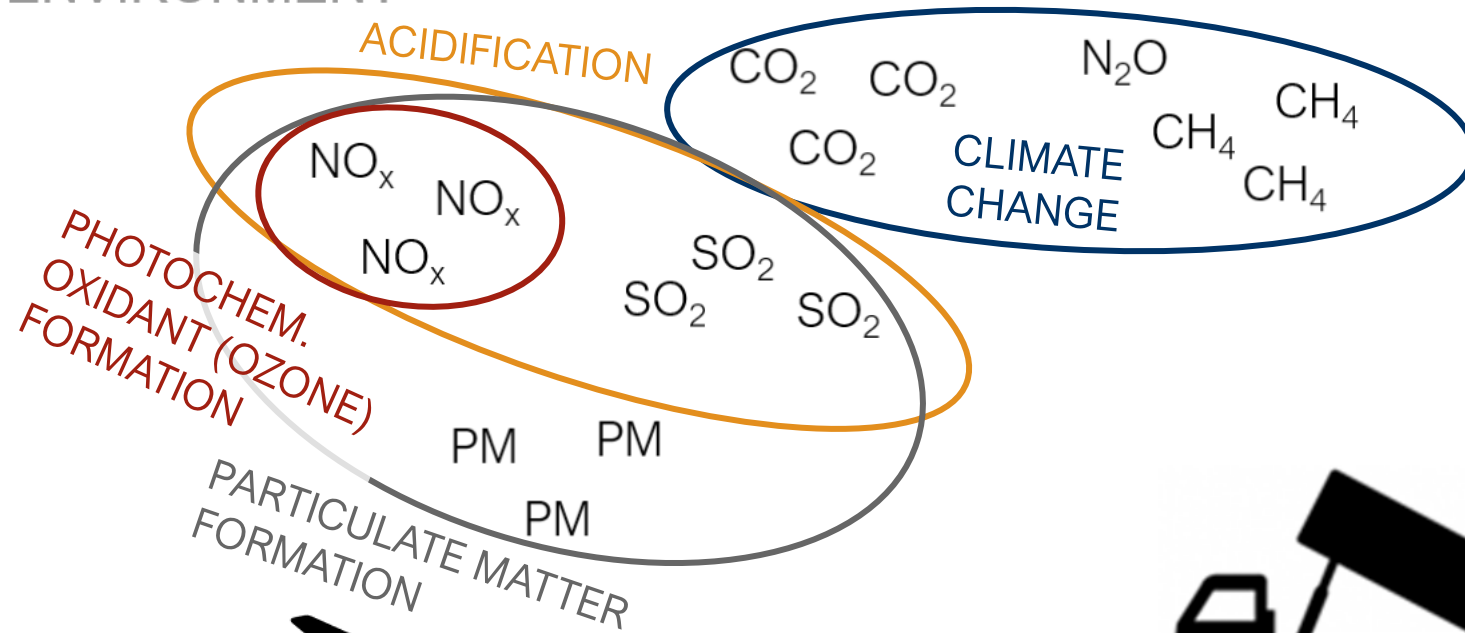
Disposal / Recycling



# CLASSIFICATION INTO ENVIRONMENTAL CATEGORIES

CLASSIFYING THE TYPE OF POTENTIAL IMPACT (DAMAGE), A SPECIFIC EMISSION COULD CAUSE IN THE ENVIRONMENT

*One chemical can potentially contribute to several impact categories*



Production



Distribution

Use



Disposal / Recycling

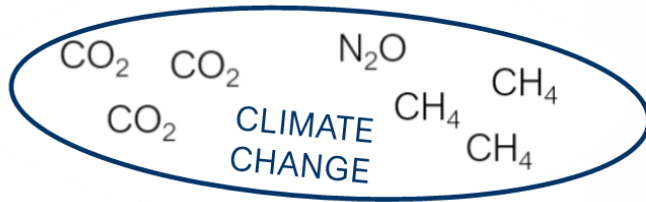
# LIFE CYCLE ASSESSMENT OF MILK

## STEP BY STEP

1. What is the function, how much of it do we want to compare, and what type and kind of material (ingredients) do we need to fulfil it?
2. What are the processes involved in each life cycle stage of the product system(s)?
3. **Inventory** - What resources go into each stage? What amount?  
e.g., electricity, water, amounts of chemicals, etc.
4. **Inventory** - Which emissions are released at each stage? Amount?  
e.g., concentration of chemicals in wastewater & air, solid waste, etc.
5. Classifying the type of potential impact (damage), a specific emission could cause in the environment
6. **Characterizing** (quantifying) environmental Impacts

# CHARACTERIZATION – QUANTIFYING THE POTENTIAL IMPACT OF A GROUP OF CHEMICALS

Example:  
Greenhouse Gas  
Emissions



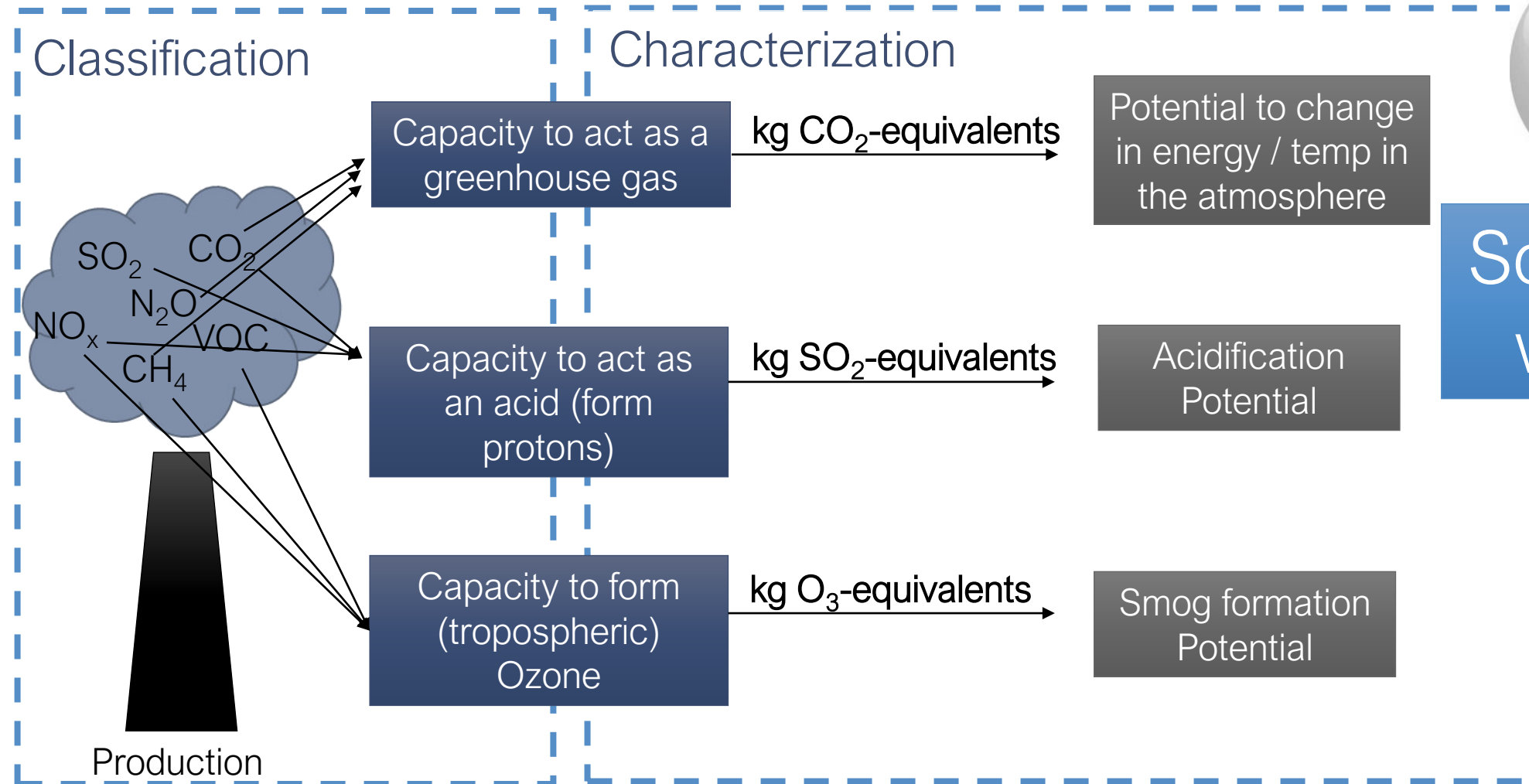
Inventory Value	Characterization factor (Climate Change)	=	Impact Potential
25 kg CO <sub>2</sub>	*	1	= 25 [kg CO <sub>2</sub> -Equivalent]
2 kg CH <sub>4</sub>	*	25	= 50 [kg CO <sub>2</sub> -Equivalent]
...	*	...	= ...
Total:			75 [kg CO <sub>2</sub> -Equivalent]

**Characterization:**  
Calculating how strongly a certain chemical contributes to the potential environmental damage.

1 kg CH<sub>4</sub> is equivalent to the impact of 25 kg CO<sub>2</sub>



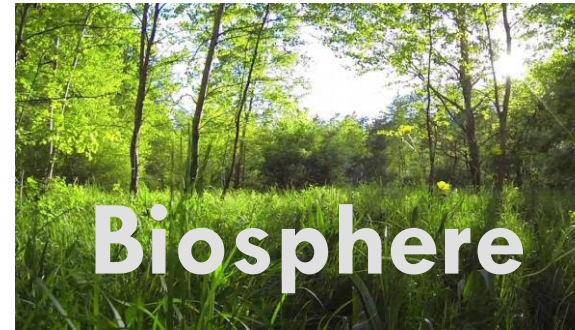
# CLASSIFICATION & CHARACTERIZATION OF POTENTIAL ENVIRONMENTAL IMPACTS



So much work?

# LIFE CYCLE IMPACT ASSESSMENT CATEGORIES

Despite the importance of global warming due to greenhouse gas emissions  
- keep in mind that these are not the only impacts



Greenhouse Effect  
Ozone Depletion  
Particulate Matter, Smog  
Acid Rain & Soil acidification  
Human-Toxicity  
Ecotoxicity  
Eutrophication

**Impacts from EMISSIONS**

Land use  
Minerals,  
Fossil fuel depletion  
Fresh water depletion

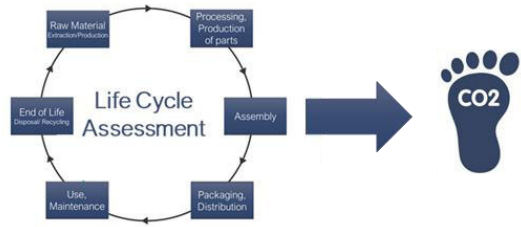
**RESOURCE Depletion**

# LIFE CYCLE IMPACT ASSESSMENT CATEGORIES

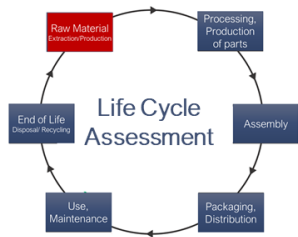
**Table 1.** Selected LCIA methods and impact categories. Metrics of impact categories are shown for each LCIA method.

LCIA Methods	CML	EDIP	EF	EPD	ILCD	IMPACT	ReCiPe	TRACI
<b>Global warming</b>	kg CO <sub>2</sub> eq	kg CO <sub>2</sub> eq	kg CO <sub>2</sub> eq	kg CO <sub>2</sub> eq	kg CO <sub>2</sub> eq	kg CO <sub>2</sub> eq	kg CO <sub>2</sub> eq	kg CO <sub>2</sub> eq
<b>Acidification</b>	kg SO <sub>2</sub> eq	m <sup>-2</sup>	mol H <sup>+</sup> eq	kg SO <sub>2</sub> eq	mol H <sup>+</sup> eq	kg SO <sub>2</sub> eq	kg SO <sub>2</sub> eq	kg SO <sub>2</sub> eq
<b>Ozone depletion</b>	kg CFC-11 eq	kg CFC-11 eq	kg CFC-11 eq	kg CFC-11 eq	kg CFC-11 eq	kg CFC-11 eq	kg CFC-11 eq	kg CFC-11 eq
<b>Eutrophication</b>	kg PO <sub>4</sub> eq	kg P	kg P eq	kg PO <sub>4</sub> eq	kg P eq	kg PO <sub>4</sub> P-lim	kg P eq	kg N eq
<b>Energy consumption</b>	MJ		MJ	MJ		MJ primary	kg oil eq	MJ surplus
<b>Resource</b>	kg Sb eq	PR2004	kg Sb eq	kg Sb eq	kg Sb eq		kg Cu eq	
<b>Smog</b>	kg C <sub>2</sub> H <sub>4</sub> eq	per.ppm.h	kg NMVOC eq	kg NMVOC	kg NMVOC eq	kg C <sub>2</sub> H <sub>4</sub> eq	kg NO <sub>x</sub> eq	kg O <sub>3</sub> eq
<b>Water depletion</b>			m <sup>3</sup> depriv.	m <sup>3</sup> eq	m <sup>3</sup> water eq		m <sup>3</sup>	
<b>Human toxicity (Cancer)</b>	kg 1,4-DB eq	person	CTUh		CTUh	kg C <sub>2</sub> H <sub>3</sub> Cl eq	kg 1,4-DCB	CTUh
<b>Particulate matter</b>			disease inc.		kg PM2.5 eq	kg PM2.5 eq	kg PM2.5 eq	kg PM2.5 eq
<b>Ecotoxicity (Freshwater)</b>	kg 1,4-DB eq	m <sup>3</sup>	CTUe		CTUe	kg TEG water	kg 1,4-DCB	CTUe
<b>Land use</b>			Pt		kg C deficit	m <sup>2</sup> org.arable	m <sup>2</sup> a crop eq	

# BACK TO MILK



- Which milk causes the least greenhouse gas emissions (has the lower carbon footprint)?



**Hot Spot:**  
Process that causes significant impacts

- What are the **hotspots** in the different milk life cycles?



Cow Milk

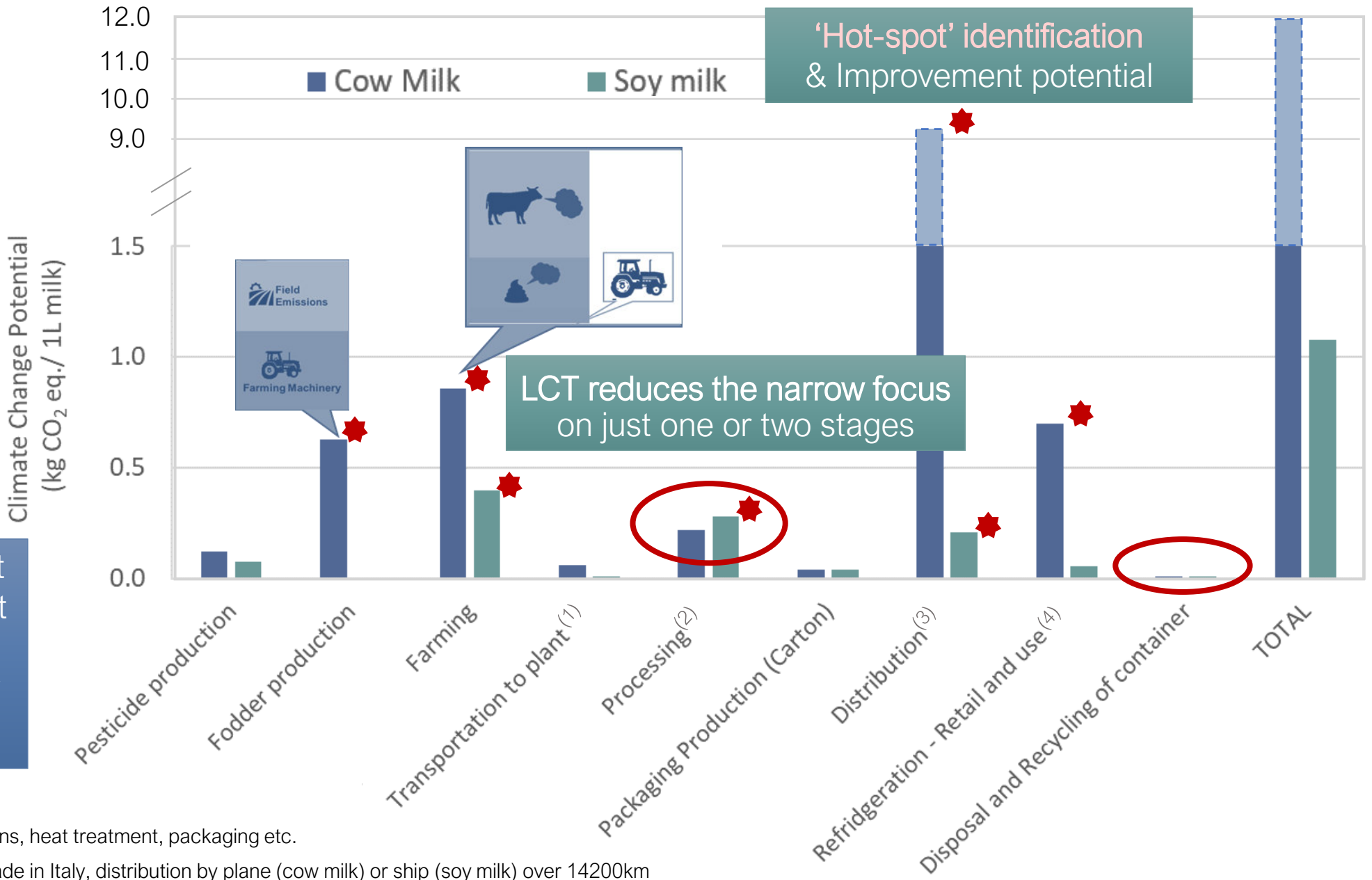


Soy Milk

# Greenhouse gas emissions from 1L of milk

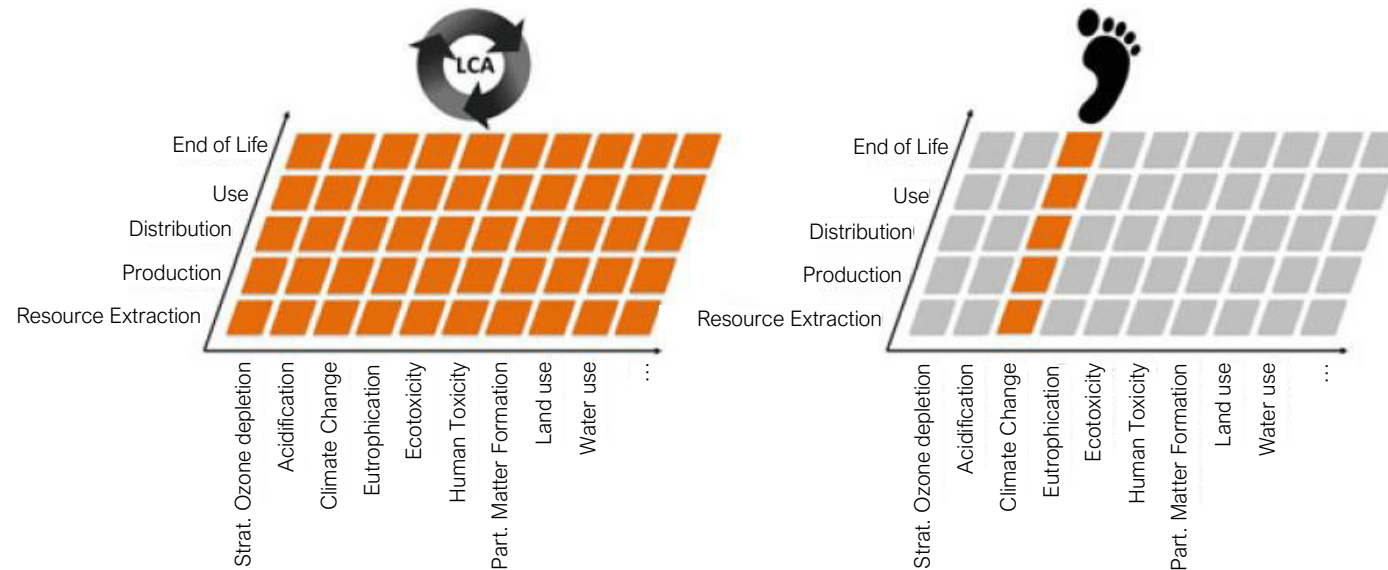
**Hot Spot:**  
Process that causes significant impacts

Impacts from different products and different life cycle processes can differ significantly e.g., distribution (plane vs ship, packaging carton vs glass)



(1) Truck 100km  
 (2) Production incl milling of soy beans, heat treatment, packaging etc.  
 (3) Both milks are assumed to be made in Italy, distribution by plane (cow milk) or ship (soy milk) over 14200km  
 (4) Storage: Fridge for 13 days for cow milk, 1 day for soy milk (cooled after opening)

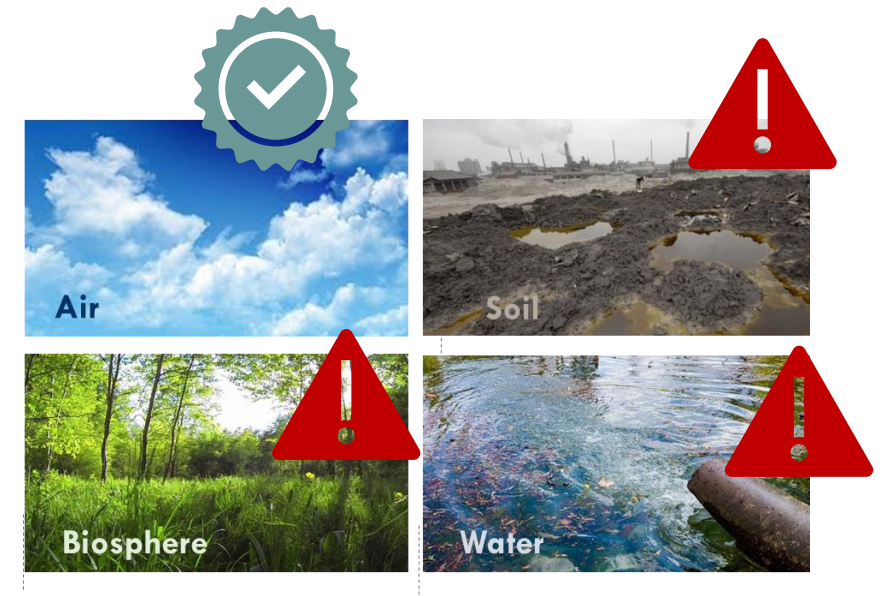
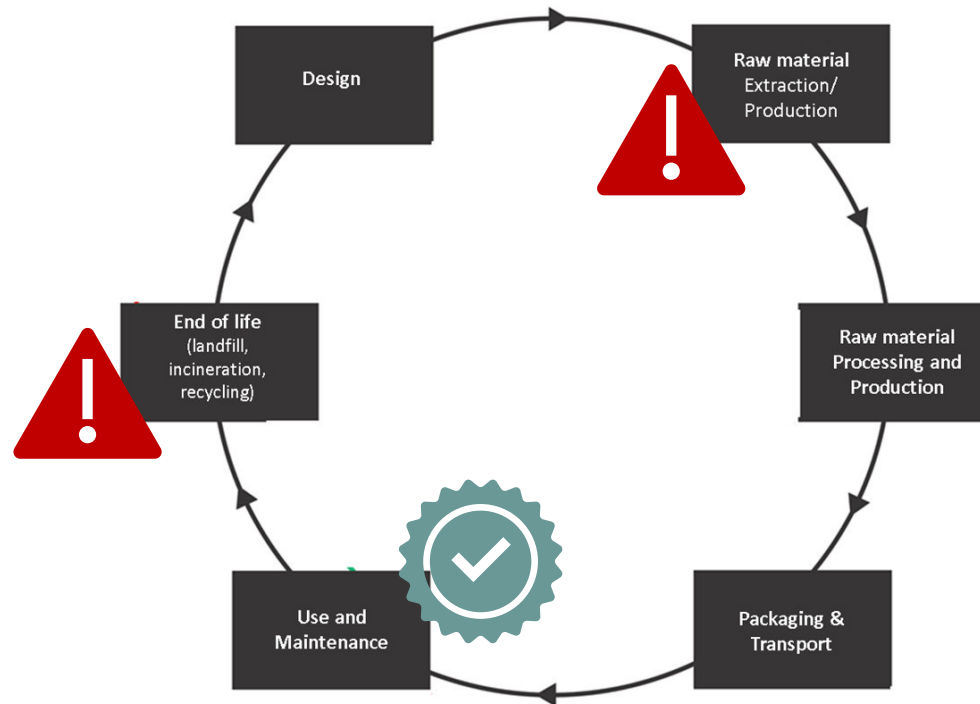
# BUT LIFE CYCLE ASSESSMENT IS NOT ONLY ABOUT CO<sub>2</sub> & GREENHOUSE GAS EMISSIONS



- LCA is a tool that allows quantification of a variety of different environmental categories
- This can help to **avoid burden-shifting** from one category to another, *e.g., making reductions in carbon footprint but increasing toxicity impacts*

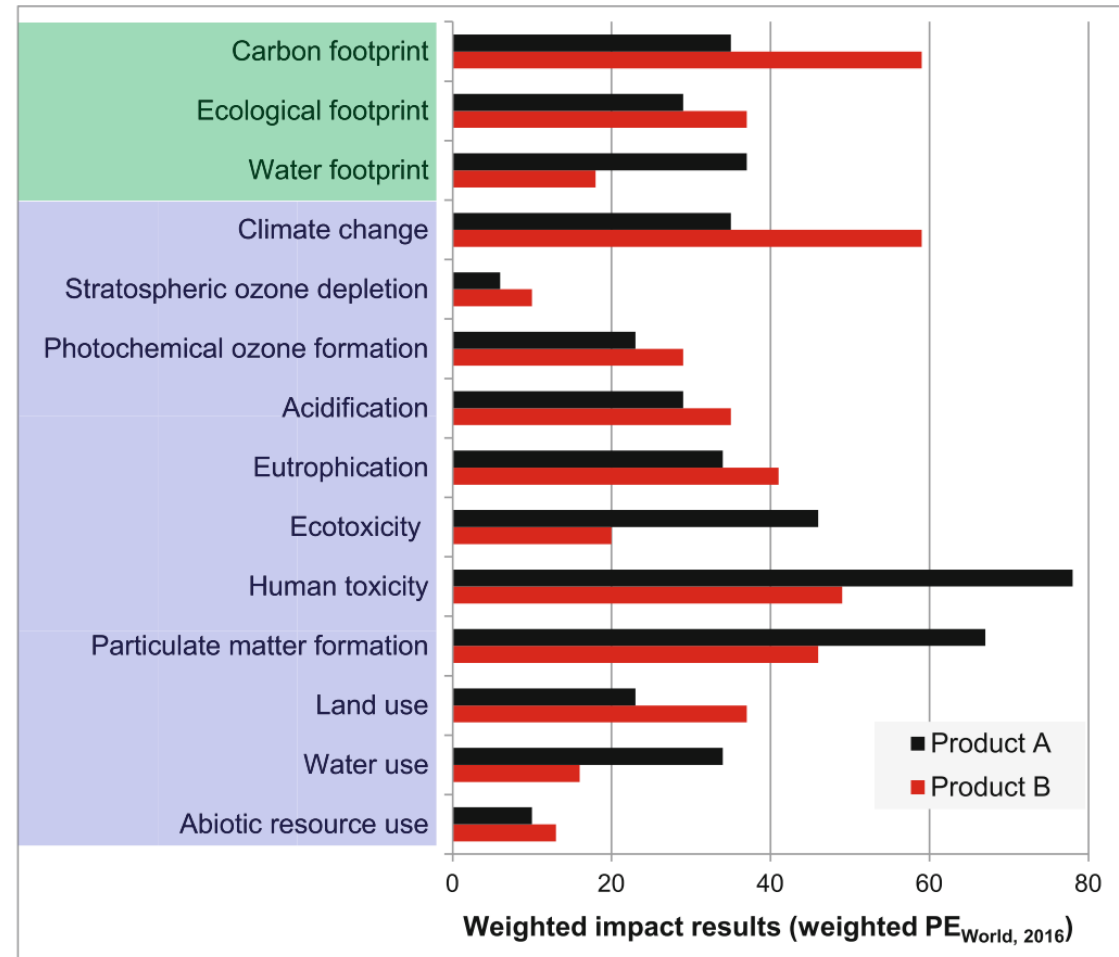
# LCA - HOTSPOTS & TRADE-OFFS

Improvements in one life cycle stage or one environmental category may **worsen the impacts in another** life cycle stage or environmental category.



# LCA - TRADE-OFFS

Improvements in one life cycle stage or one environmental category may **worsen the impacts in another** life cycle stage or environmental category



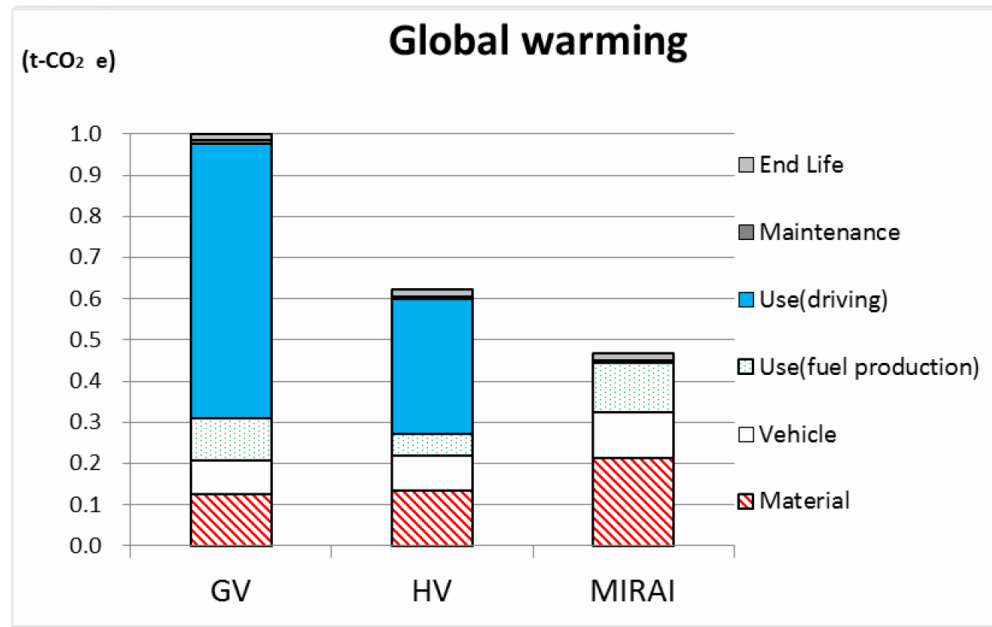
**Fig. 10.5** Comparing two products, which alternative would you choose? Examples of footprints are indicated in *green shading*; impact categories commonly assessed in LCA are indicated in *blue shading*




# LIFE CYCLE ASSESSMENT IN PRACTICE

Automobile Industry

*we internally feedback analysed results,[...] to our development divisions to help improve future models.'*








## The MIRAI

### Life Cycle Assessment Report

for communication

 Comparative Life Cycle Assessment   
www.tuv.com ID: 0000045605



### Fuel Cell Electric Vehicle

Company name:	Toyota Motor Corporation
Responsible person:	Junji Tokieda
LCA analysts:	Tamaki Ozawa, Takuya Yoshida
Under the supervision of:	Satoshi Aida, Lisa Oya
Report date:	2015.6.10
Conformed standard:	ISO 14040(2006) and ISO 14044(2006)
Critical reviewer:	Dominik Müller, TÜV Rheinland LGA Products GmbH

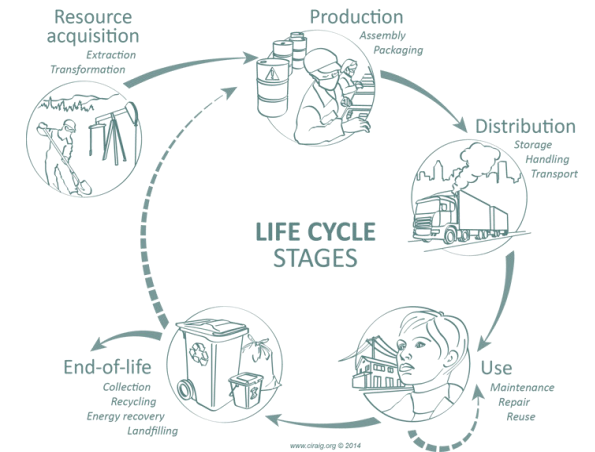
1

# KEY TAKEAWAYS

## LIFE CYCLE THINKING

### Life Cycle Thinking

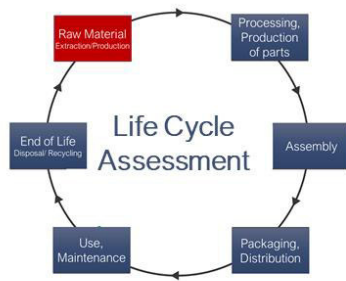
- considers environmental impacts (Life Cycle Assessment) and cost (Life Cycle Costing) & **at all life cycle stages**
- **reduces the narrow focus** on just one or two stages
- indicates how **changes in one life cycle stage** affect the resource use and emissions from **other life cycle stages**.



# KEY TAKEAWAYS

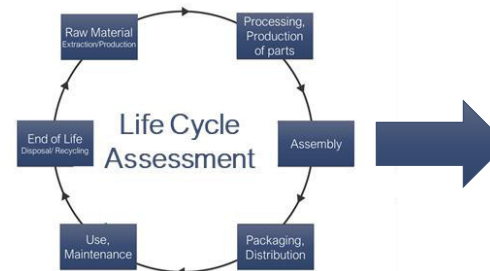
## LIFE CYCLE ASSESSMENT

### 1. IDENTIFY **HOT SPOTS** WITHIN A PRODUCT'S LIFE CYCLE



**Hot Spot:**  
Process that causes significant impacts

### 2. IDENTIFY TOTAL IMPACTS THAT OCCUR ALONG A PRODUCT'S LIFE CYCLE (ECO-FOOTPRINT OF A PRODUCT)

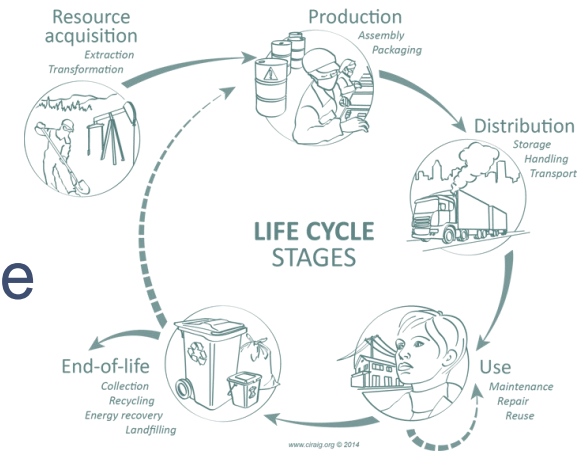


# KEY TAKEAWAYS

## LIFE CYCLE ASSESSMENT

### Life Cycle Assessment

- reveals the **full picture of a product's environmental performance** & allows a **quantitative comparison of products** & judgement about **product sustainability**
- helps to identify
  - **where excessive resource used** & excessive **emissions /waste** created
  - material/processes/product options **with lower environmental impacts**
- Is a **commonly used tool to quantify environmental impacts** along the life cycle, applied in various areas incl. product design, manufacturing and environmental labelling, marketing, etc.



# THANK YOU FOR YOUR ATTENTION!

Feel free to stay and ask question  
or continue earlier discussions



## Contact

Dr. Meike Sauerwein, Lecturer

Division of Environment and  
Sustainability, HKUST

Email: [meike@ust.hk](mailto:meike@ust.hk)

See you for Part 2 on Friday!

Green Council Training Course

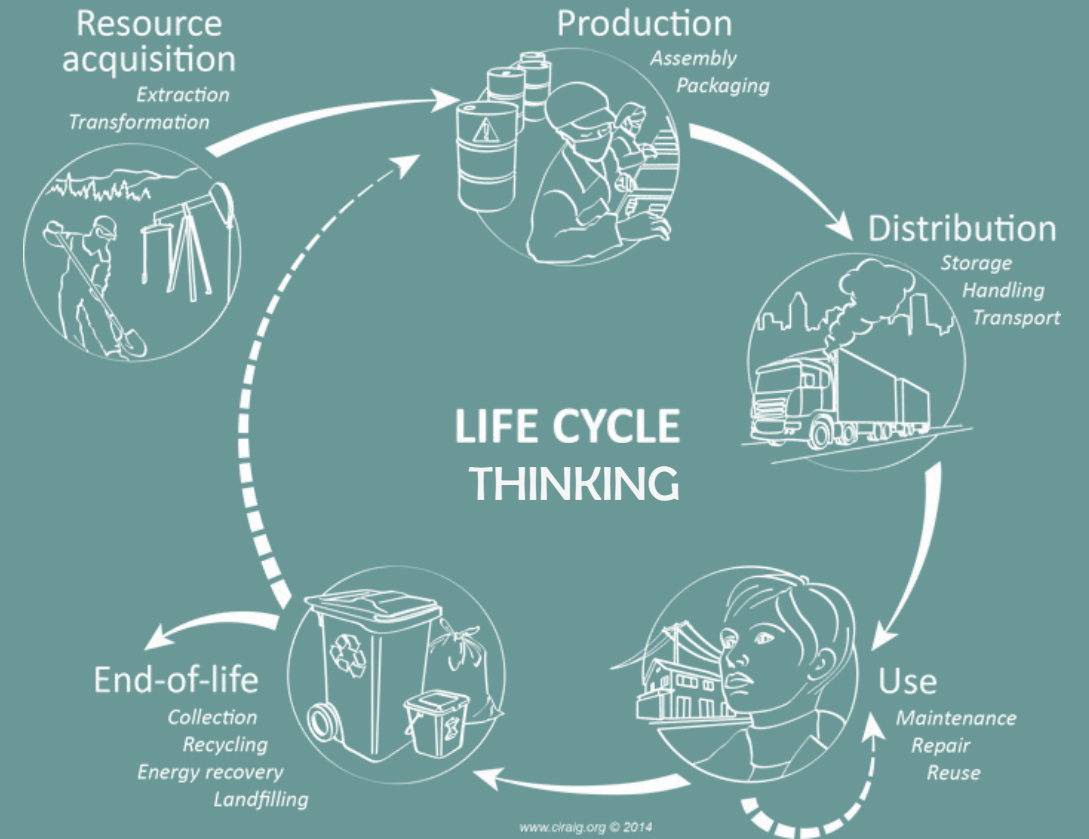
## MOVING TOWARDS NET ZERO?

How to quantify GHG emission & other environmental impacts of products by adopting a life-cycle approach

Dr. Meike Sauerwein

meike@ust.hk

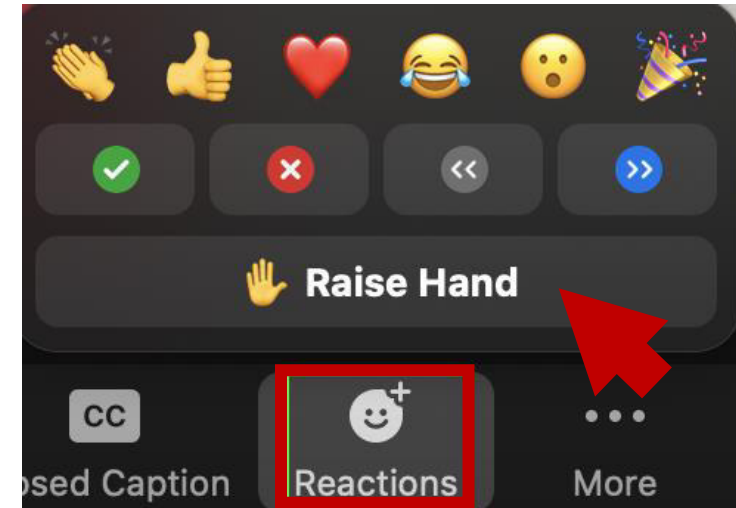
8. April 2022



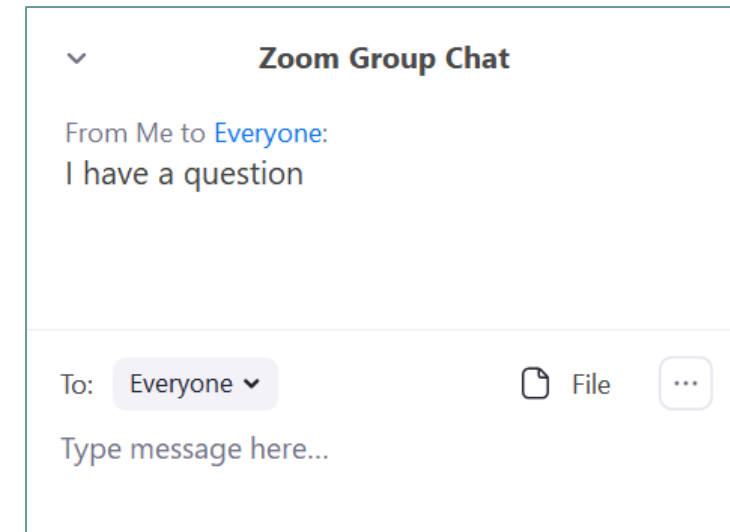
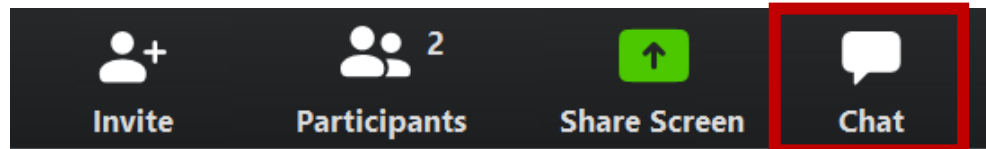
# ANY QUESTIONS?



Feel free to **raise your hand** and ask at any time.



Ask & answer questions or leave comments in the **chat**. Feel free to also help each other answer questions!

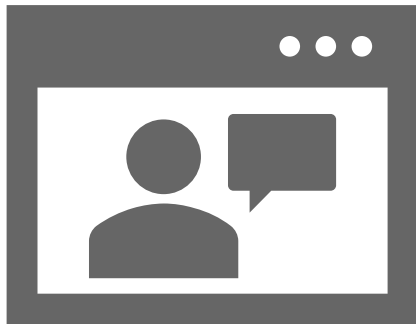


# ...TO MAKE THINGS EASIER FOR ME 😊

Please rename yourself so that ZOOM shows

1. your **preferred name** (how you want me to call you) and
2. your **organizations name**

*e.g., M. Sauerwein (HKUST), or Meike (HKUST)*



Since we are all interested in low carbon solutions:  
**Feel free to leave your video off** while I am talking,  
but I would appreciate if you could **turn it on for breakout rooms.**



# OUTLINE

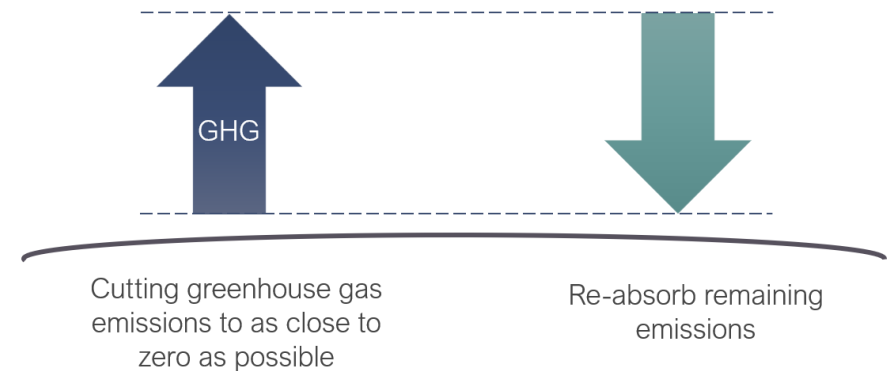
## PART 2

- Life Cycle Assessment Methodology
  - Recap and linkage to key frameworks and ISO standards
  - How are LCA results commonly displayed?
  - Discuss benefits and limitations of LCA
- Life Cycle Assessment Tools & Applications
  - Examples of common uses of LCA
  - Using LCA results – what to pay attention to?
- Life Cycle Costing
  - Key concept and examples

# ARE WE ON TRACK TO REACH NET ZERO BY 2050?

TO KEEP GLOBAL WARMING TO NO MORE THAN 1.5°C EMISSIONS NEED TO BE REDUCED BY 45% BY 2030 AND REACH NET ZERO BY 2050.

China, the United States, & the European Union have **set a net-zero target**, covering about **76% of global emissions**.

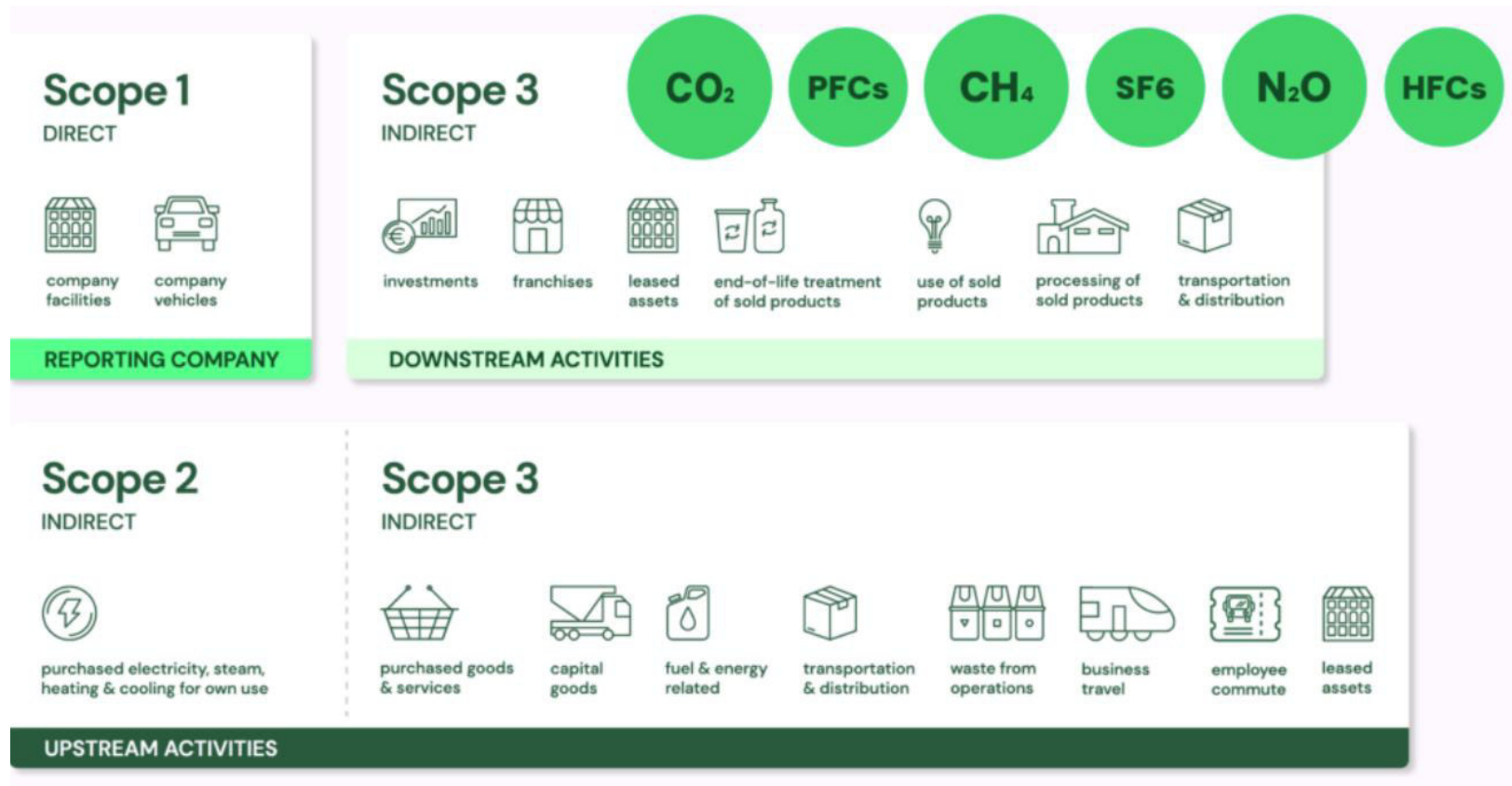


**Commitments made by governments to date fall far short of what is required.**

Current national climate plans – for all 193 Parties to the Paris Agreement taken together – **would lead to an increase of 14%** in global greenhouse gas emissions by 2030, compared to 2010 levels.

# SCOPE 3 EMISSIONS

INDIRECT UPSTREAM & DOWNSTREAM EMISSIONS THAT OCCUR IN THE VALUE CHAIN  
(EXCLUDING INDIRECT EMISSIONS ASSOCIATED WITH POWER GENERATION (SCOPE 2))



If scope 3 emissions represent >40% of a company's overall emissions, the SBTi requires they set a target to cover this impact.

# SCOPE 3 EMISSIONS

FOR MOST SECTORS, THE LARGEST SOURCES OF A COMPANY'S EMISSIONS LIE UP- AND/OR DOWNSTREAM OF THEIR CORE OPERATIONS.

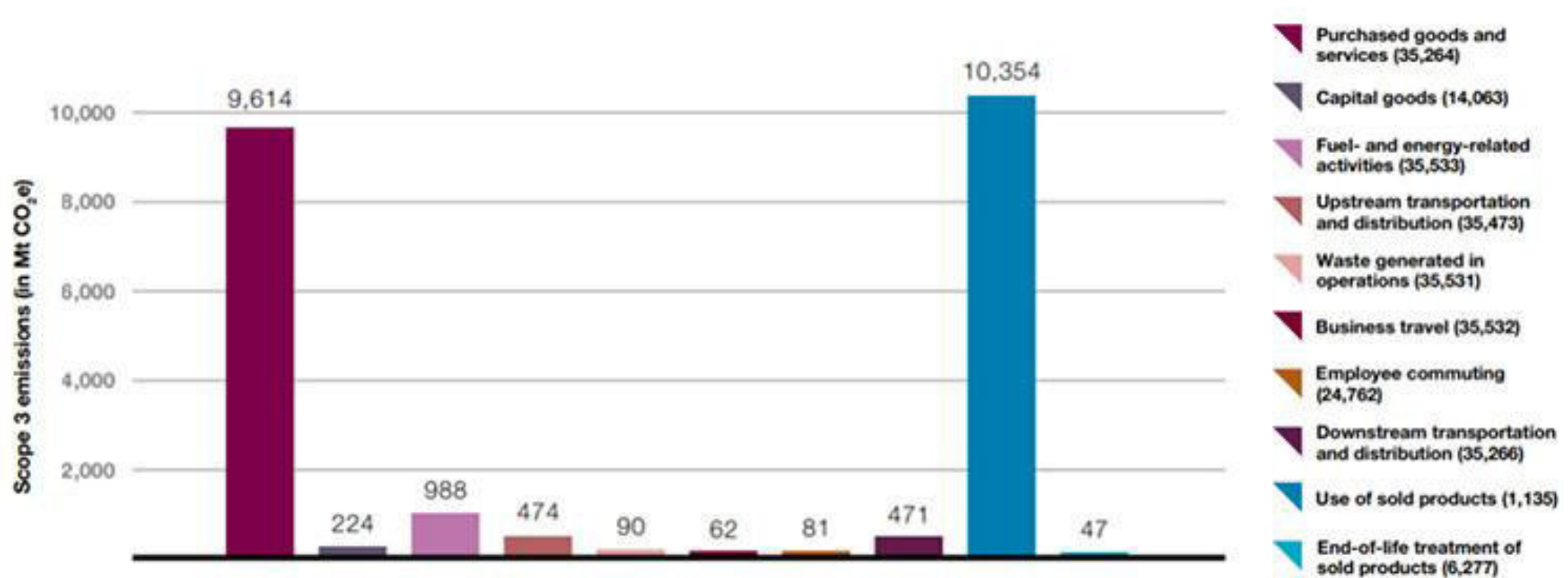
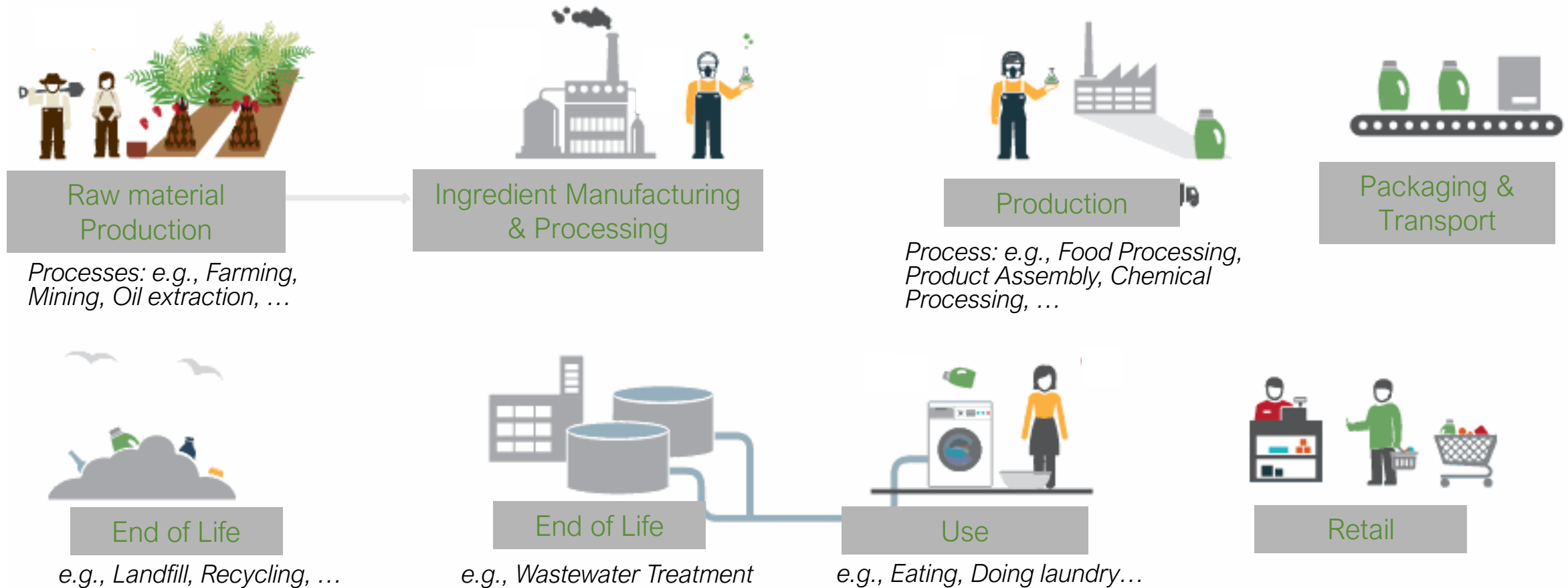


Figure 1. Scope 3 emissions estimated by CDP for 35,533 companies per emission source in year 2014. The number of companies for which each type of Scope 3 emissions was calculated is presented in parentheses for each sector.

# LIFE CYCLE STAGES OF A PRODUCT



Environmental Impacts (Resource use and Emissions) occur at every stage in the life cycle

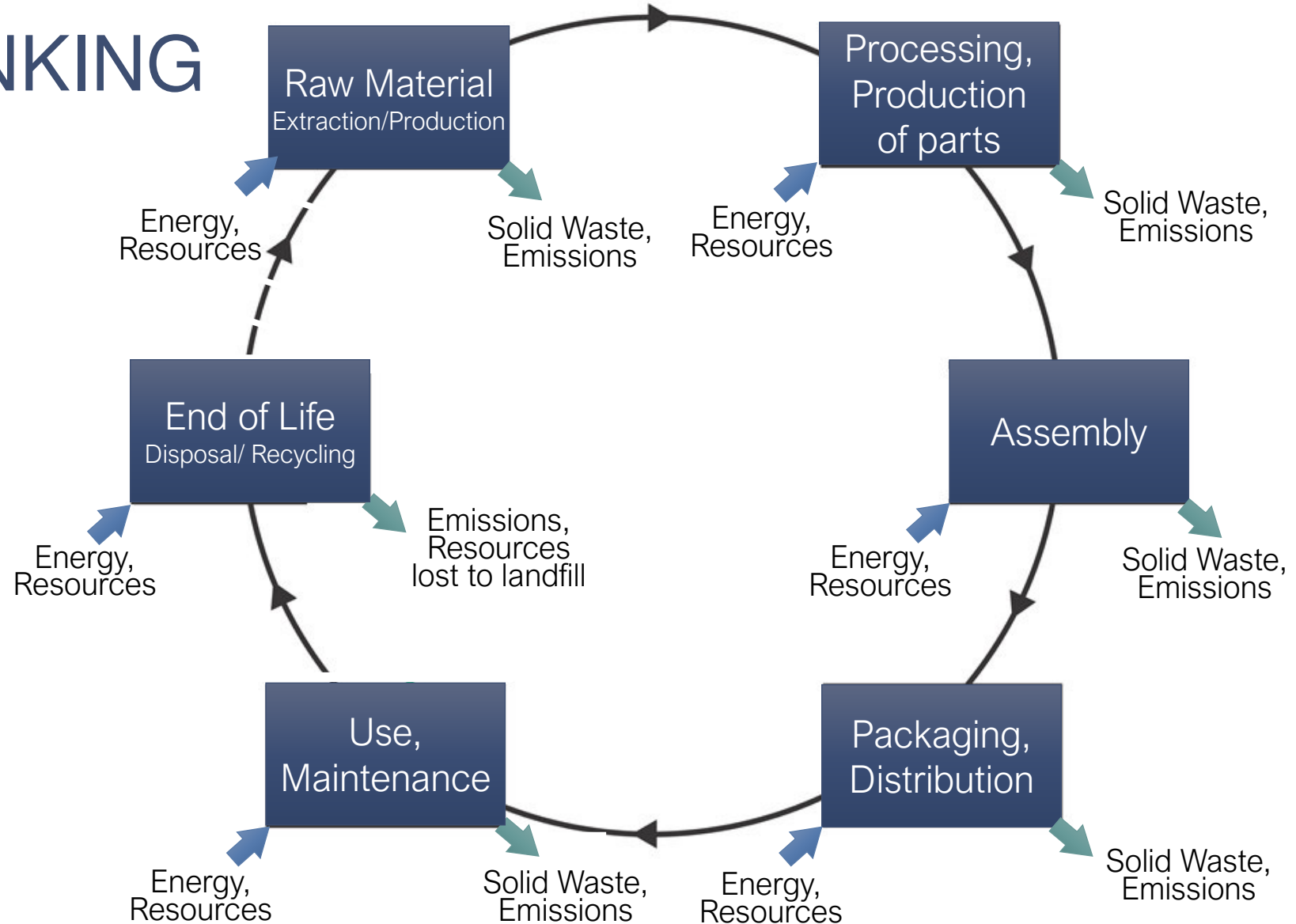
# LIFE CYCLE THINKING

## CONCEPT

Life cycle thinking helps to systematically identify a product's

- resource use (incl. financial resources)
- emissions (waste) to the environment (environmental impacts)

at ALL lifecycle stages.



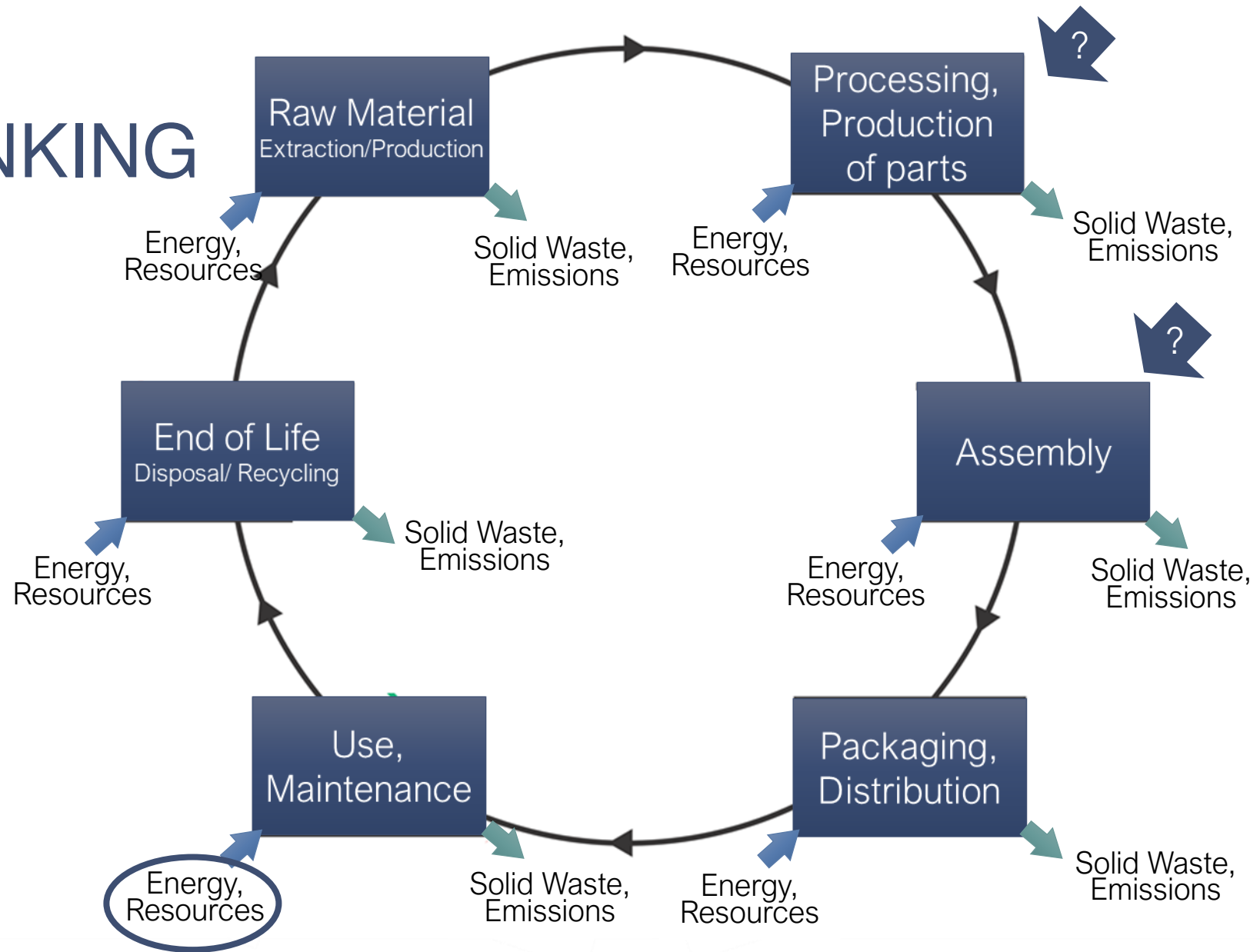
# LIFE CYCLE THINKING

## BENEFITS

Reduces the narrow focus on just one or two stages.



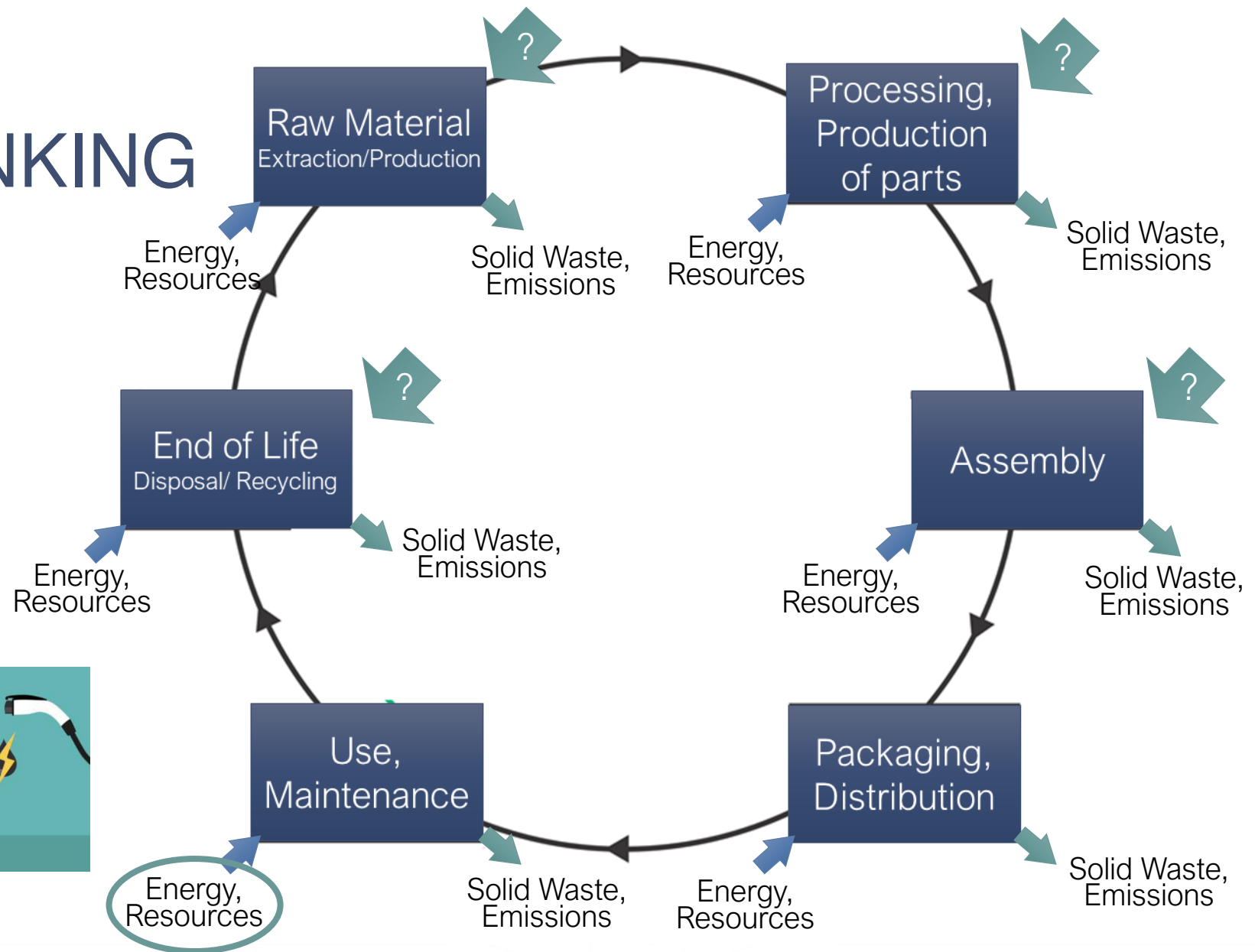
ENERGY LABEL 能源標籤	
more efficient 效益較高	Grade 1 級
1	
2	
3	
4	
5	
less efficient 效益較低	
Annual Energy Consumption (kWh/Cooling) 每年耗電量(千瓦小時/冷噸) Based on 1200 hrs/yr operation 以每年使用1200小時計算	420
Cooling Capacity (kW) 製冷量(千瓦)	2.54
Refrigerant 製冷劑	R410A
Room Air Conditioner Brand 品牌:	ABC 某某牌
Model Reference Number / Year Information Provider	型號: U1-C180123 / 2018 XYZ 某某某
機電工程署 EMSD	



# LIFE CYCLE THINKING

## BENEFITS

Indicates how changes in one life cycle stage affect the resource use and emissions from other life cycle stages.

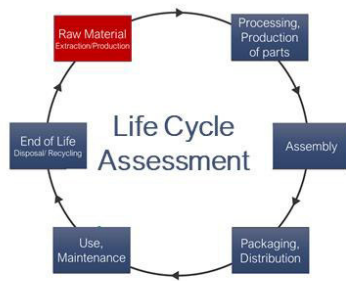




# LIFE CYCLE ASSESSMENT

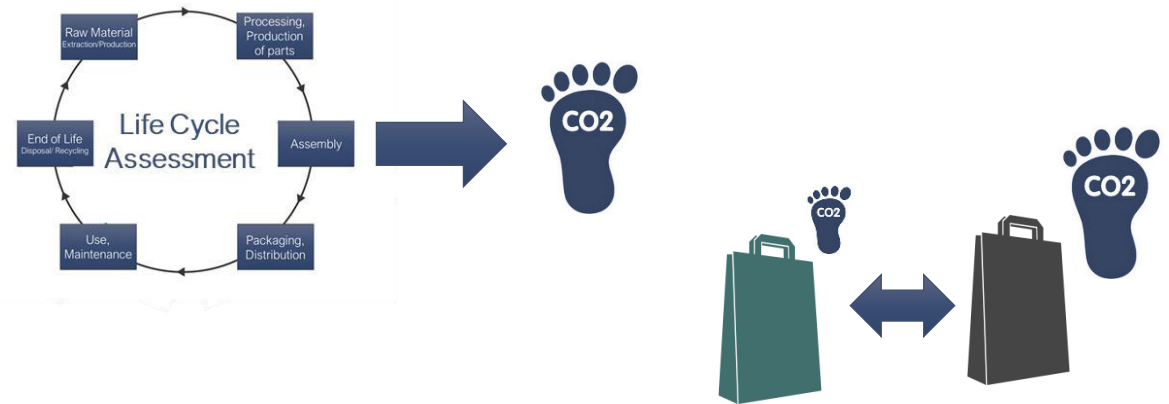
QUANTIFICATION OF ENVIRONMENTAL IMPACTS ALONG THE LIFE CYCLE

1. IDENTIFY **HOT SPOTS**  
WITHIN A PRODUCT'S LIFE CYCLE



**Hot Spot:**  
Process that causes  
significant impacts

2. IDENTIFY **TOTAL IMPACTS** THAT  
OCCUR ALONG A PRODUCT'S LIFE CYCLE  
(ECO-FOOTPRINT OF A PRODUCT)



# THE FIRST LCA 1969

RE-USEABLE GLASS BOTTLE

VS

DISPOSABLE PLASTIC BOTTLE

↙  
End of Life

↘  
Material choice



# THE FIRST LCA

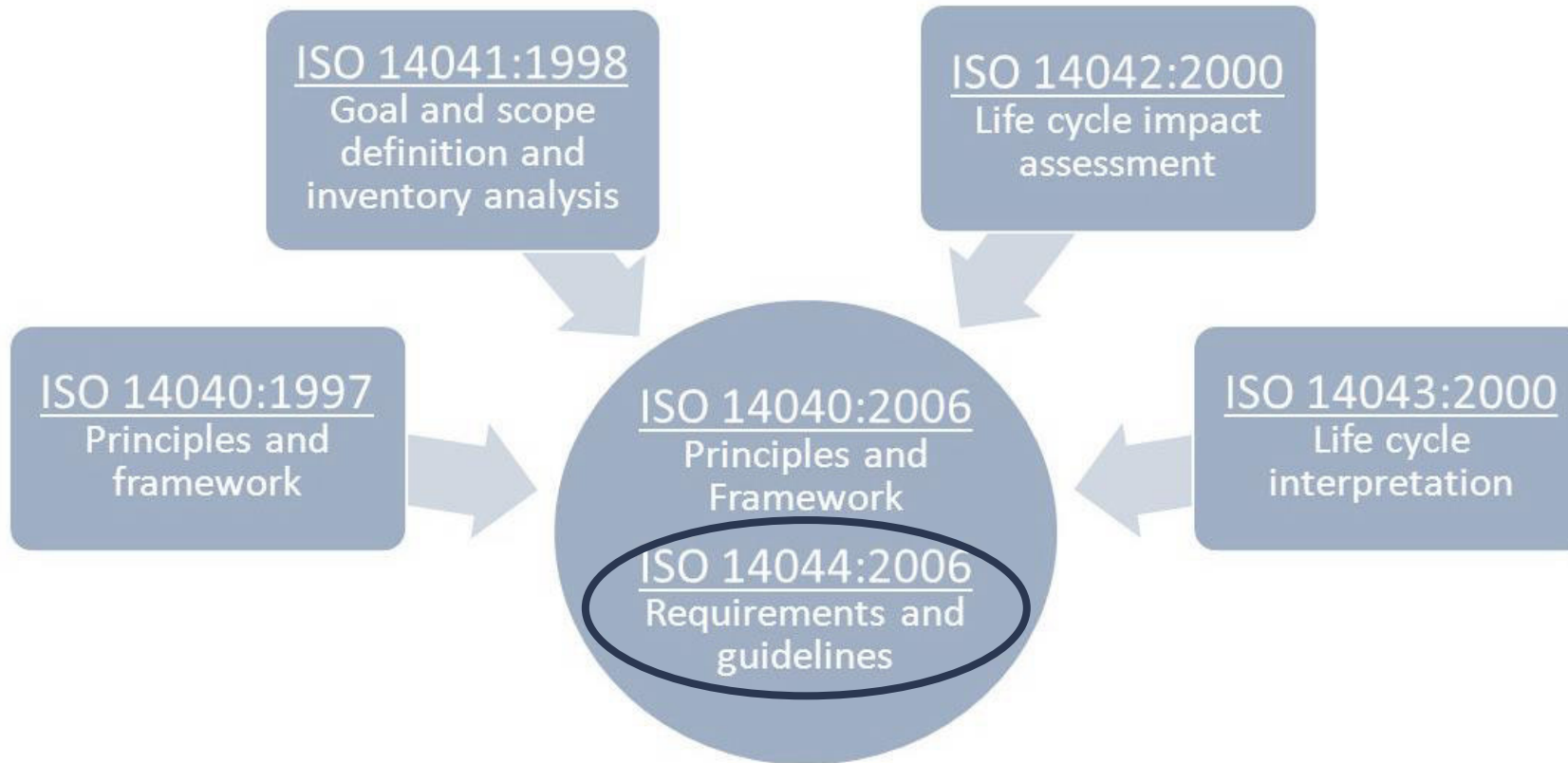
COCA COLA 1969

- Result: Contrary to expectation
- Study never published, Validity questioned
- Arguments over methodologies and comparability

→ Call for standardization process

# International Organization for Standardization

When the world agrees



# LIFE CYCLE ASSESSMENT OF MILK

## STEP BY STEP

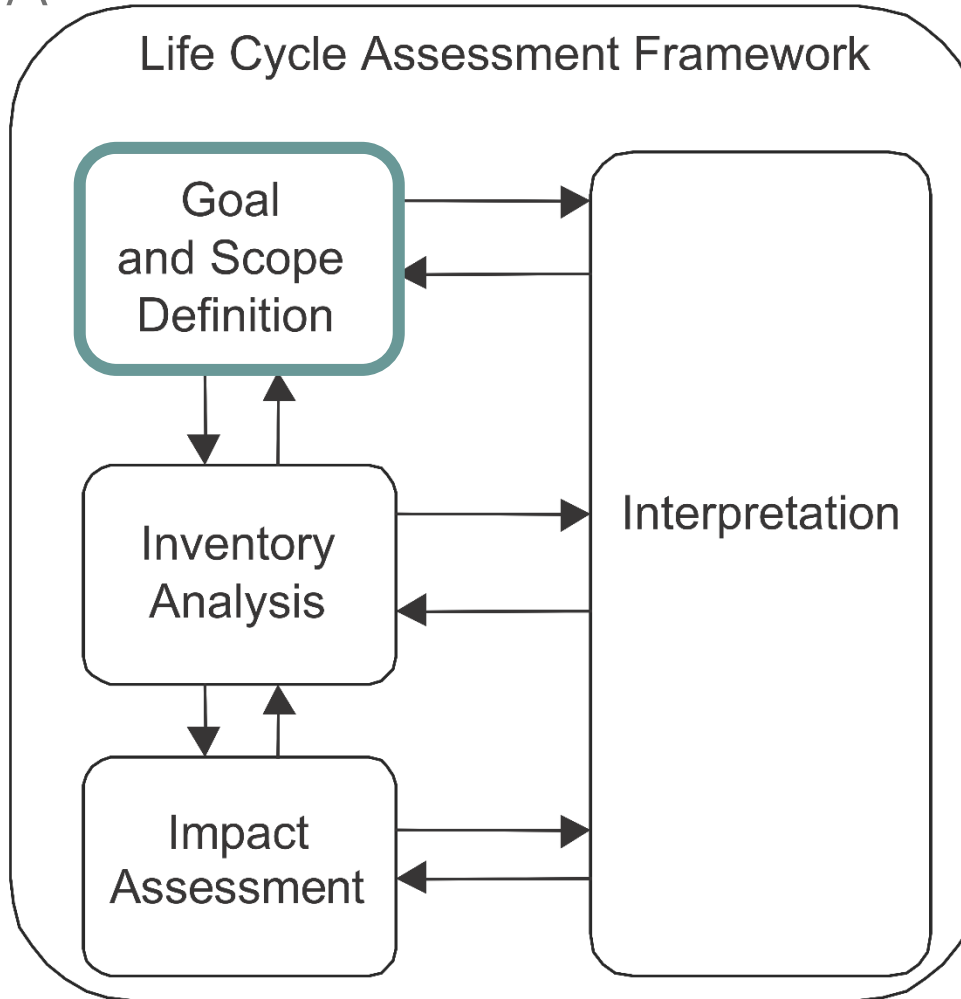
1. What is the **function**, how much of **it do we want to compare**, and what type and **kind of material (ingredients)** do we need to fulfil it?
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e.g., electricity, water, amounts of chemicals, etc.
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e.g., concentration of chemicals in wastewater & air, solid waste, etc.
5. **Classifying the type of potential impact** (damage), a specific emission could cause in the environment
6. **Characterizing** (quantifying) environmental Impacts



1. Scope
2. Normative references (ISO 14044)
3. Terms and definitions
4. General description of LCA
  - Principles; Phases; Key features; General concepts of product systems
5. Methodological framework
6. Reporting
7. Critical review

# LCA - METHODOLOGICAL FRAMEWORK

## THE FOUR PHASES OF LCA

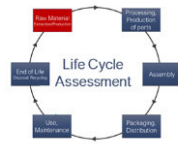


# GOAL STATEMENT

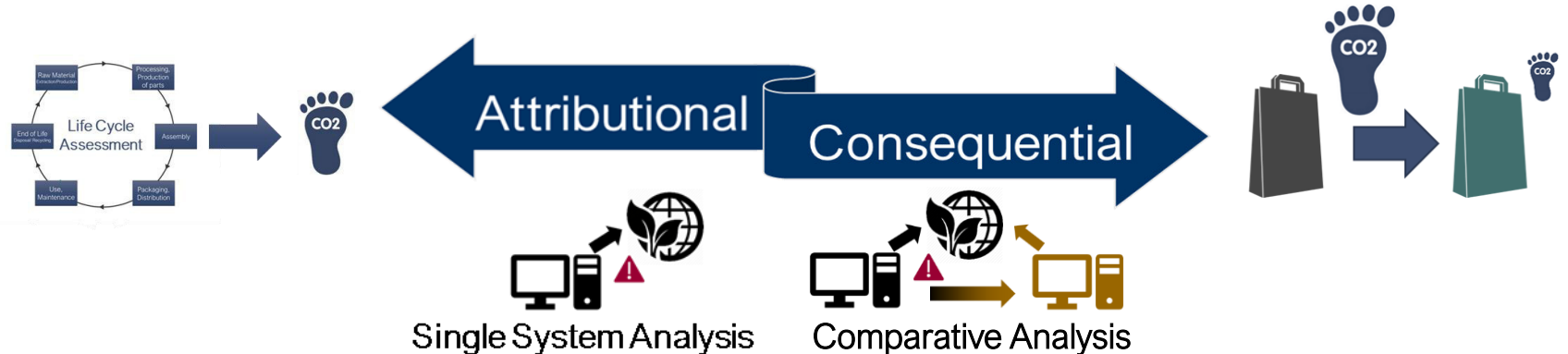
## LCA PHASES

1. Goal & Scope
2. LCI - Life Cycle Inventory
3. LCIA - Life Cycle Impact Assessment
4. Interpretation

1. Reasons for conducting the study (*why is the study done?*)
2. Intended applications of the results (*describes what a study does*)



- Identifying the parts of a product system that contribute most to its environmental impact (*i.e. “hotspot identification”*).
- Evaluating improvement potentials from changes in product designs (*analysis and ‘what-if’ scenarios in eco-design*).





# GOAL STATEMENT

## LCA PHASES

1. Goal & Scope
2. LCI - Life Cycle Inventory
3. LCIA - Life Cycle Impact Assessment
4. Interpretation

1. **Reasons for conducting the study** (*why is the study done?*)
2. **Intended applications of the results** (*describes what a study does*)
  - Identifying the parts of a product system that contribute most to its environmental impact (*i.e. “hotspot identification”*).
  - Evaluating improvement potentials from changes in product designs (*analysis and ‘ what-if ’ scenarios in eco-design*).
  - Comparing environmental impacts of specific goods or services.
  - Documenting the environmental performance of products (*e.g. in marketing using environmental product declarations or other types of product environmental footprints*).
  - Developing criteria for an eco-label.
  - Developing policies that consider environmental aspects.

## LCA PHASES

1. Goal & Scope
2. LCI - Life Cycle Inventory
3. LCIA - Life Cycle Impact Assessment
4. Interpretation

# GOAL STATEMENT

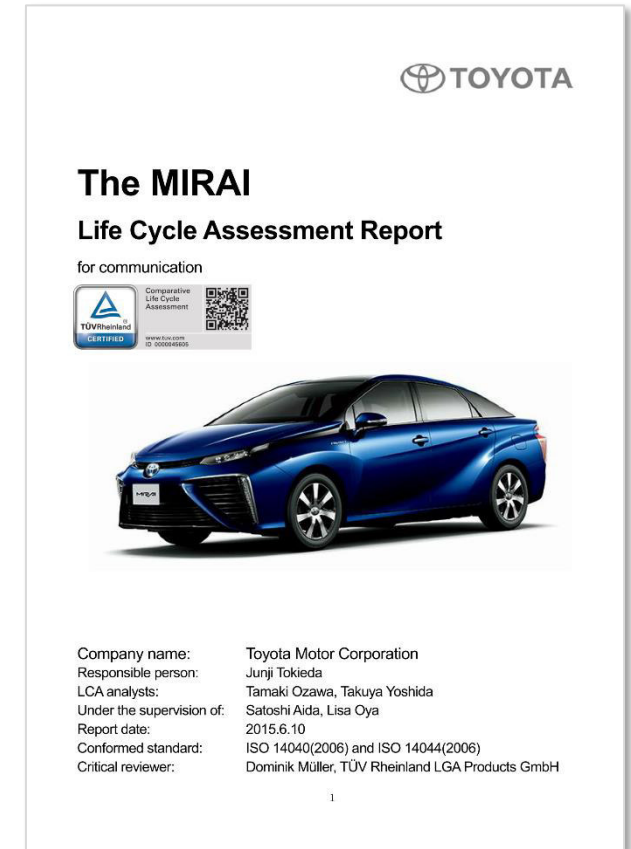
1. Reasons for conducting the study
2. Intended applications of the results
3. **Audience - for whom are the results intended?**  
*e.g., consumers, consumer organisations, companies (internal: managers, product developers, etc. or external B2B), government, NGOs, ...*  
*Determines: which details of the study should be documented, the technical level of reporting & interpretation of results*
4. **Comparative studies to be disclosed to the public** *(follow ISO standard)*

# MINI-EXERCISE I

## GOAL STATEMENT – TOYOTA MIRAI

What is the GOAL of Toyota for doing LCA for their MIRAI model?

- Intended applications of the results?
- Target Audience?
- Any limitations, conflicts of interest or biases?



# MINI-EXERCISE I

## GOAL STATEMENT – TOYOTA MIRAI

What is the GOAL of Toyota for doing LCA for their MIRAI model?

- Intended applications of the results?
- Single system or comparative analysis?
- Target Audience?

What to pay attention to?

### 1. Goal of the Study

#### Background

There are multiple kinds of powertrains which show outstanding environmental performance in reduction of emissions and pollutants during use phase of vehicles. However assessment of the environmental performance should consider all impacts throughout life cycle of a vehicle from cradle to grave. On release of the world first volume production fuel cell vehicle the “MIRAI”, TOYOTA conduct life cycle assessment (hereinafter referred to as “LCA”) over the comparable gasoline and gasoline hybrid vehicles as reference models.

#### Objectives

We have been conducting LCA for all our passenger vehicles and components from 1997, and observed all of them achieve better environmental performance than their predecessors. The summary of the results have been transparently displayed in each brochure to potential customers and to the public.

Now we release the results of the “MIRAI”, compared with the relevant reference models, GV and GV hybrid. This time, the assessment procedures are substantially focused on its unique conditions in its powertrain the “Fuel Cell” and the energy source “Hydrogen”. We consider the impacts of sources of the hydrogen used to propel the “MIRAI” as well as the fuel cell components’ efficiency, its constitution of materials and production processes. (Environmental gains of fuel cell vehicles, whose energy source is hydrogen, depend on how the hydrogen is produced and transported and how effectively it is converted. We are considering the multiple options of hydrogen sources from fossil fuels to renewable energy, transportation methods, on-site or off-site.)

#### Target audience

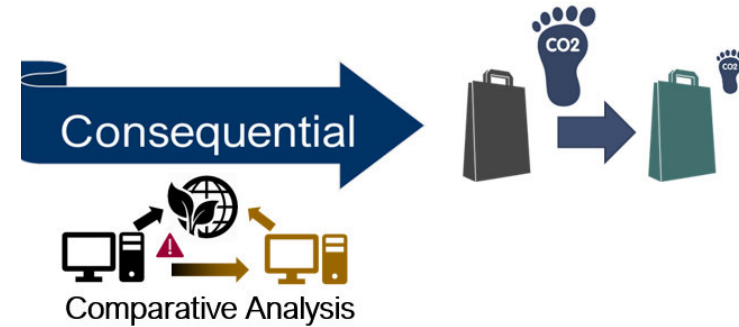
The results will be used to communicate externally not only with customers but also with hydrogen suppliers and governmental organizations of each region. Simultaneously, we internally feedback analysed results, such as what material or process has big impact on total vehicle life to our development divisions to help improve future models.

# GOAL STATEMENT

EXAMPLE: TOYOTA MIRAI

## Intended applications of results

- Supporting marketing / performance claims
- Inform decisions by stakeholders
- Improve product or process design

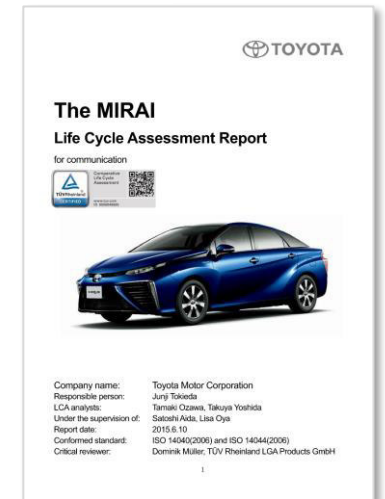


Comparison with “relevant reference models, Gasoline Vehicles and GV hybrid

## Target audience

*‘The results will be used to communicate externally not only with customers but also with hydrogen suppliers and governmental organizations of each region.*

*Simultaneously, we internally feedback analysed results,[...] to our development divisions to help improve future models.’*



# FUNCTIONAL UNIT

## LCA PHASES

1. Goal & Scope
2. LCI - Life Cycle Inventory
3. LCIA - Life Cycle Impact Assessment
4. Interpretation

- The functional unit is a measure of the function of the studied system
  - Provides a reference to which the inputs and outputs can be related
  - Enables comparison of two essentially different systems that fulfil the same unit function (offer the same service)



- Examples
  - The functional unit for a paint system may be defined as the amount of paint needed to cover 1m<sup>2</sup> surface protected for 10 years (e.g. 2L of paint)
  - The functional unit for power generation systems may be defined as 1kWh of electricity

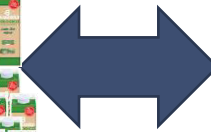
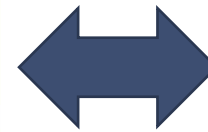
# FUNCTIONAL UNIT

Why do we need to define a functional unit

## LCA PHASES

1. Goal & Scope
2. LCI - Life Cycle Inventory
3. LCIA - Life Cycle Impact Assessment
4. Interpretation

Functional Unit:  
1 liter of milk



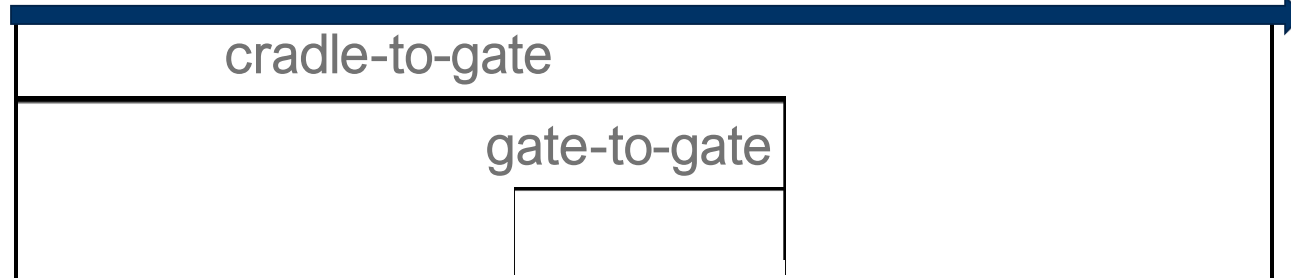
- **Functional unit:** comparison of products on the basis of *equivalent function*, for example: comparison of 2 packaging systems for 100 litres of milk by (a) **100** disposable cartons or (b) **1** reusable bottle ; instead of comparison of 1 carton and 1 bottle.
- Functional unit is basis for comparison

# SCOPE OF THE ASSESSMENT

## SYSTEM BOUNDARY



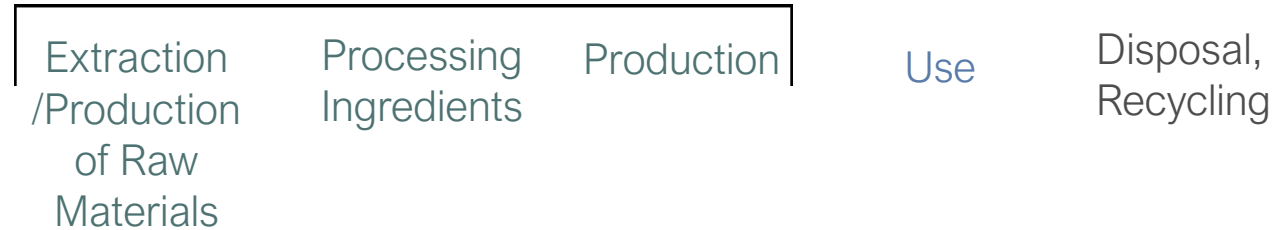
cradle-to-grave



Life cycle Phases



Life cycle stages



## LCA PHASES

1. Goal & Scope
2. LCI - Life Cycle Inventory
3. LCIA - Life Cycle Impact Assessment
4. Interpretation

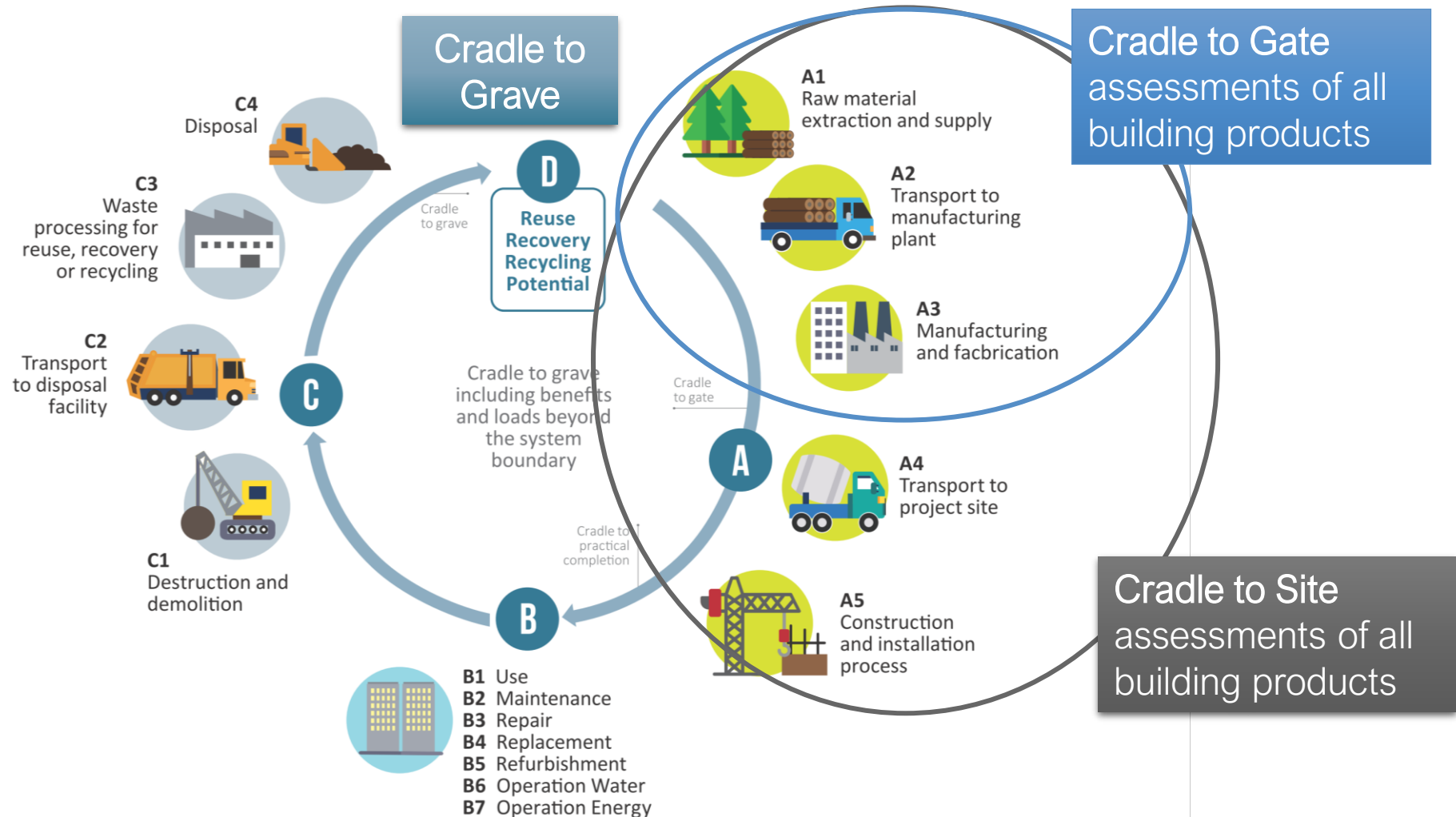


# SCOPE OF THE ASSESSMENT

## SYSTEM BOUNDARY

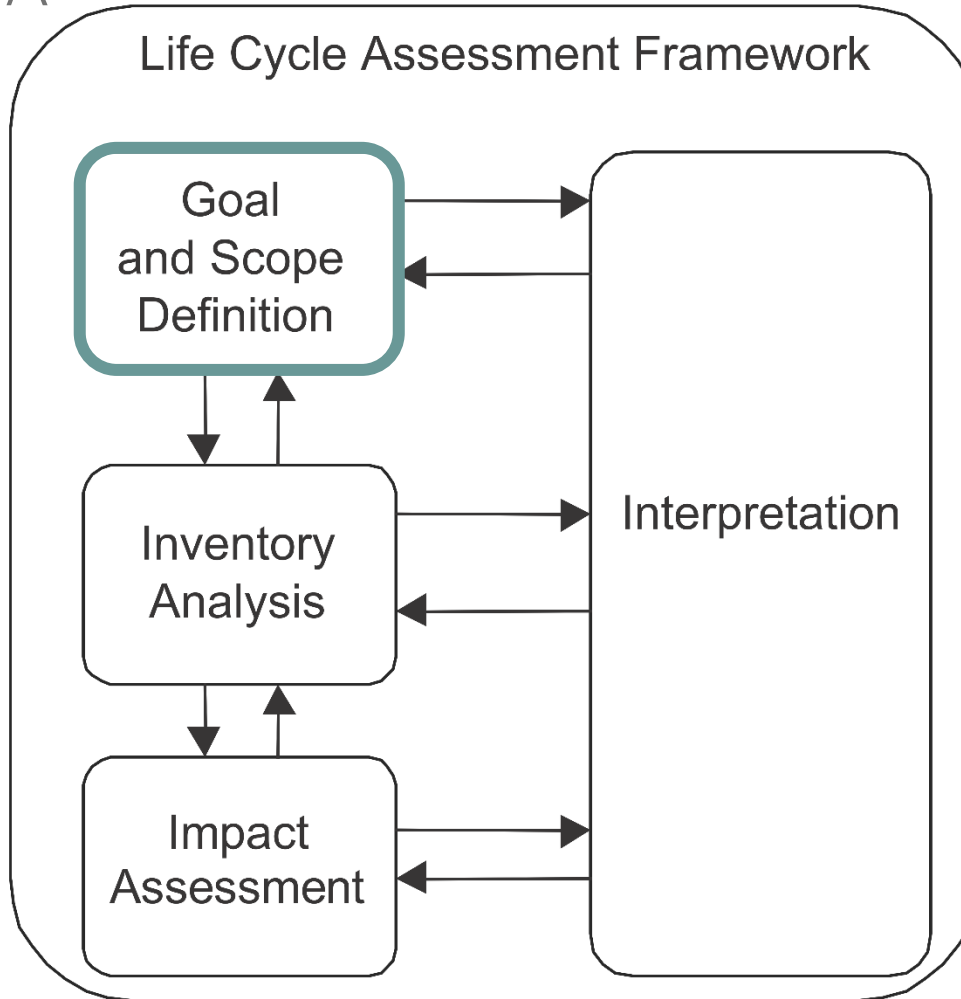
### LCA PHASES

1. Goal & Scope
2. LCI - Life Cycle Inventory
3. LCIA - Life Cycle Impact Assessment
4. Interpretation



# LCA - METHODOLOGICAL FRAMEWORK

## THE FOUR PHASES OF LCA



# LIFE CYCLE INVENTORY

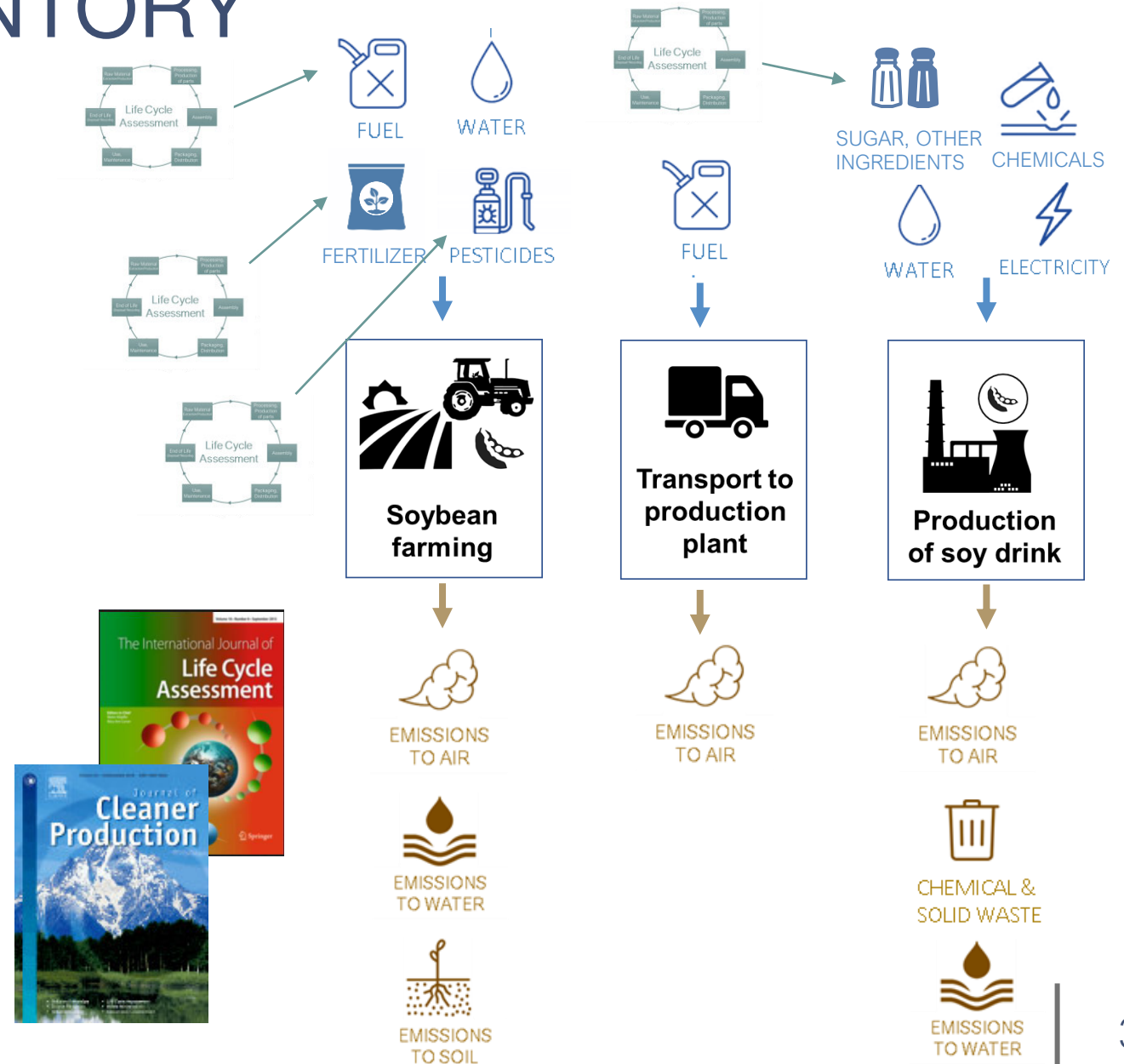
## DATA SOURCES

### Primary Data

- Process data
- Governmental statistics
- Surveys
- ...

### Secondary data (Background data)

- Life Cycle Databases
- Published LCA reports (academic literature or reports following ISO 14044)



# LIFE CYCLE INVENTORY

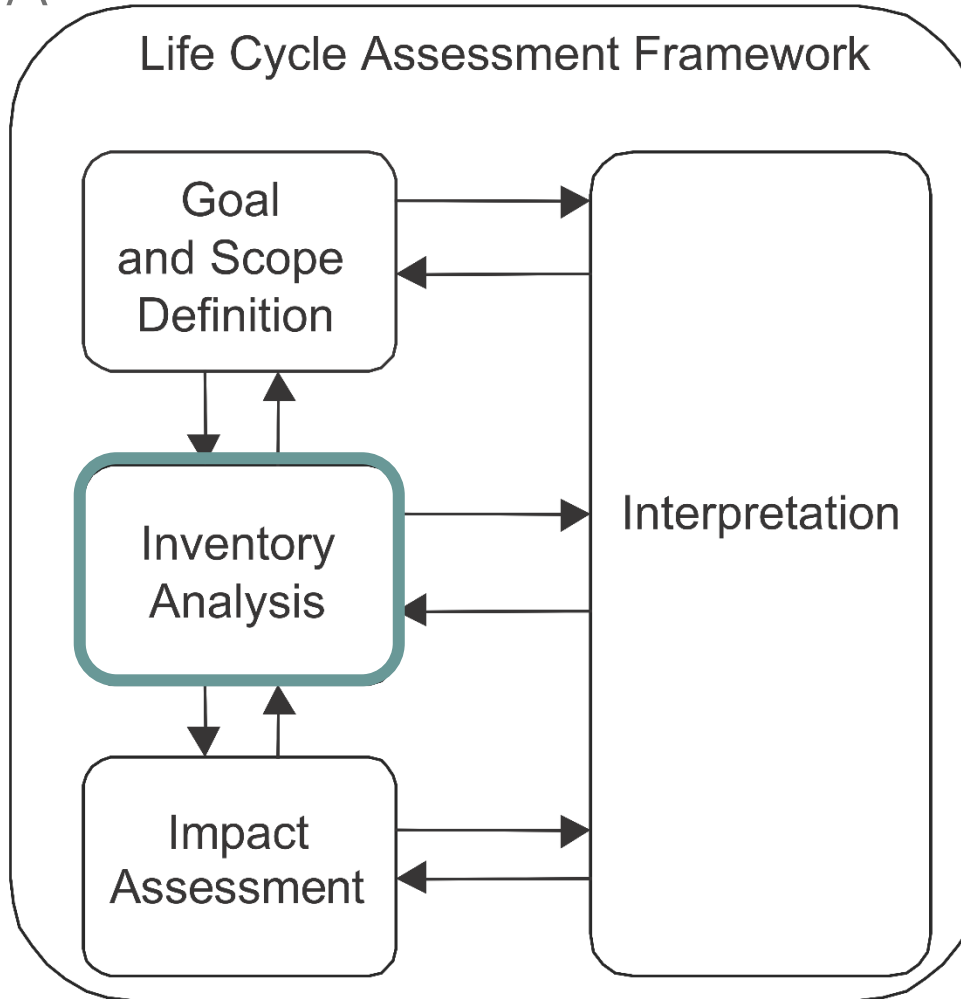
## DATABASES

- Ecoinvent
  - Around 18000 LCI datasets,
  - aggregated and disaggregated
- GaBi Professional
  - Over 2500 datasets, mostly aggregated
- European reference Life Cycle Database (ELCD)
  - Less than 200 datasets
- Chinese Life Cycle Database
  - About 600 LCI datasets for key materials, chemicals, energy systems, transport, and waste.
  - <http://www.itke.com.cn>
- Many others



# LCA - METHODOLOGICAL FRAMEWORK

## THE FOUR PHASES OF LCA

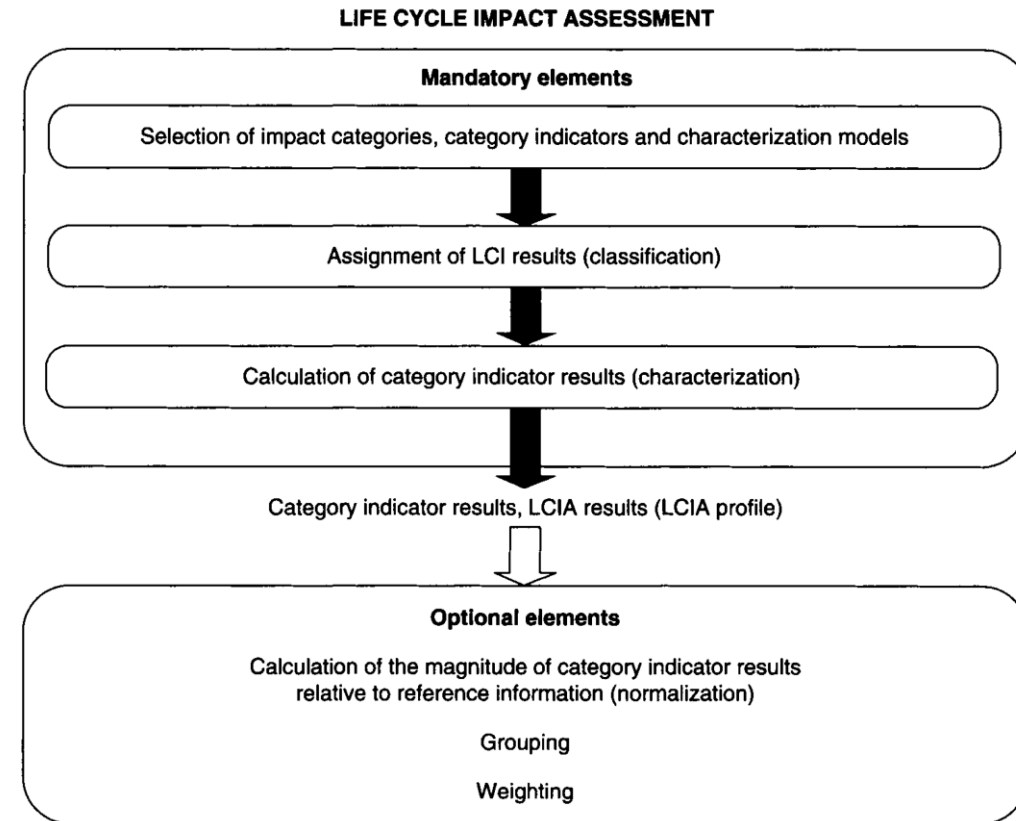


# LIFE CYCLE IMPACT ASSESSMENT (LCIA)

## LCA PHASES

1. Goal & Scope
2. LCI - Life Cycle Inventory
3. LCIA - Life Cycle Impact Assessment
4. Interpretation

1. Classification (mandatory)
2. Characterization (mandatory)
3. Normalization (optional)
4. Weighting (optional)

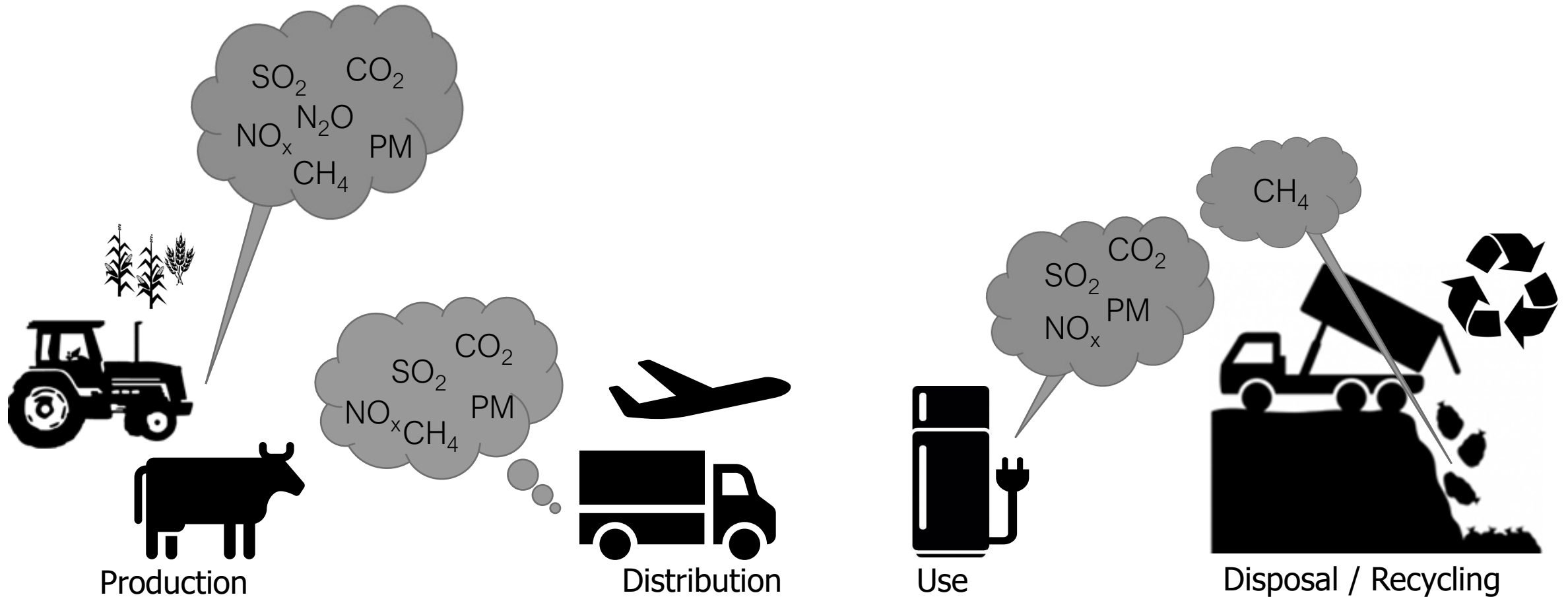


LCIA - Life Cycle Impact Assessment

# CLASSIFICATION

# CLASSIFICATION INTO ENVIRONMENTAL CATEGORIES

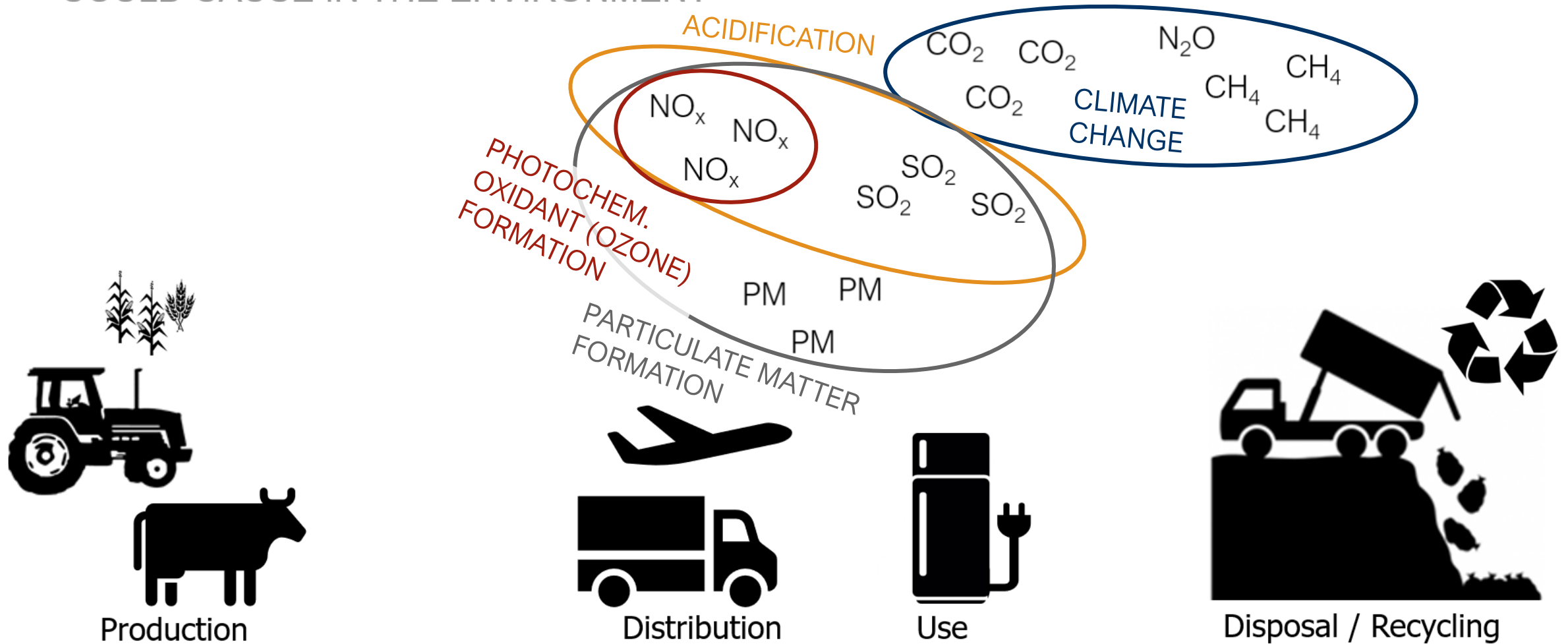
CLASSIFYING THE TYPE OF POTENTIAL IMPACT (DAMAGE), A SPECIFIC EMISSION COULD CAUSE IN THE ENVIRONMENT





# CLASSIFICATION INTO ENVIRONMENTAL CATEGORIES

CLASSIFYING THE TYPE OF POTENTIAL IMPACT (DAMAGE), A SPECIFIC EMISSION COULD CAUSE IN THE ENVIRONMENT

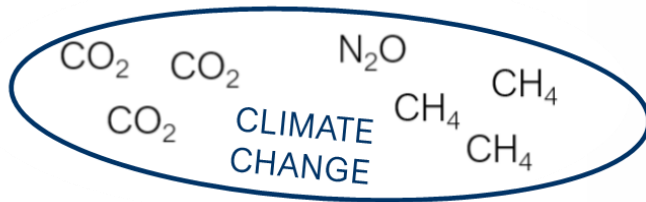


LCIA - Life Cycle Impact Assessment

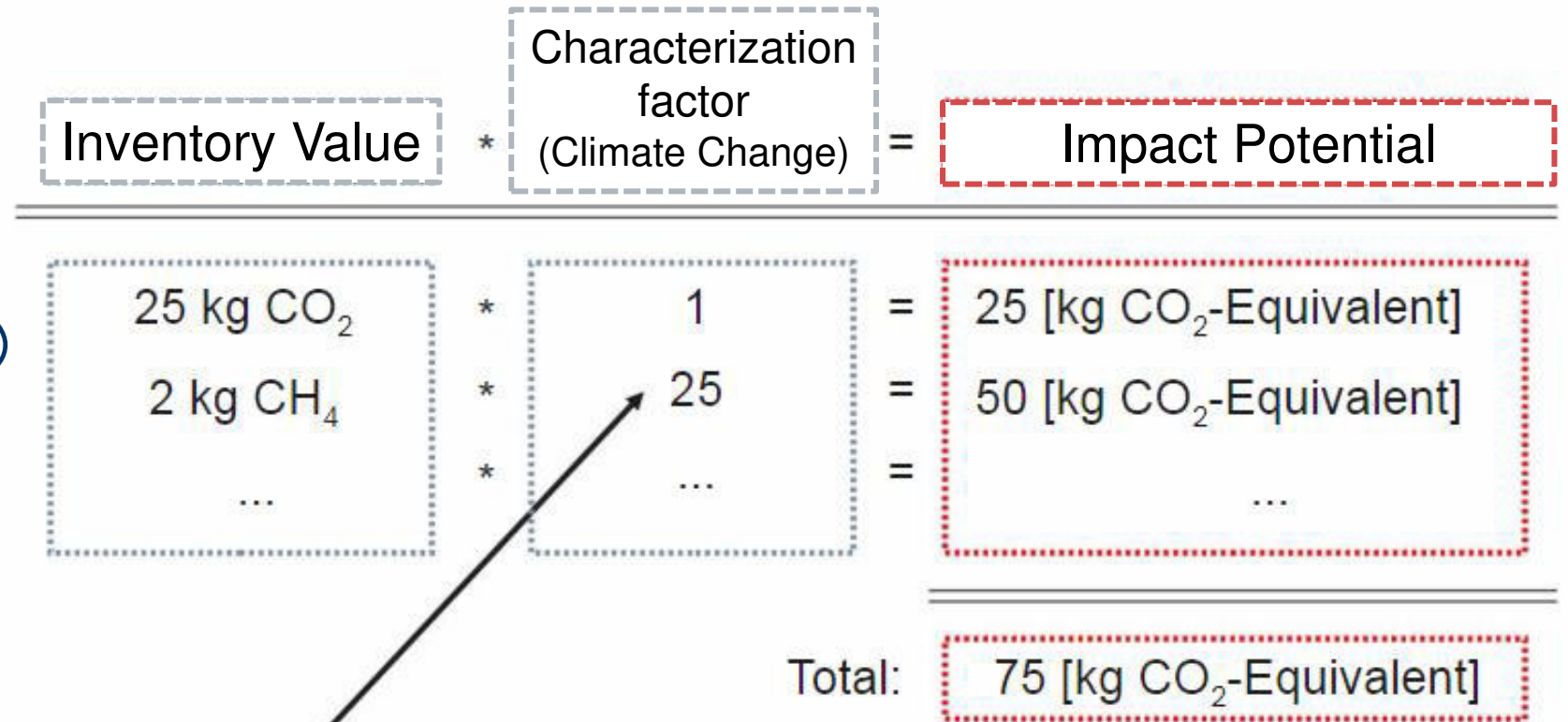
# CHARACTERIZATION

# CHARACTERIZATION – QUANTIFYING THE POTENTIAL IMPACT OF A GROUP OF CHEMICALS

Example:  
Greenhouse Gas  
Emissions

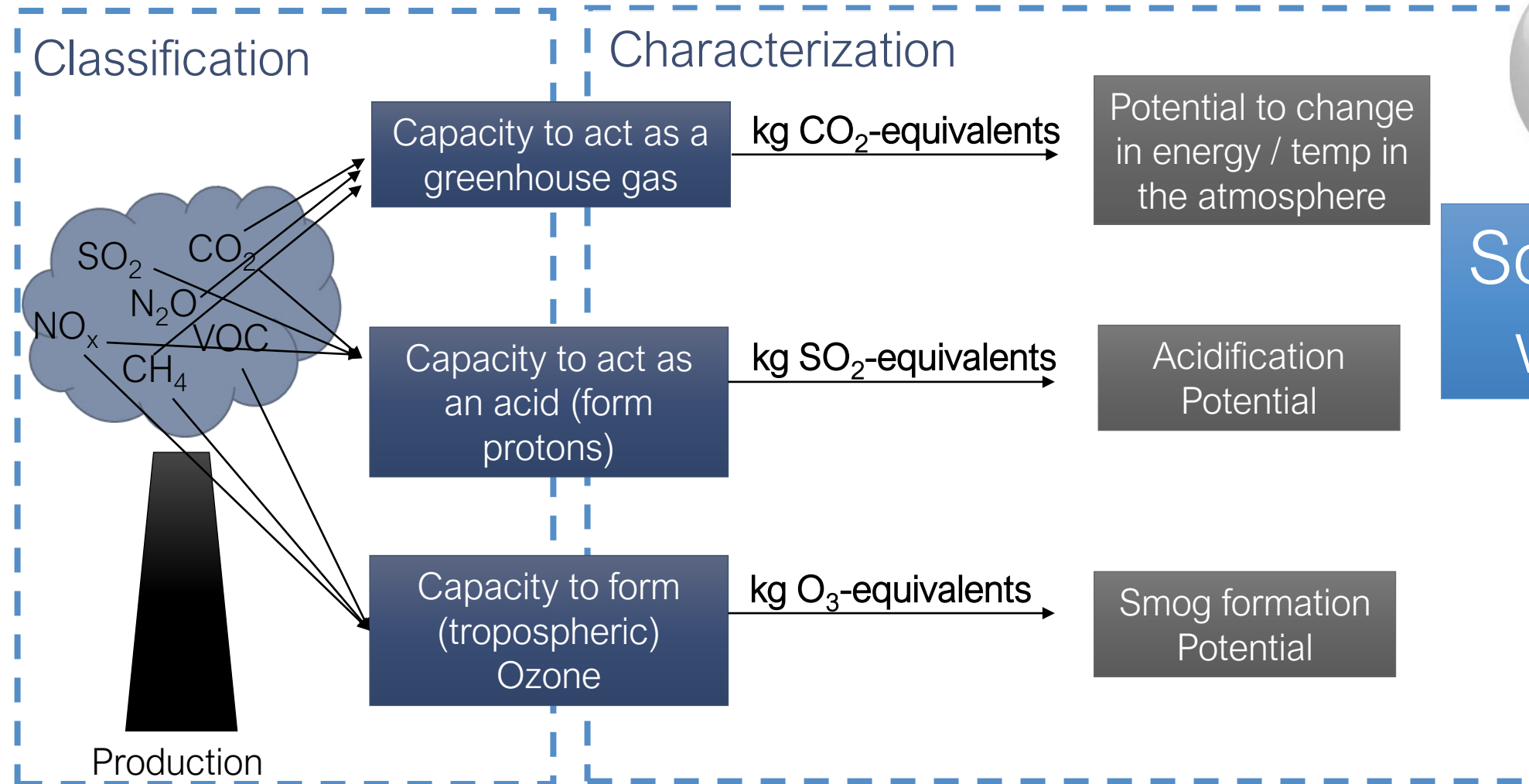


Calculating how strongly a certain chemical contributes to the potential environmental damage.



1 kg CH<sub>4</sub> is equivalent to the impact of 25 kg CO<sub>2</sub>

# CHARACTERIZATION OF POTENTIAL ENVIRONMENTAL IMPACTS



# WHAT ARE COMMON LCA TOOLS?

## LCA SOFTWARE TOOLS

- SimaPro
  - Most widely adopted; produced by Pre Consultants (Netherlands)
  - Comes preloaded with many databases
  - Can model whole product systems using aggregated or disaggregated datasets
- GaBi
  - Very popular LCA software produced by Sphera
  - Comes with GaBi database and other databases can be purchased
- Open LCA
  - Open source software produced by Green Delta (German Consultancy)
- Other include Umberto, Quantis Suite, Brightway2, etc.

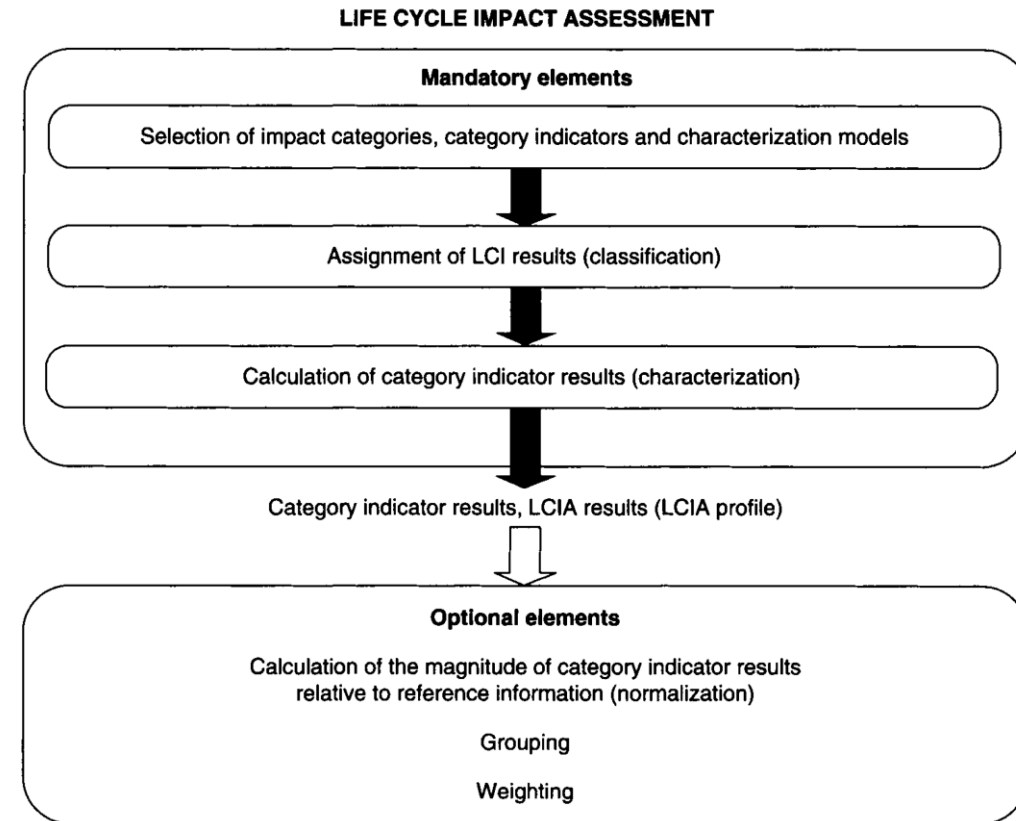


# LIFE CYCLE IMPACT ASSESSMENT (LCIA)

## LCA PHASES

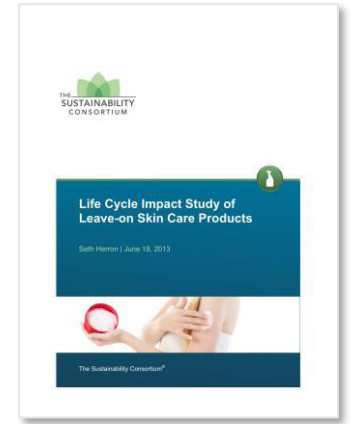
1. Goal & Scope
2. LCI - Life Cycle Inventory
3. LCIA - Life Cycle Impact Assessment
4. Interpretation

1. Classification (mandatory)
2. Characterization (mandatory)
3. Normalization (optional)
4. Weighting (optional)



# REFERENCE LITERATURE

## Case Study: The Sustainability Consortium, 2013: Life Cycle Impact Study of Leave-on Skin Care Products



# Packaging

Packaging Transport

2000km

Packaging Transport

Raw material Extraction  
Oil Extraction

Transport of raw materials

Oil Refining

Plastic Production  
Polymerization & HDPE Pellet Production

Plastic Production  
Melting Plastic Pellets (125°C)

Plastic Production  
Moulding to desired shape

Plastic cap (PP)  
Plastic bottle (HDPE)

Transport

# Lotion (Formulation)

Formulation Transport

2000km

Formulation Transport

Raw material Extraction  
Oil Extraction

Transport of raw materials

2000km

Oil Refining Chemical & Processing  
Petro-based ingredients

Transport of ingredients

Raw material Production  
Palm, Coconut Farming

Transport of raw materials

Raw material Processing  
Extraction of Palm Kernel Oil, Coconut Oil

Ingredient Production  
(Palm/Coconut oil-based Products)

Transport of ingredients

Manufacturing of Lotion & Bottling

Distribution

2000km

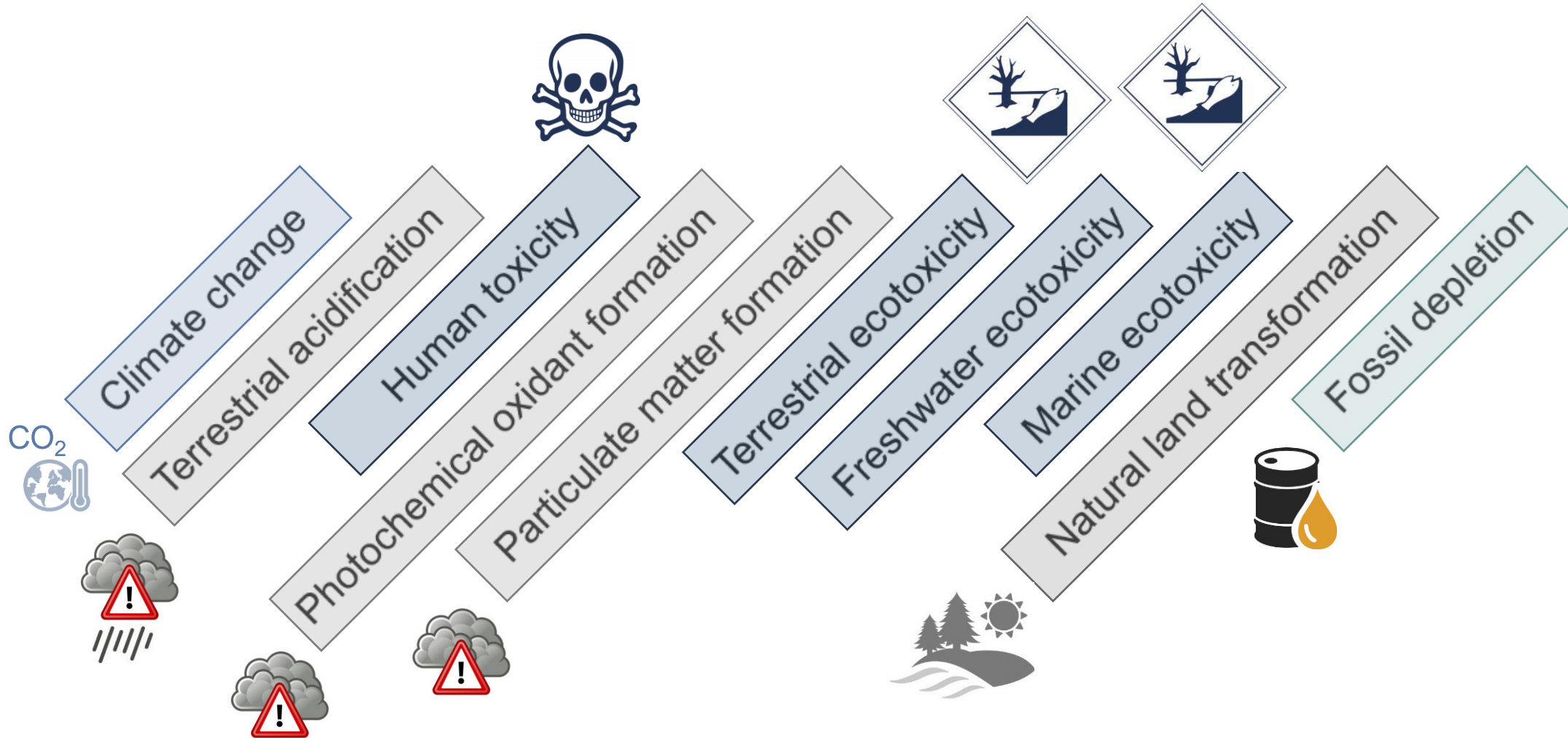
End of Life

Plastic Recycling

Landfill



# ENVIRONMENTAL IMPACT CATEGORIES



# ACTIVITY

## LCA – RESULTS OF LOTION & PACKAGING

1. Which life cycle processes produce the highest Environmental Impacts (**hotspots**). Which processes seem negligible?
2. What has larger impacts – the lotion or the packaging?

Groups 1-5:  
Lotion in Plastic Packaging



Groups 6+:  
Lotion in Glass Packaging



Supplementary  
Product Info  
provided on link



10 min

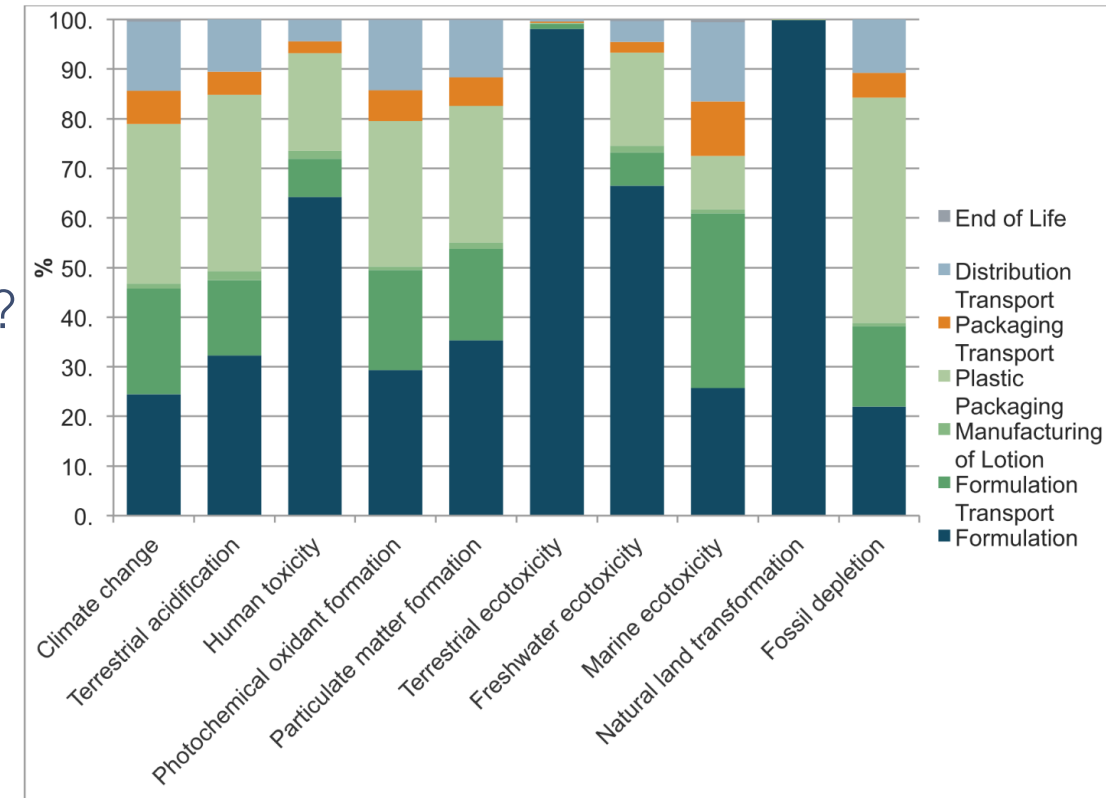
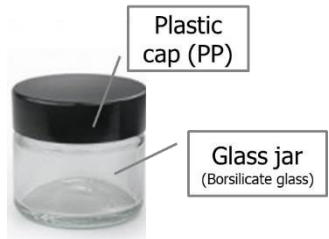


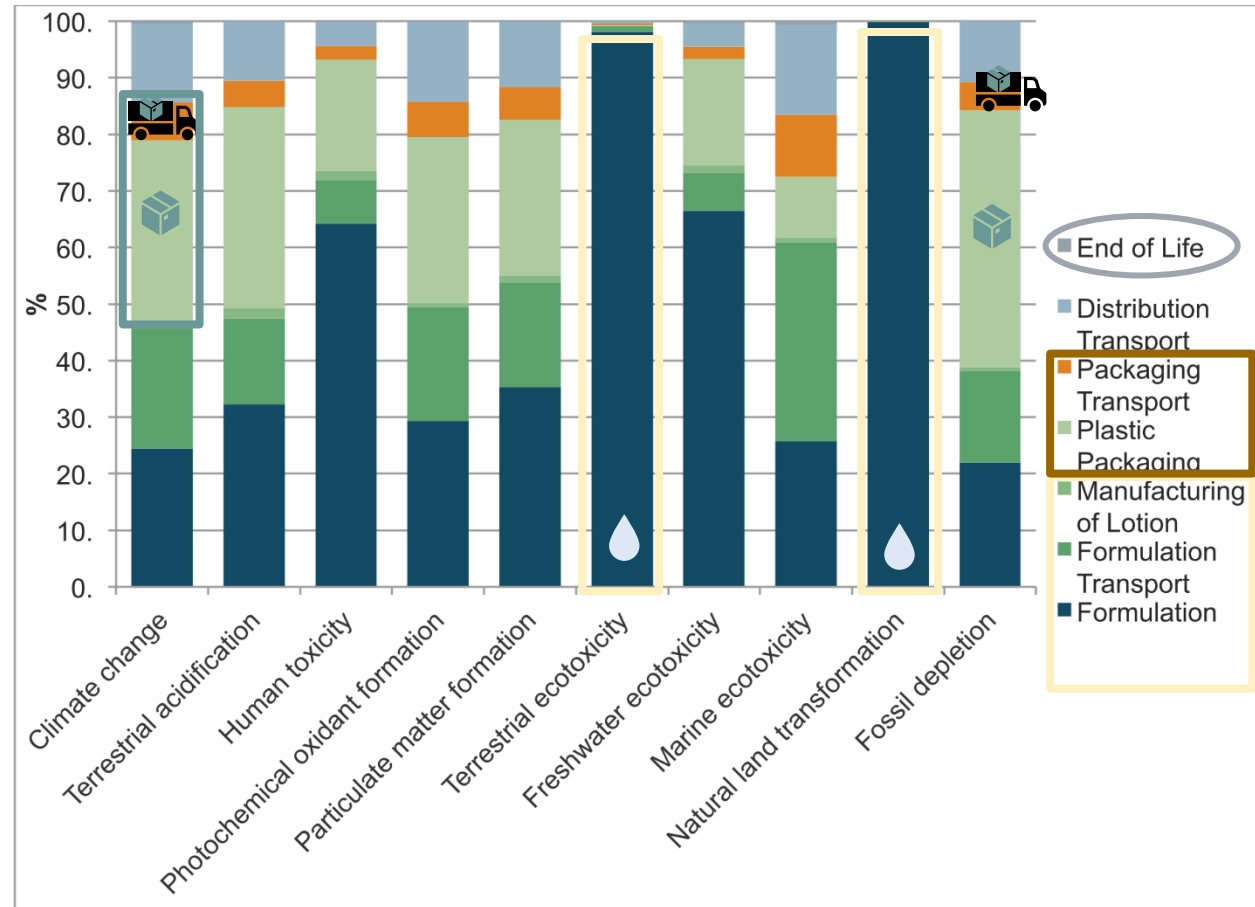
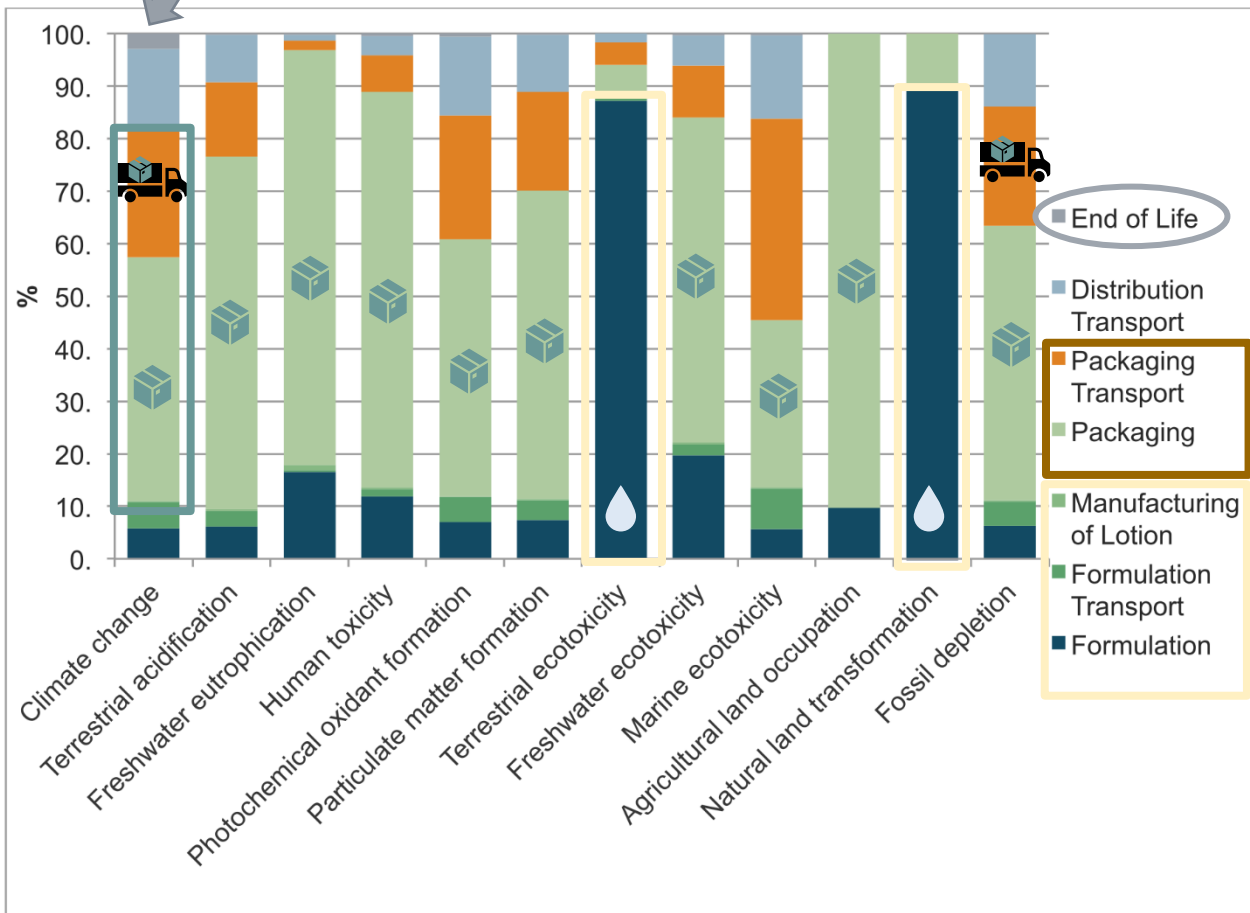
Figure 9: Characterized Results for Large Plastic Packaged Lotion



~15 mL lotion  
 69 g packaging  
 Product to Package ratio: 0.22



~620 mL lotion  
 161 g packaging  
 Product to Package ratio: 3.85



**BREAK**  
**UNTIL 15:48**

LCIA - Life Cycle Impact Assessment

# NORMALIZATION

# LCIA – RESULTS (AFTER CLASSIFICATION AND CHARACTERIZATION)

## EXAMPLE: LCA OF SKIN CARE PRODUCTS (SMALL GLASS PACKAGED LOTION)



Which life cycle process has the highest impacts (hotspots)?

Impact category	Unit	Total	Formulation	Formulation	Manufacturing	Glass	Packaging	Distribution	End of
<b>Impact category</b>			<b>Climate change</b>	<b>Terrestrial acidification</b>			<b>Freshwater eutrophication</b>		
<b>Unit</b>			<b>kg CO2 eq</b>	<b>kg SO2 eq</b>			<b>kg P eq</b>		
<b>Formulation</b>			1.20E-02	5.70E-05			5.70E-07		
<b>Formulation Transport</b>			1.00E-02	2.60E-05			1.20E-08		
<b>Manufacturing of Lotion</b>			5.20E-04	3.30E-06			3.10E-08		
<b>Glass Packaging</b>			9.60E-02	6.20E-04			2.70E-06		
<b>Packaging Transport</b>			5.10E-02	1.30E-04			6.10E-08		
<b>Distribution Transport</b>			3.10E-02	8.30E-05			3.70E-08		
<b>End of Life</b>			6.10E-03	1.80E-06			9.20E-09		
<b>Photochemical oxidant formation</b>	kg NMVOC	7.5E-04	3.5E-05	3.8E-05	1.5E-06	3.9E-04	1.8E-04	1.2E-04	4.4E-06
<b>Particulate matter formation</b>	kg PM10 eq	3.1E-04	2.3E-05	1.2E-05	8.0E-07	1.8E-04	5.9E-05	3.4E-05	6.7E-07
<b>Terrestrial ecotoxicity</b>	kg 1,4-DB eq	2.6E-04	2.2E-04	2.2E-06	3.5E-08	1.5E-05	1.1E-05	4.3E-06	9.7E-09

# LCIA – RESULTS (AFTER CLASSIFICATION AND CHARACTERIZATION)

## EXAMPLE: LCA OF SKIN CARE PRODUCTS (SMALL GLASS PACKAGED LOTION)



Which life cycle process has the highest impacts (hotpot)?

Impact category	Unit	Total	Formulation	Formulation	Manufacturing	Glass	Packaging	Distribution	End of
<b>Impact category</b>			<b>Climate change</b>		<b>Terrestrial acidification</b>		<b>Freshwater eutrophication</b>		
<b>Unit</b>			<b>kg CO2 eq</b>		<b>kg SO2 eq</b>		<b>kg P eq</b>		-03
<b>Formulation</b>			0.01		0.0001		0.00000057		
<b>Formulation Transport</b>			0.01		0.0000		0.00000001		-06
<b>Manufacturing of Lotion</b>			0.00		0.0000		0.00000003		
<b>Glass Packaging</b>			0.10		0.0006		0.00000270		-09
<b>Packaging Transport</b>			0.05		0.0001		0.00000006		
<b>Distribution Transport</b>			0.03		0.0001		0.00000004		-05
<b>End of Life</b>			0.01		0.0000		0.00000001		
Photochemical oxidant formation	kg NMVOC	7.5E-04	3.5E-05	3.5E-05	1.5E-06	3.5E-04	1.5E-04	1.2E-04	4.4E-06
Particulate matter formation	kg PM10 eq	3.1E-04	2.3E-05	1.2E-05	8.0E-07	1.8E-04	5.9E-05	3.4E-05	6.7E-07
Terrestrial ecotoxicity	kg 1,4-DB eq	2.6E-04	2.2E-04	2.2E-06	3.5E-08	1.5E-05	1.1E-05	4.3E-06	9.7E-09

# NORMALISATION APPROACHES AND METHODS

## EXAMPLES: INTERNAL NORMALIZATION

**Normalization:** dividing the results by a factor in order to convert the results to a common scale.

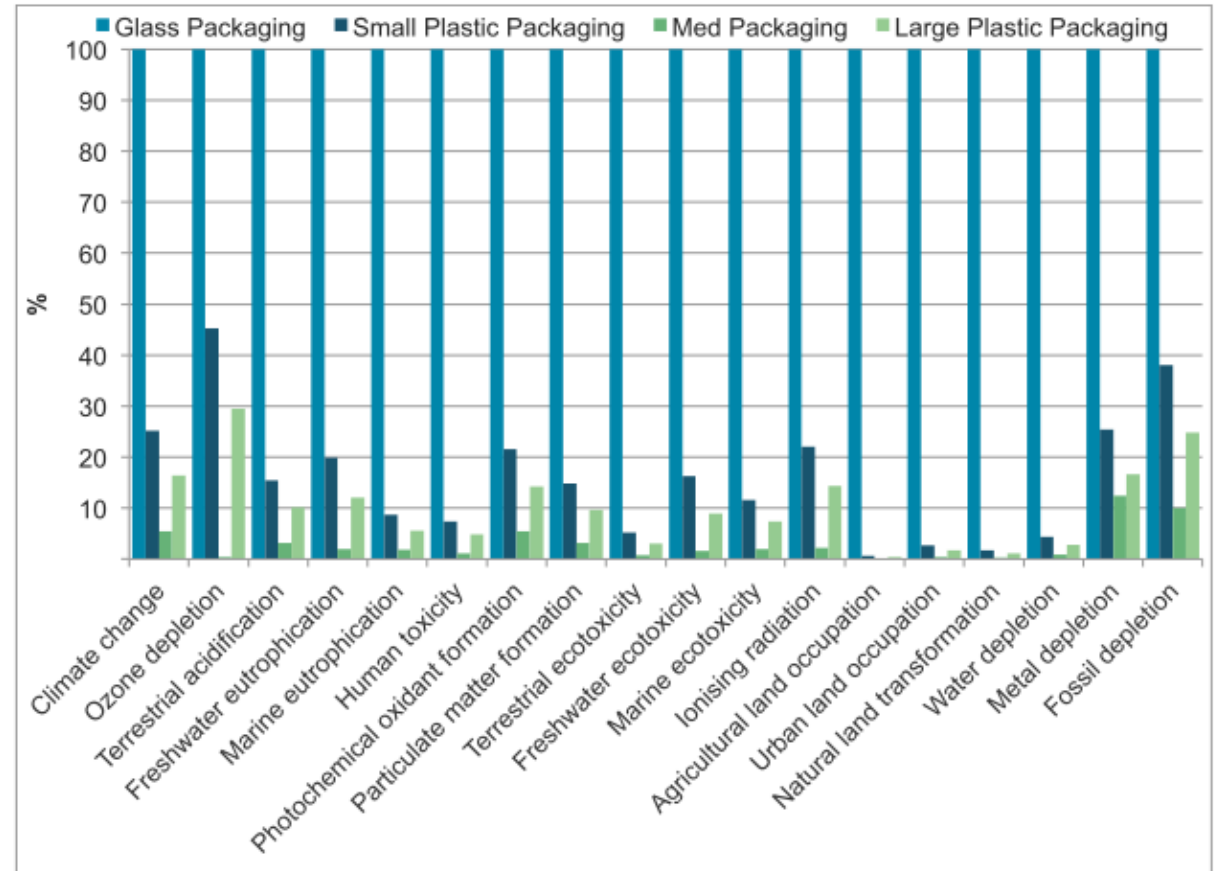
Approach	Principle	Method	Definition	Sources and examples
Internal normalisation	Impacts are normalised with references linked to the alternative(s) <sup>a</sup> assessed in the study	Division by baseline	Characterised indicator results for several alternatives are divided by the scores obtained for one alternative (=baseline).	Laurent and Hauschild (2015); Norris (2001)
		Division by maximum	Characterised indicator results for several alternatives are divided by the scores obtained for the alternative with the highest score in each impact category	Laurent and Hauschild (2015); Norris (2001) Norris and Marshal (1995)
		Division by sum	Characterised indicator results for several alternatives are divided by the sum of the scores obtained for all alternatives	Laurent and Hauschild (2015); Norris (2001); Norris and Marshal (1995)
		Outranking normalisation	Use of pairwise comparisons to evaluate the significance of mutual differences from characterised indicator results and to reflect impact categories with critical differences between alternatives. The method is non-linear.	Prado-Lopez et al. (2014)



# NORMALIZATION

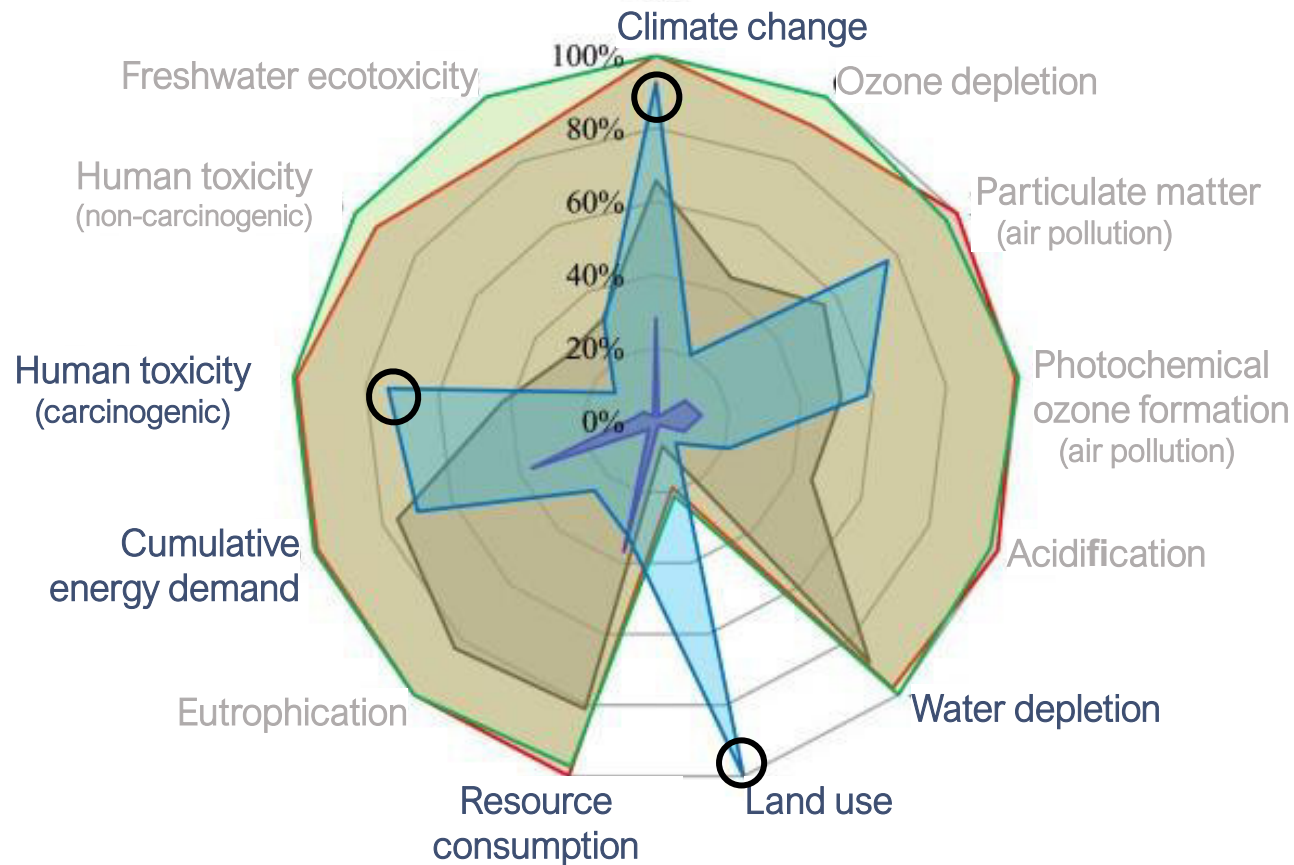
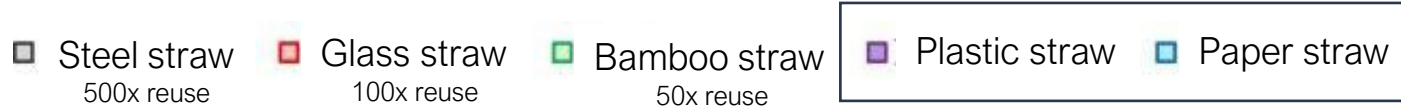
## EXAMPLE - INTERNAL NORMALIZATION

For studies that are comparing several alternatives



Approach	Principle	Method	Definition	Sources and examples
Internal normalisation	Impacts are normalised with references linked to the alternative(s) <sup>a</sup> assessed in the study	Division by baseline	Characterised indicator results for several alternatives are divided by the scores obtained for one alternative (=baseline).	Laurent and Hauschild (2015); Norris (2001)
		Division by maximum	Characterised indicator results for several alternatives are divided by the scores obtained for the alternative with the highest score in each impact category	Laurent and Hauschild (2015); Norris (2001) Norris and Marshal (1995)
		Division by sum	Characterised indicator results for several alternatives are divided by the sum of the scores obtained for all alternatives	Laurent and Hauschild (2015); Norris (2001); Norris and Marshal (1995)
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# ENVIRONMENTAL IMPACTS OF DRINKING STRAWS



- Comparative analysis of systems – in each environmental impact category the product with highest emissions is used for normalization (=100%)

Approach	Principle	Method	Definition
Internal normalisation	Impacts are normalised with references linked to the alternative(s) assessed in the study	Division by baseline	Characterised indicator results for several alternatives are divided by the scores obtained for one alternative (=baseline).
		Division by maximum	Characterised indicator results for several alternatives are divided by the scores obtained for the alternative with the highest score in each impact category
		Division by sum	Characterised indicator results for several alternatives are divided by the sum of the scores obtained for all alternatives
		Outranking normalisation	Use of pairwise comparisons to evaluate the significance of mutual differences from characterised indicator results and to reflect impact categories with critical differences between alternatives. The method is non-linear.

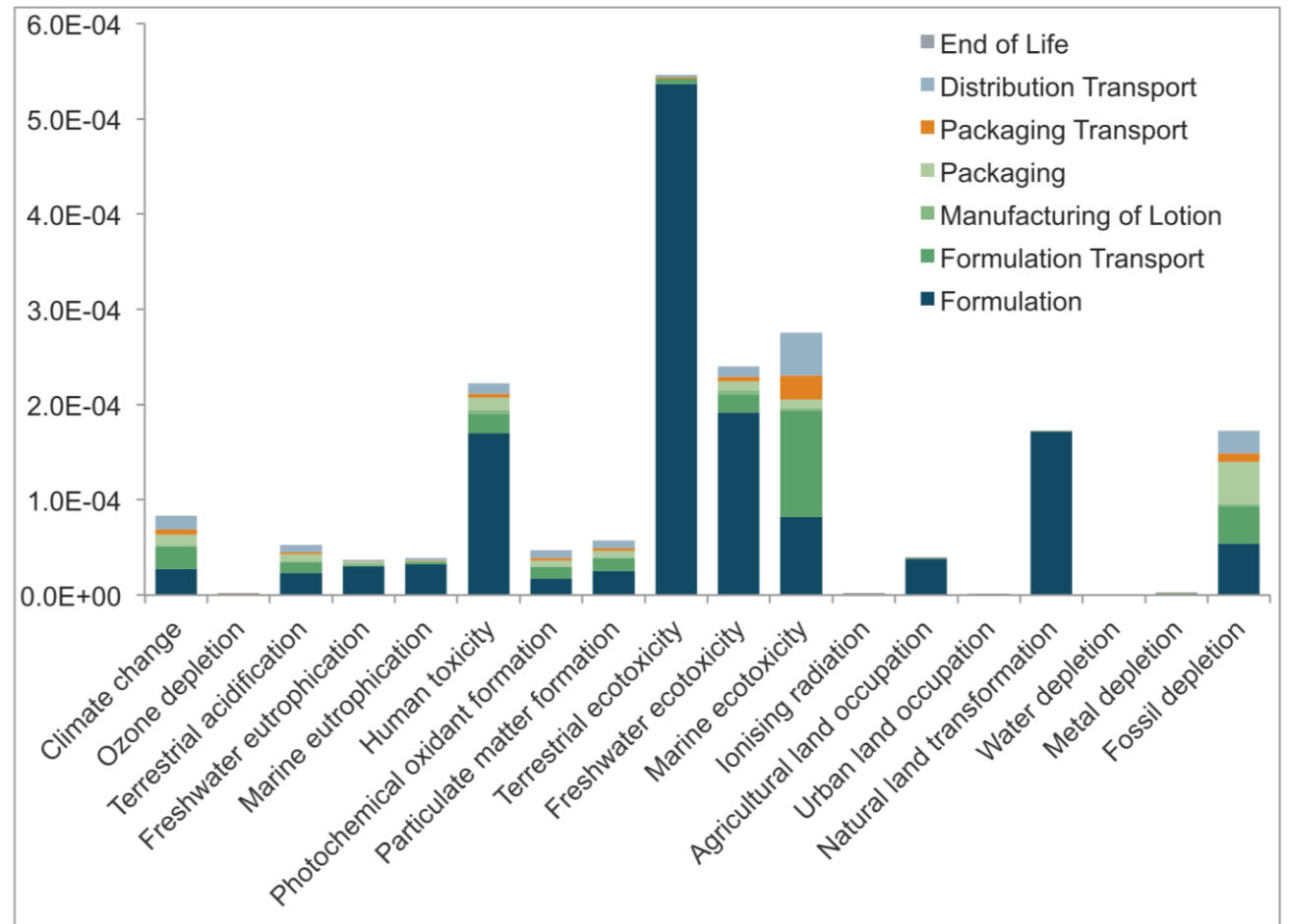
# NORMALISATION APPROACHES AND METHODS

## EXAMPLES OF EXTERNAL NORMALIZATION

Approach	Principle	Method	Definition	Sources and examples
External normalisation	Impacts are normalised with references that are external and thus independent of the object of the LCA.	Global normalisation	Characterised indicator results of the system(s) under study are divided by the characterised indicator results of the total activities taking place in the world over the reference duration (assumed balance between consumption and production)	Huijbregts et al. (2003); Itsubo et al. (2015); Sleeswijk et al. (2008); Stranddorf et al. (2005)
		Production-based, territorial systems	Characterised indicator results of the system(s) under study are divided by the characterised indicator results associated with all territorial activities in a region or country, including its exports but excluding its imports, thus accounting for all environmental flows that take place within the physical or geographical boundaries of that region/country over the reference duration	Bare et al. (2006); Breedveld et al. (1999); Cucurachi et al. (2014); Dahlbo et al. (2013); Foley and Lant (2009); Huijbregts et al. (2003); Itsubo et al. (2015); Itsubo et al. (2012); Itsubo et al. (2004); Kim et al. (2013); Laurent and Hauschild (2015); Laurent et al. (2011a); Laurent et al. (2011b); Lautier et al. (2010); Lundie et al. (2007); Ryberg et al. (2014); Sala et al. (2015); Sleeswijk et al. (2008); Stranddorf et al. (2005); Strauss et al. (2006); Wenzel et al. (1997)
		Consumption-based, territorial systems	Characterised indicator results of the system(s) under study are divided by the characterised indicator results associated with the total territorial consumption of a region/country, including its imports but excluding its exports. It thus accounts for the environmental flows from all upstream and downstream processes needed to support the consumption activities of that region/country over the reference duration, including those that occur outside its physical or geographical boundaries as a consequence of the activities taking place within that region or nation.	Breedveld et al. (1999); Dahlbo et al. (2013); Laurent and Hauschild (2015)

# NORMALIZATION

## EXAMPLE - EXTERNAL NORMALIZATION



### Impact assessment

The ReCiPe midpoint impact assessment methodology (world normalization, hierarchist perspective)

ReCiPe World Midpoint Hierarchist is used to normalize and characterize the results.

- 'World' refers to the impact potential of the average global citizen person per year as a normalization reference unit.

LCIA - Life Cycle Impact Assessment

# WEIGHTING

# LCIA – RESULTS (AFTER CLASSIFICATION AND CHARACTERIZATION)

## EXAMPLE: LCA OF SKIN CARE PRODUCTS (SMALL GLASS PACKAGED LOTION )



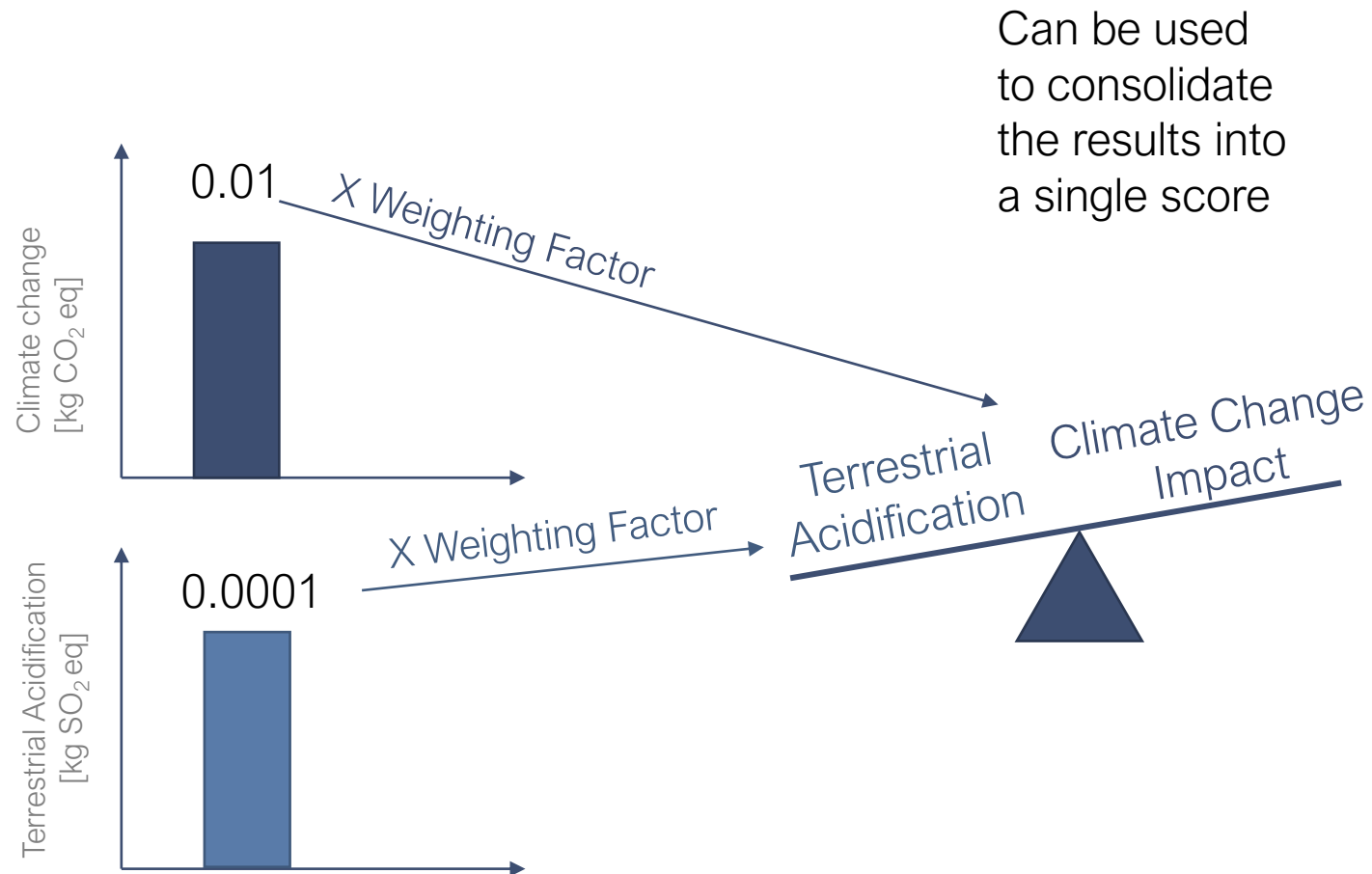
Impact category	Unit	Total	Formulation	Formulation	Manufacturing	Glass	Packaging	Distribution port	End of Life
<b>Impact category</b>			<b>Climate change</b>	<b>Terrestrial acidification</b>	<b>Freshwater eutrophication</b>				
<b>Unit</b>			<b>kg CO2 eq</b>	<b>kg SO2 eq</b>	<b>kg P eq</b>				
Formulation			0.01	0.0001	0.00000057				6.1E-03
Formulation Transport			0.01	0.0000	0.00000001				1.8E-06
Manufacturing of Lotion			0.00	0.0000	0.00000003				
Glass Packaging			0.10	0.0006	0.00000270				9.2E-09
Packaging Transport			0.05	0.0001	0.00000006				
Distribution Transport			0.03	0.0001	0.00000004				5.5E-05
End of Life			0.01	0.0000	0.00000001				
Photochemical oxidant formation	kg NMVOC	7.9E-05	3.8E-05	1.3E-06	3.9E-04	1.8E-04	1.2E-04	4.4E-06	
Particulate matter			1.2E-05	8.0E-07	1.8E-04	5.9E-05	3.4E-05	6.7E-07	
Terrestrial ecotoxicity	kg 1,4-DB eq	2.6E-04	2.2E-04	2.2E-06	3.5E-08	1.5E-05	1.1E-05	4.3E-06	9.7E-09

Is 0.1 kg CO<sub>2</sub>eq worse than 0.006 kg SO<sub>2</sub>eq?

(based on ReCiPe midpoint impact assessment methodology)  
 The Sustainability Consortium, 2013: Life Cycle Impact Study of Leave-on Skin Care Products

# LCIA METHODOLOGIES

## WEIGHTING



Can be used to consolidate the results into a single score

### *Weighting (optional)*

A *weighting scheme* is a set of factors that ranks the relative importance of each impact category. You can consult a weighting scheme to decide how much importance to assign to each impact category. If you want to produce a single environmental “score” from your results, you can multiply each impact with its weighting factor and sum the results to produce a single value.

Weighting is a controversial practice because it adds subjective judgment to quantitative analysis. For this reason, weighting is not commonly performed in LCAs. That being said, it should be noted that an analysis that only considers carbon or GWP takes the form of a weighting scheme that assigns 100% of the weight to carbon and zero to other impacts.

# CHALLENGES AND OPPORTUNITIES OF NORMALIZATION AND WEIGHTING

- Normalization and weighting are optional steps in LCA
- Can be crucial for providing **support information to decision-makers**, allowing them to **avoid subjective weighting of different environmental impacts**
- The main **criticism** regarding normalization is the **bias due to the choice of normalization references** → may change the conclusions drawn from the LCA
- But they are still frequently applied in practice for
  - identifying “important” impact categories,
  - understanding the meaning of results by comparing with more familiar references
  - solving tradeoffs between results



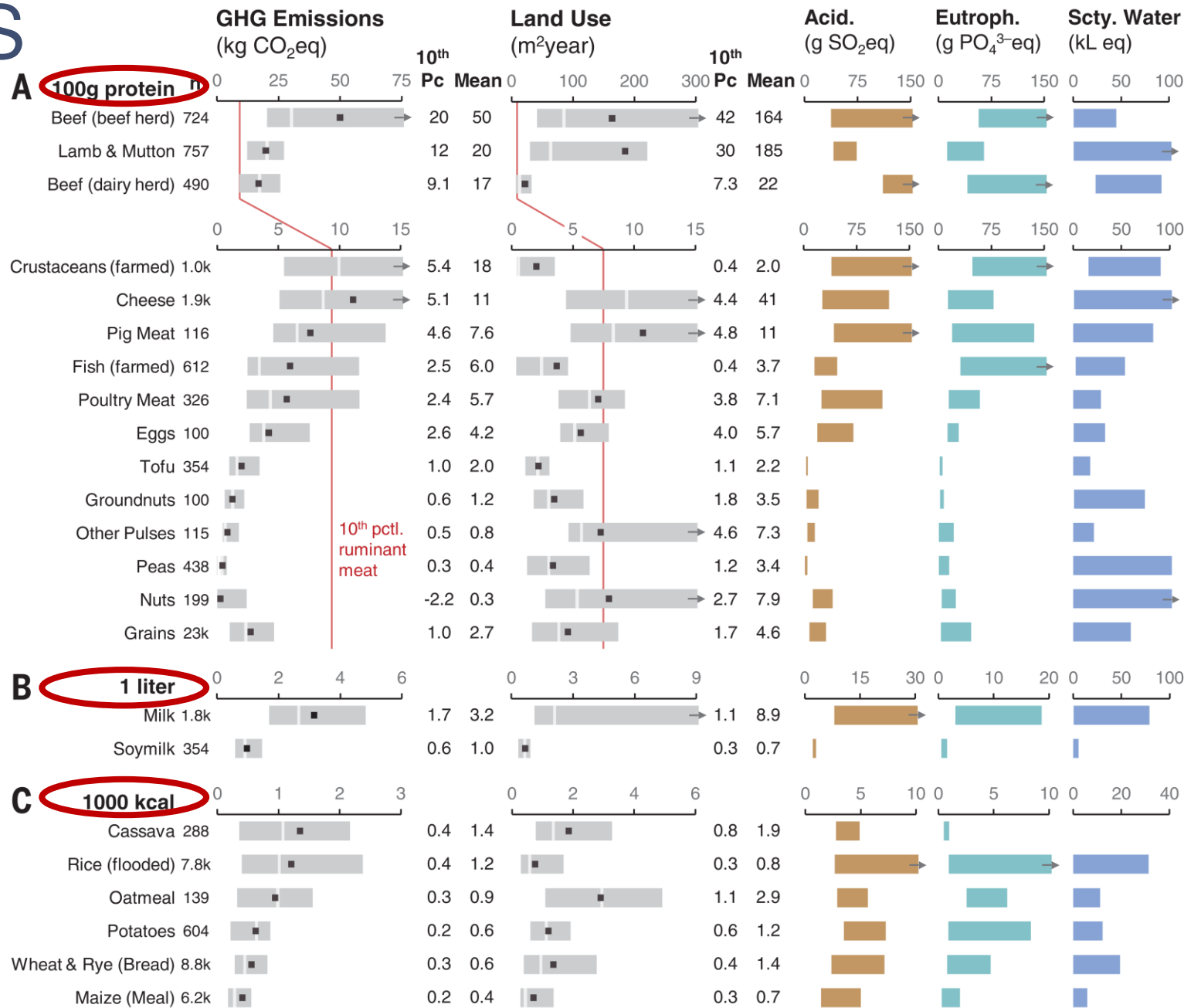
# LIMITATIONS OF LIFE CYCLE ASSESSMENTS

- **Hugh amount of high-quality data required**
  - data can be inadequate, lacking or confidential → **assumptions necessary**
  - time & resource & cost intensive → Doing LCA for millions of products - impossible task
- **LCA results not universally true** for all different locations, times, societies → comparability can be low  
*e.g. environmental performance of EV depends on local electricity system*
- **“Best estimate” - Principle**
  - LCA models based on the average performance and **don’t consider risk events**  
*e.g. nuclear power appears environmentally friendly in LCA as the risk of a nuclear disaster is not considered*
- **LCA doesn’t by default show where (globally) how much of which emissions occur** (*but regionalization approaches become popular*)
- **Comparison shows what is a “better product” not what’s sustainable**
- LCA itself is just an analysis tool to evaluate and track performance & **doesn’t require the analyst to take action nor guarantees that the right action will be taken** to improve the sustainability performance of products/processes and services
- **Published reports may not be comparable or incomplete**  
*e.g. publishing only GHG emission, setting boundaries arbitrarily, different functional units*

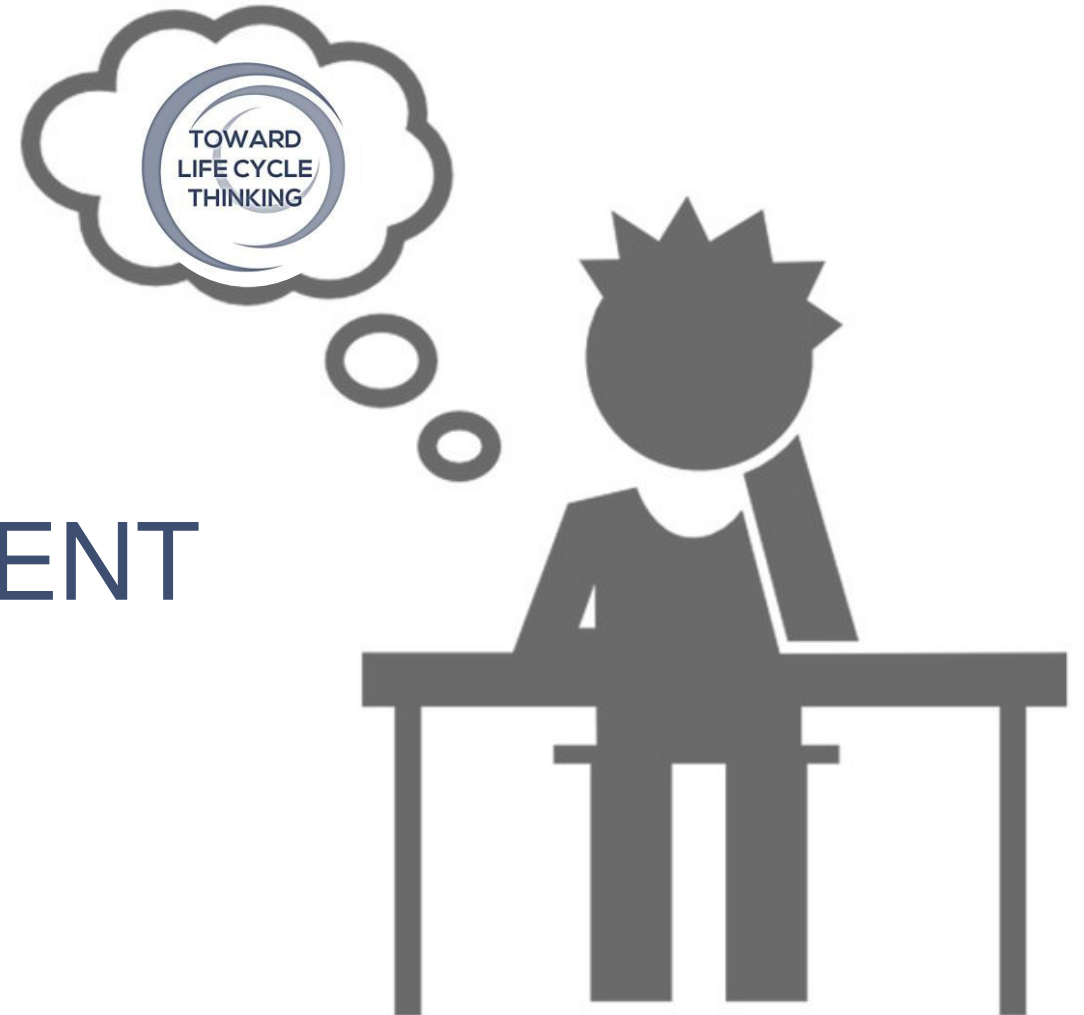
# LCA LIMITATIONS

## COMPARABILITY OF RESULTS

e.g.,  
Differences in functional units




# WHO USES LIFE CYCLE ASSESSMENT - AND WHY?



# LIFE CYCLE ASSESSMENT IN PRACTICE

In 2010, the Finnish Environment Institute published a report on the **adoption of LCA** in 20 global corporations from **multiple sectors**.


## Sustainability Expertise in All Major Industries



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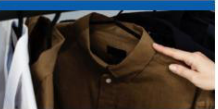
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Use our proven methodologies and consistent data to show the world what sustainability is really worth.

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Table 2. Environmental impact categories taken into account by companies surveyed.

	Energy consumption	Climate change	Acidification	Eutrophication	Material depletion	Photochemical ozone formation	Ozone depletion	Waste problem	Eco-toxicity	Human toxicity	Water reserve impacts	Land use	Biodiversity
BASF													
Bombardier Transportation													
Continental													
Daimler													
Electrolux													
GE													
GlaxoSmithKline													
Interface													
KONE													
Nestle Waters													
Procter & Gamble													
Siemens													
Unilever													
Vattenfall													
Vestas													
Xerox													

# RETAIL

# LIFE CYCLE ASSESSMENT IN PRACTICE

## RETAIL



Walmart has committed to science-based targets for emissions reduction, including achieving zero emissions in their operations by 2040 and engaging suppliers through the Project Gigaton™ initiative to reduce or avoid supply chain emissions by 1 billion metric tons by 2030.

Walmart suppliers and report their emissions reductions activities through

- disclosure to CDP
- project Gigaton Account

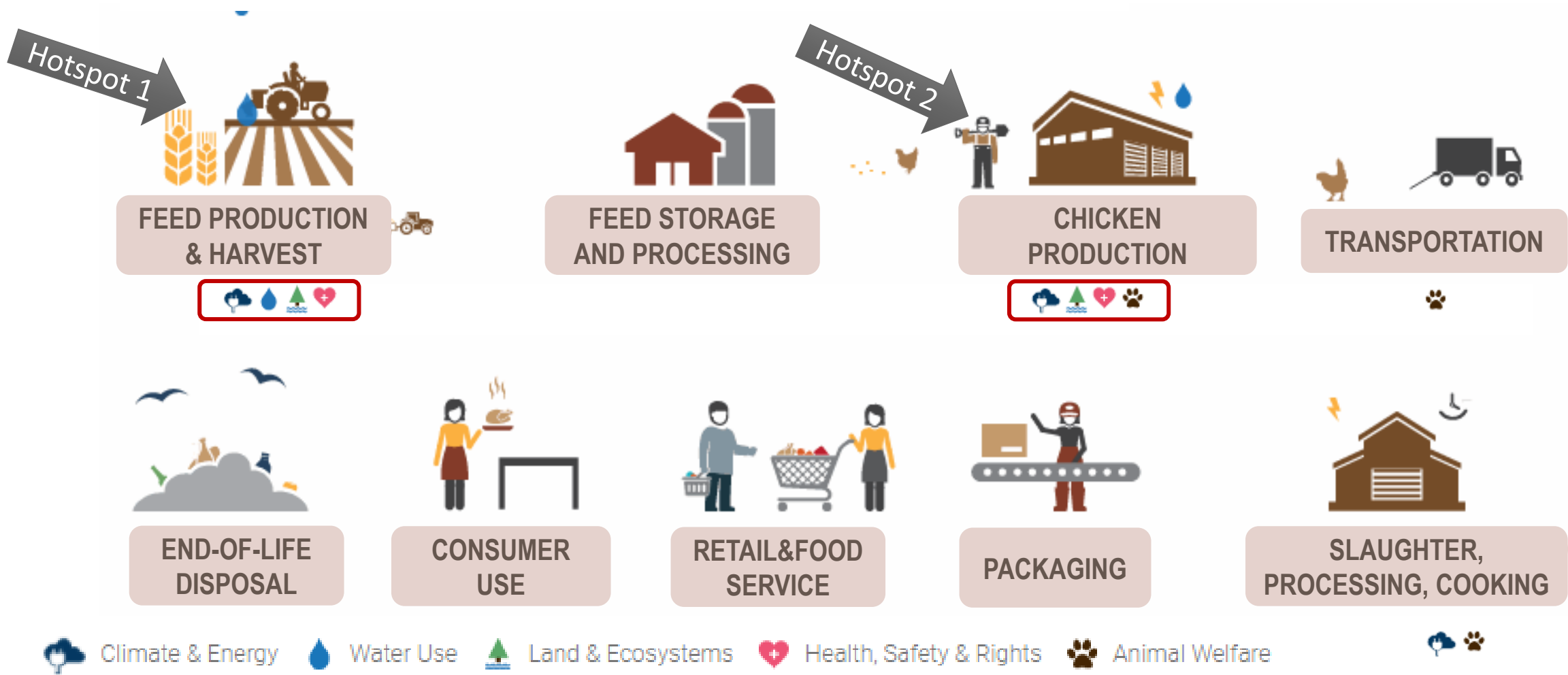
### Provision of various calculation tools incl.

- Waste Reduction Model & Waste diversion calculator (U.S. EPA),
- Life cycle assessment tool COMPASS for packaging)
- Design-for-recyclability calculator
- National FARM Program Environmental Stewardship Module (FARM ES) tool
- Fertilizer calculator
- Etc.

\*Scope 3 is estimated to represent 95% of Walmart's full scope 1, 2, and 3 emissions

# 1. PRODUCT LIFE CYCLE ASSESSMENT

## IDENTIFYING HOTSPOTS & AREAS FOR IMPROVEMENT





# CHICKEN

## SUPPLY CHAIN HOTSPOTS



**Hotspot:** An activity within a product's life cycle that is identified as having a substantial environmental or social impact that is supported by significant evidence.

**1 Air quality - Animal farm operations:** Chicken manure releases ammonia that can cause air quality issues for workers and communities.

**2 Animal welfare:** Chickens may face health issues related to proper housing, nutrition, handling, transportation, and slaughter.

**3 Antibiotic use - Animal farm operations:** Chickens may need antibiotics to treat disease but overuse can cause antibiotic resistance in humans and affect the environment.

**4 Energy consumption - Animal farm operations:** Chicken housing operations use electricity and fuel, which can lead to climate change and pollution.

**5 Environmental impacts - Feed cultivation:** Improper management of soil, fertilizer, pesticides, water, and energy to grow feed can cause pollution and affect workers, communities, climate, and natural resources.

**6 Labor rights - Animal farm operations:** Workers, especially women and migrants, may face labor issues including unfair pay.

**7 Manure management - Animal farm operations:** Chicken manure releases greenhouse gases and can cause water pollution and climate change.

**8 Worker health and safety - Animal farm operations:** Workers may be exposed to dust, chemicals, or other hazards on the farm.

**9 Energy consumption - Processing:** Processing and cooking chicken uses electricity and can lead to climate change and pollution.

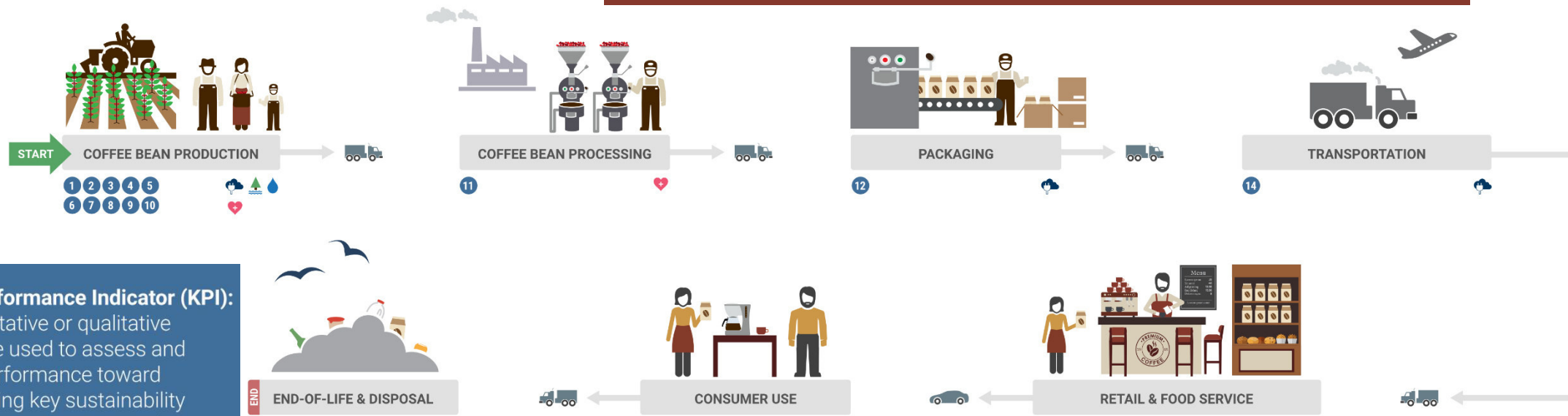




# COFFEE

## SUPPLY CHAIN KEY PERFORMANCE INDICATORS

# 2. FORMULATION OF KEY PERFORMANCE INDICATORS



**Key Performance Indicator (KPI):**  
A quantitative or qualitative measure used to assess and track performance toward addressing key sustainability issues for consumer goods.

**Key Performance Indicator (KPI):**  
A quantitative or qualitative measure used to assess and track performance toward addressing key sustainability issues for consumer goods.

<p>1</p> <p><b>Crop supply mapping</b></p> <p>HOTSPOTS</p> <p>7</p>	<p>2</p> <p><b>Access to opportunities for smallholder farmers</b></p> <p>HOTSPOTS</p> <p>1</p>	<p>3</p> <p><b>Child labor use - On-farm</b></p> <p>HOTSPOTS</p> <p>2</p>	<p>4</p> <p><b>Deforestation and land conversion - On-farm</b></p> <p>HOTSPOTS</p> <p>6</p>	<p>5</p> <p><b>Fertilizer application - On-farm</b></p> <p>HOTSPOTS</p> <p>4</p>	<p>6</p> <p><b>Greenhouse gas emissions intensity - On-farm</b></p> <p>HOTSPOTS</p> <p>3 4</p>	<p>7</p> <p><b>Irrigation water use intensity - On-farm</b></p> <p>HOTSPOTS</p> <p>8</p>
<p>8</p> <p><b>Labor rights - On-farm</b></p> <p>HOTSPOTS</p> <p>5</p>	<p>9</p> <p><b>Worker health and safety - On-farm</b></p> <p>HOTSPOTS</p> <p>9</p>	<p>10</p> <p><b>Yield - On-farm</b></p> <p>HOTSPOTS</p> <p>3 6</p>	<p>11</p> <p><b>Worker health and safety - Processing</b></p> <p>HOTSPOTS</p> <p>10</p>	<p>12</p> <p><b>Packaging raw material sourcing</b></p> <p>HOTSPOTS</p> <p>11</p>	<p>13</p> <p><b>Sustainable packaging design</b></p> <p>HOTSPOTS</p> <p>11</p>	<p>14</p> <p><b>Transportation to retailers</b></p> <p>HOTSPOTS</p> <p>12</p>

# Supplier Surveys and Measuring Progress

Setting Targets based on KPI (for suppliers) to improve



Support for follow up actions



Regular checks on Process

## Key Performance Indicators

QUESTION	RESPONSE OPTION
<p><b>1. Crop Supply Mapping</b> For what percentage of your crop supply can you identify the country, region, or farm of origin?</p>	<p>A. We are unable to determine at this time. B. The following percentages represent the origins of our crop supply: B1. _____% is the portion of our crop supply for which we are unable to determine the origin. B2. _____% is the portion of our crop supply for which we have identified the country of origin. B3. _____% is the portion of our crop supply for which we have identified the region of origin. B4. _____% is the portion of our crop supply for which we have identified the farm of origin.</p>
<p><b>2. Access to Opportunities for Smallholder Farmers</b> What percentage of your smallholder farmer-sourced crop supply, by mass, was sourced from smallholder farmers that are supported by a program to increase opportunities for agricultural training, inputs, and services?</p>	<p>A. Not applicable. We do not source our supply from smallholder farmers. B. We are unable to determine at this time. C. The following percentage of our smallholder farmer-sourced crop supply, by mass, was sourced from smallholder farmers that are supported by a program to increase opportunities for agricultural training, inputs, and services: C1. _____%.</p>
<p><b>3. Child Labor Use - On-farm</b> What are the outcomes of the risk assessments for the worst forms of child labor performed on your crop supply?</p>	<p>A. We are unable to determine at this time. B. The following percentages, by mass purchased, represent the outcomes of our risk assessment(s) for the worst forms of child labor for our crop supply: B1. _____% of crop supply came from low-risk countries with corrective actions taken for any known high-risk sites. B2. _____% of crop supply came from high-risk countries that have high-risk sites for which we took corrective actions.</p>
<p><b>5. Fertilizer Application - On-farm</b> What was the nitrogen use intensity and phosphorus surplus associated with fertilizer application on the fields where your crops were produced?</p>	<p>A. We are unable to determine at this time. B. We are able to report the following for our crop supply: B1. _____ kg nitrogen per metric tonne of crop harvested. B2. _____% of our crop supply, by mass, is represented by the number reported in B1. B3. _____ kg phosphorus surplus per metric tonne of crop harvested. B4. _____% of our crop supply, by mass, is represented by the number reported in B3. B4. _____% of our crop supply, by mass, is represented by the number reported in B3.</p>

# LIFE CYCLE ASSESSMENT IN PRACTICE

## RETAIL

- Identify hotspots (bottlenecks) of environmental impacts of products
- Selection of relevant indicators to measure sustainability performance of a product

### Objective

The assessment tool includes a set of **key performance indicators (KPIs)**, along with a proposed method of scoring products against these indicators.

### Target group

Retailers [...] may voluntarily use this tool to independently evaluate product sustainability, with scores intended to remain confidential between **retailer and supplier**.



### KPI Table of Contents

PACKAGING		60 points	
#	KPI TITLE	POINTS	PAGE #
1.	Design, policy, and goals	5	2
2a/b.	Sustainable sourcing	15/10	4/8
3.	Attribute communication		
4.	Recyclability – Improving		
5.	Recyclability – Sales pack		
6.	Stewardship list chemical		

HUMAN HEALTH		130 points	
#	KPI TITLE	POINTS	PAGE #
1.	Worker health and safety – Manufacturing	20	31
2.	Fragrance management	15	33
3.	Formulation – Stewardship list chemical management	-	35
4.	Formulation – Chemical selection	15	38
5.	Formulation – Stewardship list chemical usage	-	41
6.	Chemical footprint	15	44
7.	Risk assessment and product safety	15	46
8.	Ingredient disclosure to manufacturers	15	48





# THESIS PRODUCT FINDER FOOD, BEVERAGE, AND AGRICULTURE

The items we consume, which include food, beverage, and agriculture, make up a large percentage of our consumer goods purchases. These are items we rely on daily for our nutrition and consumption for ourselves and our families.

Sustainability issues within these items tend to have similar hotspots: deforestation, biodiversity, labor rights, animal welfare, packaging, and many more. The production of these items directly affect not just the planet, but the people that work to bring these items to a retail store online or near you.



Click through the food, beverage, and agriculture items below to explore the many sustainability issues present their supply chain. TSC members are working daily to mitigate these hotspots to help us create more sustainable products. In addition, TSC works with global companies to help tackle both food waste and hunger along with our commodity mapping program that uses trade route data to help companies see where their commodities like coffee, beef, and barley originate.

 Avocados	 Baking, Pancake, And Waffle Mixes	 Bananas	 Beans And Peas	 Beef	 Animal Welfare – Beef Cattle
 Beer And Malt Beverages	 Beets	 Berries	 Blackberries	 Blueberries	 Breads



GENERAL MERCHANDISE



FOOD, BEVERAGE, AND AGRICULTURE



CLOTHING, FOOTWEAR, AND TEXTILES



HOME AND PERSONAL CARE

**Canned Meat and Poultry Sustainability Snapshot**

**Product Description**  
Staff create food products primarily composed of meat from one or more animal sources, including beef, pork, and chicken. Does not include deep-frozen meats, poultry.

**Mission**  
The mission of the Sustainability Consortium (TSC) is to improve the sustainability of products where there are multiple stakeholders and a need for transparency. TSC is a multi-stakeholder organization that works to improve the sustainability of products where there are multiple stakeholders and a need for transparency. TSC is a multi-stakeholder organization that works to improve the sustainability of products where there are multiple stakeholders and a need for transparency.

**Supply Chain Transparency**  
Understanding many of the environmental and social challenges within a food supply chain requires cooperation among companies at different stages of the supply chain. First product manufacturers should identify key areas of the supply chain that produce their products and engage in transparency and reporting. Operations and purchasing managers can work together to improve transparency, communication, and data sharing. Suppliers can work together to improve sustainability and report standard guidelines from the Sustainable Supply Chain (SSC) or other standards.

**Water**  
Meat production and processing can use a significant amount of water and contribute to wastewater pollution, which is problematic in water-scarce regions. First product manufacturers can increase water use efficiency and improve water management to optimize water use. First product manufacturers can improve water management to optimize water use. First product manufacturers can improve water management to optimize water use.

**Use of Resources**  
**Climate and Energy**  
First product manufacturers (including processing and farm operations) require significant amounts of energy to power their operations. Farm operations and transportation vehicles can also use energy to power their operations. Additionally, farm operations can reduce their energy use by using precision agriculture, which uses data to optimize the amount of fertilizer, pesticides, and other inputs used on the farm. First product manufacturers can also optimize their energy use by using energy-efficient lighting and equipment.

**Food Waste**  
Food and beverage products are not always consumed and can go to land or be damaged after which they are often disposed of in landfills. Reducing food waste is important for reducing greenhouse gas emissions and for reducing the amount of food that is lost. First product manufacturers should consider improving packaging and staff training to reduce food waste and use alternatives to landfill, such as donating to food banks, use as animal feed or use for energy recovery.

**Packaging**  
Packaging should be optimized to ensure that packaging performs the essential functions of consumer protection while minimizing use of materials, energy resources, and environmental impacts across the life cycle of the product. Under packaging and over packaging can both lead to increased impacts. First product manufacturers should consider improving packaging and staff training to reduce food waste and use alternatives to landfill, such as donating to food banks, use as animal feed or use for energy recovery.

**Workers and Communities**  
**Workers**  
Workers' interests and programs may differ within the dissemination and limited freedom. They may also be exposed to dust, chemicals, or other industrial hazards. To help ensure worker health and safety, first product manufacturers should have a documented health and safety management plan, including a formal health and safety program. First product manufacturers should provide safety training and equipment to workers in their facilities. First product manufacturers should provide safety training and equipment to workers in their facilities. First product manufacturers should provide safety training and equipment to workers in their facilities.

# LIFE CYCLE ASSESSMENT IN PRACTICE

## TSC PRODUCT SUSTAINABILITY TOOLKIT

COFFEE  
SUPPLY CHAIN HOTSPOTS
THE SUSTAINABILITY CONSORTIUM

<https://www.sustainabilityconsortium.org/downloads/coffee-product-sustainability-toolkit-supply-chain-diagram/>

<b>Hotspot:</b> Activities within a product's lifecycle that are identified as having a substantial environmental or social impact that is expected to significantly influence a product's lifecycle.	<b>Access to opportunities for smallholder farmers - On farm:</b> Creation of small-scale farms, especially women, face a number of challenges including access to agricultural inputs, services, and markets.	<b>Child labor use - On farm:</b> Issues involved in child labor use in coffee farming may include no pay, long working hours, dangerous working conditions, and limited access to education.	<b>Energy consumption - On farm:</b> Fuel combustion and energy generated to power farm operations can cause climate change, deplete resources, and impact human health.	<b>Fertilizer application - On farm:</b> Fertilizer use can cause soil and water quality impacts and climate change.	<b>Labor rights - On farm:</b> Farm workers are at risk of several labor rights issues such as unfair pay, discrimination, and sexual harassment and assault.	<b>Land transformation - On farm:</b> The conversion of forest to coffee farms can have environmental impacts and climate change from deforestation.	<b>Supply chain traceability:</b> Due to the complexity of coffee supply chains, information about where the supply chain originates is limited, which is a challenge to improving issues.
---	--	---	--	--	---	--	--

COFFEE  
SUPPLY CHAIN KEY PERFORMANCE INDICATORS
THE SUSTAINABILITY CONSORTIUM

Sustainability Topics:
🌱 Climate & Energy
💧 Water Use
🌿 Land & Ecosystems
❤️ Health, Safety & Rights

Sustainability Topics:
🌱 Climate & Energy
💧 Water Use
🌿 Land & Ecosystems
❤️ Health, Safety & Rights

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# APPLICATION OF LCA

## POLICY MAKING

**Table 4.1** Examples of LCA applications at different stages of the policy cycle

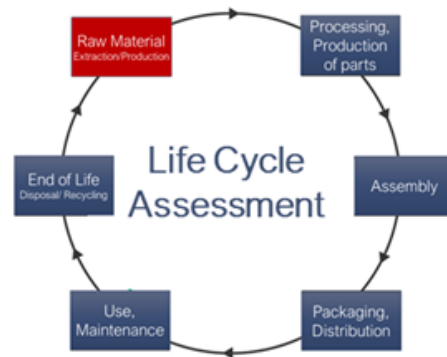
Topic	Initiation year and/or geographical scope
<i>LCA as a knowledge tool in policy formulation</i>	
Environmental technologies action plan (ETAP)	2004; EU
Integrated product policy (IPP)	2003; EU
Directive on the eco-design of energy using products (EuP)	2005; EU
Strategy for the sustainable use of natural resources	2005
Sustainable production and consumption action plan (SCP)	2007; EU
Biofuels	Germany
Application of pesticides	Costa Rica
<i>Supporting the implementation of information based instruments: LCA &amp; policy implementation</i>	
Eco-labelling	Various countries
Environmental product declarations (EPD)	Various countries
Strategic environmental assessment directive	2004
Public procurement	EU, Japan
Construction products directive	1989; EU
Ordinance on the avoidance and recovery of packaging wastes	Germany
Waste management	France, Mexico, japan
<i>LCA as a tool for policy evaluation</i>	
Thematic strategy on prevention and recycling of waste & Waste framework directive	2005; EU
Waste oil directive	2000; EU

# LIFE CYCLE ASSESSMENT IN PRACTICE

## ECO-LABELLING (GOVERNMENTAL POLICY)



Life cycle approach guarantees that the products' major environmental impacts are reduced in comparison to similar products on the market.



**Hot Spot:**  
Process that causes significant impacts



# VOLUNTARY ECO-LABELS

EXAMPLE: ECO-LABEL BY EUROPEAN COMMISSION



## Methodology

- Development of LCA based benchmarks and product performance criteria in each product category
- Manufacturers provide data / test results about their products
- Comparison with benchmark criteria → if product does sufficiently well (in hotspot categories) it is **awarded a label**





# VOLUNTARY ECO-LABELS

## EXAMPLE: ECO-LABEL BY EUROPEAN COMMISSION

Rinse-off  
Cosmetic  
Products



Once it's on your products, the  
EU Ecolabel guarantees

- Reduced impact on aquatic ecosystems
- Fulfilment of strict biodegradability requirements
- Limited packaging waste

Cleaning Up		
Dishwasher Detergents		Hand Dishwashing Detergents
Hard Surface Cleaning Products		Indoor Cleaning Services
Industrial and Institutional Automatic Dishwasher Detergents		Industrial and Institutional Laundry Detergents
Laundry Detergents		

Clothing and textiles
Coverings
Do-it-Yourself
Electronic Equipment
Furniture
Gardening
Lubricants
Other Household Items
Paper Products
Personal care products

Rinse-off Cosmetic Products	
Current criteria	<a href="#">Commission Decision of 9 December 2014</a> <a href="#">Corrigendum IT</a>
Valid until	31 December 2021 Validity prolonged <a href="#">Commission Decision of 19 October 2019</a>
Application pack (valid until November) / User manual	<a href="#">User Manual</a> <a href="#">Calculation sheet DID LIST 2016</a>
Revision	Ongoing. Please click <a href="#">here</a> for more information
Miscellaneous	<a href="#">2016 version of the Detergent Ingredient Database (DID-list) Part A</a> <a href="#">2016 version of the Detergent Ingredient Database (DID-list) Part B</a> <a href="#">Technical background report</a>
Criteria in a nutshell	<a href="#">Rinse-off cosmetic products fact sheets</a>

What the producer needs to do to obtain the label

LCA-Results

LCA-Hotspots – Fact sheets

Checklist (for a first assessment only) in terms of requirements		
This is a non-exhaustive list of EU Ecolabel criteria for Rinse-off Cosmetic products. Please see the <a href="#">Commission Decision (2014/993/EU)</a> for full details.		
Life cycle stage	Criterion	Expectations
Manufacturing	Packaging	<ul style="list-style-type: none"> <li>Primary packaging shall be in direct contact with the contents. No additional packaging for the product or its sale (e.g. cartons over a bottle, is allowed, with the exception of secondary packaging which groups two or more products together (e.g. the product and refill).</li> <li>The <b>Packaging Impact Ratio (PIR)</b> must be less than 0.38 g of packaging per gram of product for each of the packaging in which the product is sold. Packaging products placed in metal barrels containers are exempted from this requirement. For each of the packaging, separately for each of the packaging as specified in the full <a href="#">criteria document</a>.</li> <li>The <b>primary packaging shall be designed to make correct dosage easy</b> (e.g. by ensuring that the opening at the top is not too wide) and to ensure that at least 90 % of the product can be retrieved easily from the container. The critical amount of the product in the container, which must be below 10%, shall be calculated as specified in the full <a href="#">criteria document</a>.</li> <li><b>Plastic packaging shall be designed to facilitate effective recycling</b> by avoiding potential contaminants and incompatible materials that are known to impede separation or processing or to reduce the quality of recycling. The label or sleeve, closure and, where applicable, former, completely open the primary, other proprietary or in combination the secondary and tertiary packaging.</li> </ul>
Manufacturing	Sustainable	<ul style="list-style-type: none"> <li>Palm oil and palm kernel oil and their derivatives used in the product must be sourced from operations that meet criteria for sustainable management that have been developed by multi-stakeholder organisations that have a broad-based membership including NGOs, industry and government.</li> </ul>
Manufacturing/End of life	Excluded or limited substances and mixtures	<ul style="list-style-type: none"> <li>A list of <b>limiting substances and mixtures</b> which shall not be included in the product, neither as part of the formulation nor as part of any mixture included in the formulation is specified in the full <a href="#">criteria document</a>.</li> <li>The EU Ecolabel may not be awarded to any product that contains substances meeting criteria for classification with the <b>hazard statements or risk phrases</b>, as specified in the full <a href="#">criteria document</a>. Table 4 in the <a href="#">criteria document</a> contain a list of substances derogated from this requirement.</li> <li><b>Phragmoxes</b>: Products marketed as designed and intended for children shall be non-phragmoxic. Any listing appearance in evidence refers to the product as marketed available to the general public, including the use of products in the household (e.g. hair cream).</li> <li><b>Preservatives</b> in the product shall not release or degrade to substances that are classified as carcinogenic with the requirement listed in the full <a href="#">criteria document</a>. The product may contain preservatives provided that they are not biocidal. A preservative is not considered biocidal if it is classified as H302 or H312 or H332 or H360Df or H400, where are available, the highest measured BCF value shall be used.</li> <li><b>Colorants</b> in the product must not be bioaccumulating. A colorant is considered non-bioaccumulating if BCF &lt; 100 for H400 or BCF &lt; 100 for H400 and H400 are available, the highest measured BCF value shall be used. In the case of coloring agents approved for use in food, it is not necessary to submit documentation of bioaccumulation potential.</li> </ul>
Use	Fit for use	<ul style="list-style-type: none"> <li>The product's capacity to fulfil its primary function (e.g. cleaning, conditioning) and any secondary functions claimed (e.g. anti-dandruff, colour protection) shall be demonstrated either through laboratory testing or a consumer test. The tests shall be conducted following the <a href="#">Guidelines for the use of the Ecolabel logo</a> in the European Commission website: <a href="http://ec.europa.eu/environment/ecolabel/documents/logo_guidelines.pdf">http://ec.europa.eu/environment/ecolabel/documents/logo_guidelines.pdf</a>.</li> </ul>
Use	Information appearing on the EU Ecolabel	<ul style="list-style-type: none"> <li>The optional label with text box shall contain the following text: <ul style="list-style-type: none"> <li>Reduced impact on aquatic ecosystems.</li> <li>Fulfills strict biodegradability requirements.</li> <li>Limited packaging waste.</li> </ul> </li> <li>The guidelines for the use of the optional label with text box can be found in the <a href="#">Guidelines for use of the Ecolabel logo</a> in the European Commission website: <a href="http://ec.europa.eu/environment/ecolabel/documents/logo_guidelines.pdf">http://ec.europa.eu/environment/ecolabel/documents/logo_guidelines.pdf</a>.</li> </ul>
End of life	Toxicity to aquatic organisms, Critical Dilution Volume (CDV)	<ul style="list-style-type: none"> <li>The <b>Critical Dilution Volume (CDV)</b> of the product shall not exceed the limits specified in the full <a href="#">criteria document</a>.</li> </ul>
End of life	Biodegradability	<ul style="list-style-type: none"> <li>All surfactants shall be readily biodegradable under aerobic conditions and biodegradable under anaerobic conditions.</li> <li>The content of all organic ingoing substances in the product that are ambivalently non-biodegradable (not readily biodegradable) and non-aerobically non-biodegradable shall not exceed the limits specified in the full <a href="#">criteria document</a>.</li> </ul>

Sources: <http://ec.europa.eu/environment/ecolabel/products-groups-and-criteria.html>  
<https://ec.europa.eu/environment/ecolabel/documents/Rinse-off%20Cosmetics%20factsheet.pdf>

# EU PRODUCT ENVIRONMENTAL FOOTPRINT (PEF)



## LYRECO LAUNDRY LIQUID EVALUATION



Lyreco Laundry Liquid is a product in the Lyreco Hygiene range.

### SCORING METHODOLOGY

A PEFCR for the Laundry Liquid detergents products category was designed by a committee of industry experts and validated by a steering committee chaired by the EC.

This PEFCR makes possible to evaluate the environmental performance of a Laundry Liquid detergent, according to a defined functional unit. This score is the results of the weighted impact evaluation of all environmental indicators at each stages of the product lifecycle.

The score is defined on a common usage basis: 1 dose of product per 1 wash.

It is expressed in micropoints (µpt) and compared with the score of a representative Laundry Liquid detergent (with EU average characteristics). The closer this score is to zero, the less impact it has on the environment.



Lyreco Laundry Liquid is more environmentally friendly than the average laundry liquid with a score of 12.6 vs 18 µpt/dose.

### LIFECYCLE ASSESSMENT

Except for the End-of-life, Lyreco Laundry Liquid performs better than the representative product at each stage of the lifecycle. For the Raw material stage, which is one of the most important one, Lyreco product particularly performs in comparison with the average product. This is also the case for the Manufacturing process.

50% less impact in the Raw Material category: 4.58 vs 8.10 µpts/dose

30% less impact on the Manufacturing process category: 0.30 vs 0.46 µpts/dose

### LIFECYCLE COMPARED RESULTS (in µpt/dose)\*

	LYRECO DETERGENT	REPRESENTATIVE PRODUCT
RAW MATERIAL	4.58	8.1
PACKAGING	0.77	2.05
MANUFACTURING	0.3	0.46
DISTRIBUTION	0.69	1.22
END-OF-LIFE	6.24	6.13
<b>TOTAL</b>	<b>12.58</b>	<b>17.95</b>

USE PHASE 20.65 20.65  
Including water release from the washing machine.

(\*): The detailed results of the environmental performance of the Lyreco product ("PEF report", certified by trusted third party EY) can be asked at: group.qss@lyreco.com



**40%**  
GLOBAL WARMING



**18%**  
RESOURCE USE (FOSSILS)



**8%**  
PARTICULATE MATTER

### ENVIRONMENTAL INDICATORS

In a detailed evaluation, Climate change, Resource usage (fossils) and Particulate matter are the most impacted environmental indicators.

### KEY ENVIRONMENTAL PERFORMANCE FACTORS

Less detergents required to wash 4.5 kg of textiles

Lower amount of chemical

Chemical used are less impacting

## NEXT STEPS

Continuous improvement

Encourage our suppliers to adopt the EU PEF methodology

Promote EU PEF to our customers

# VOLUNTARY STANDARDS FOR BUSINESSES

## EU PRODUCT ENVIRONMENTAL FOOTPRINT

“

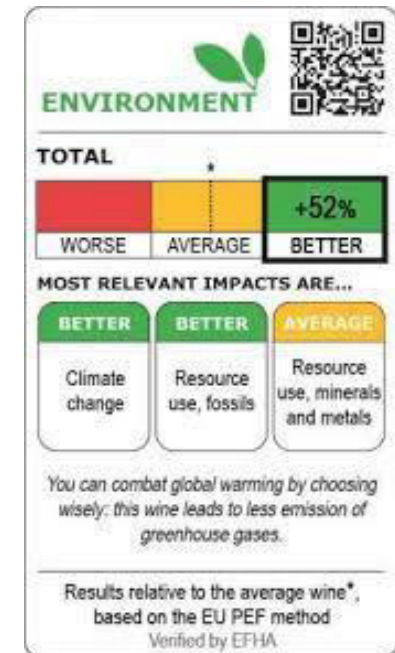
*“The European Commission (EC) developed the product environmental footprint (PEF) method to support valid product comparisons”*



# VOLUNTARY STANDARDS FOR BUSINESSES

## EU PRODUCT ENVIRONMENTAL FOOTPRINT

- The European commission in collaboration with LCA consultants and companies from specific industries, initiated projects to **conduct LCA of representative market products**
- **Based on those they develop Product Environmental Footprint Category Rules (PEFCR)**
  - a **guideline how to conduct LCA** for different product groups, to allow comparability
- This includes the provision of a **variety of data sets** and simpler calculation tools to enable life-cycle based calculations on a product level which would normally very expensive and data-intensive
- Assessment **results in a Report / Label** that indicates by how many % the product is better than the benchmark products



# CONSTRUCTION

# LIFE CYCLE ASSESSMENT IN PRACTICE

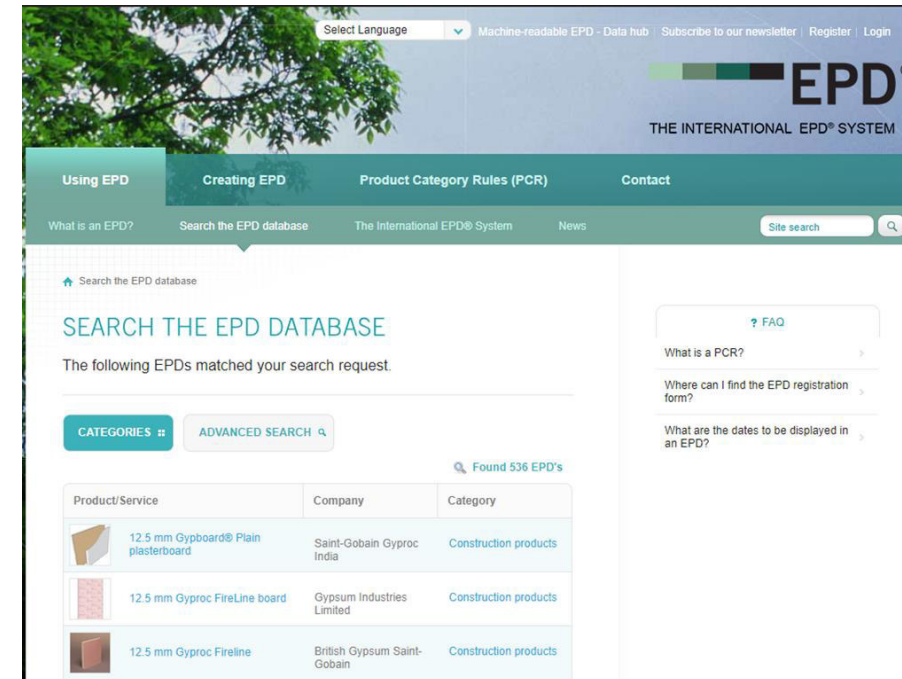
## ENVIRONMENTAL PRODUCT DECLARATIONS (EPD) (TYPE III ECO-LABELS)

Quantified environmental information on the life cycle of a product embedded in a system to verify and register EPDs and maintain a publicly-available library of EPDs.

E.g. building industry increasingly use LCA based information for their environmental impact communication

### The EPDs

- Are used in marketing and communication and demonstrate a company's responsibility for sustainability impacts
- Provide information that can directly be used to quantify impacts in building assessment schemes.



The screenshot shows the EPD database website interface. At the top, there is a navigation bar with links for 'Using EPD', 'Creating EPD', 'Product Category Rules (PCR)', and 'Contact'. Below this is a search bar and a 'Site search' button. The main content area displays 'SEARCH THE EPD DATABASE' and 'The following EPDs matched your search request.' Below this, there are buttons for 'CATEGORIES' and 'ADVANCED SEARCH'. A table lists the search results, showing three entries for 12.5 mm Gyproc products. A sidebar on the right contains a 'FAQ' section with links for 'What is a PCR?', 'Where can I find the EPD registration form?', and 'What are the dates to be displayed in an EPD?'.

Product/Service	Company	Category
12.5 mm Gypboard® Plain plasterboard	Saint-Gobain Gyproc India	Construction products
12.5 mm Gyproc FireLine board	Gypsum Industries Limited	Construction products
12.5 mm Gyproc Fireline	British Gypsum Saint-Gobain	Construction products

# LIFE CYCLE ASSESSMENT IN PRACTICE

## CONSTRUCTION INDUSTRY

International EPD® System  
Type III: ISO 14025

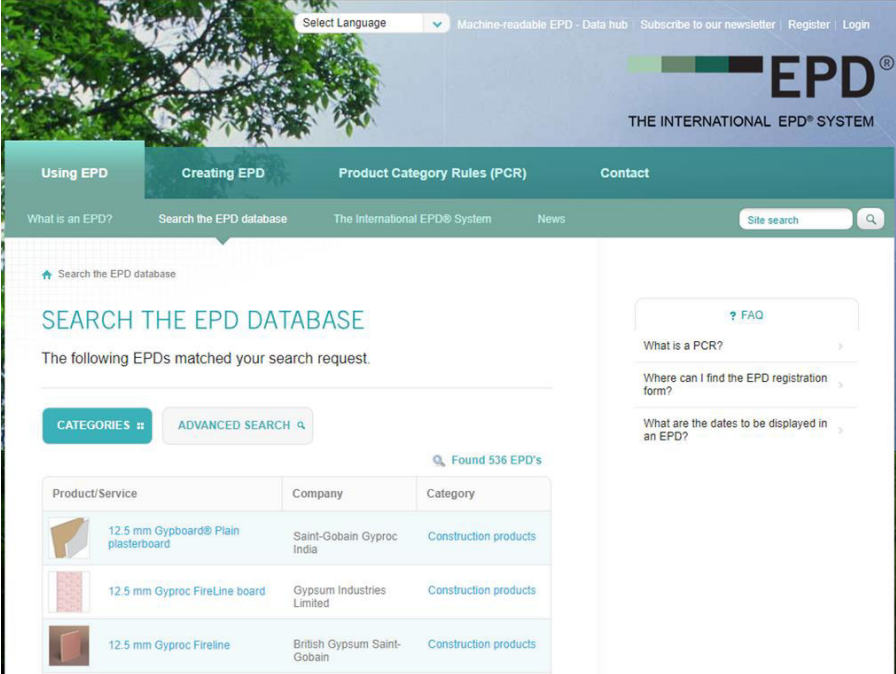
Environmental Product Declarations (EPD)

- Supporting / verify performance claims
- Product Certification e.g. used in building assessment schemes



# ENVIRONMENTAL PRODUCT DECLARATION (EPD)

- Life Cycle Assessments of products (particularly popular for construction materials) reported in a standardized format
- Based on ISO standard ISO 14025 (Environmental Product Declaration)
- Follow Product Category Rules: ‘standardized LCA recipe’



The screenshot shows the EPD website interface. At the top, there is a navigation bar with links for 'Using EPD', 'Creating EPD', 'Product Category Rules (PCR)', and 'Contact'. Below this is a search bar and a 'Site search' button. The main content area displays 'SEARCH THE EPD DATABASE' and 'The following EPDs matched your search request.' A table lists three products: '12.5 mm Gypboard® Plain plasterboard' by Saint-Gobain Gyproc India, '12.5 mm Gyproc FireLine board' by Gypsum Industries Limited, and '12.5 mm Gyproc Fireline' by British Gypsum Saint-Gobain. A sidebar on the right contains a 'FAQ' section with questions like 'What is a PCR?', 'Where can I find the EPD registration form?', and 'What are the dates to be displayed in an EPD?'.

Product/Service	Company	Category
12.5 mm Gypboard® Plain plasterboard	Saint-Gobain Gyproc India	Construction products
12.5 mm Gyproc FireLine board	Gypsum Industries Limited	Construction products
12.5 mm Gyproc Fireline	British Gypsum Saint-Gobain	Construction products



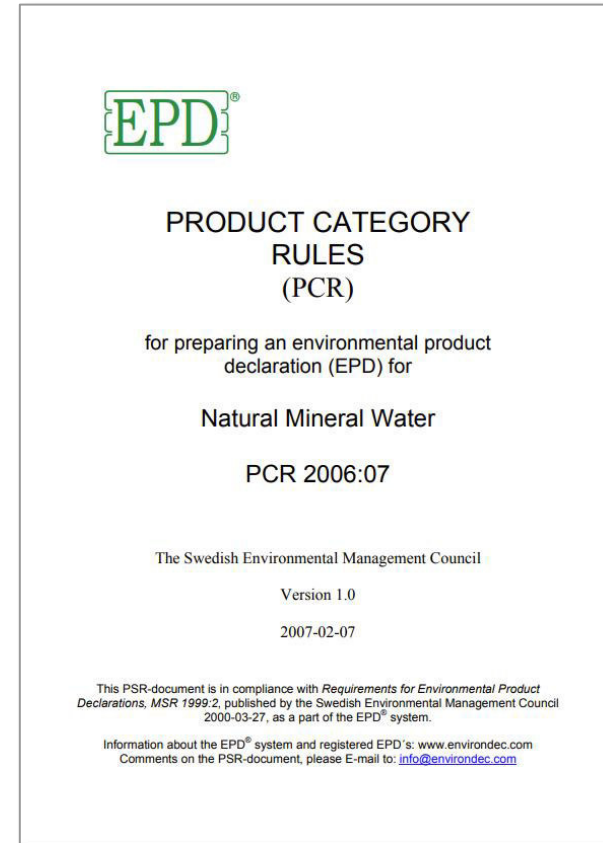
# PRODUCT CATEGORY RULES

## THE COOK-BOOK FOR MAKING LCA-BASED ENVIRONMENTAL PRODUCT DECLARATIONS

A PCR is a copyrighted document that is part of the EPD "cookbook" and contains the recipe to create a high-quality EPD for the product category you are interested in.


The PCR provides the instructions for how the life-cycle assessment (LCA) should be conducted. It sets out what you need to consider, including but not limited to:

- System boundaries, i.e. which processes and stages of the product's life cycle need to be considered
- Declared/functional unit: the amount, weight and service life of the product being assessed
- How to define e.g. the use phase and end-of-life options
- What impact categories need to be assessed in addition apart from the standard set as described in our General Program Instructions (GPI)




# EPD DATABASES: LCA REPORTS OF BUILDING MATERIALS

## EXAMPLE: EPD REPORT: STEEL



### ENVIRONMENTAL PRODUCT DECLARATION



IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930




## CUT AND BENT REINFORCING STEEL BARS

### BE GROUP SVERIGE AB

Programme: The International EPD®	Programme operator: EPD International AB	EPD registration number: S-P-04449	Publication date: 2021-08-25	Valid until: 2026-07-26
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An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at [www.environdec.com](http://www.environdec.com).



### CUT AND BENT REINFORCING STEEL BARS

## LIFE-CYCLE ASSESSMENT

### LIFE-CYCLE ASSESSMENT INFORMATION

Period for data: 2020

### DECLARED AND FUNCTIONAL UNIT

Declared unit: 1 kg  
Mass per declared unit: 1

### BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate: 0  
Biogenic carbon content in product, kg C: 0  
Biogenic carbon content in packaging, kg C: 0

### SYSTEM BOUNDARY

This EPD covers the cradle to gate with options scope with following modules; A1 (Raw material supply), A2 (Transport) and A3 (Manufacturing), A4 (Transport), as well as C1 (Deconstruction), C2 (Transport at end-of-life), C3 (Waste processing) and C4 (Disposal). In addition, module D - benefits and loads beyond the system boundary is included.

Product stage	Use stage							End of life stage				Beyond the system boundaries								
	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D	D	D	D
x	x	x	x	MND	MND	MND	MND	MND	MND	MND	MND	MND	x	x	x	x	x	x	x	x

Geography, by two-letter ISO country code or regions.

EU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Modules not declared = MND. Modules not relevant = MNR.

### CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the EN 15804:2012+A2:2019 and the applied PCR. The study does not exclude any hazardous materials or substances.

The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

Because of lack of accuracy in available modelling resources steel wire and textile straps are excluded, their constituents under 0,1% of product mass. Also the EU pallets are excluded they have a low mass share compared to the product and are reused. The production of capital equipment, construction activities, and infrastructure, maintenance and operation of capital equipment, personnel-related activities, energy and water use related to company management and sales activities are excluded.

CUT AND BENT REINFORCING STEEL BARS

## ENVIRONMENTAL IMPACT

Note: additional environmental impact data may be presented in annexes.

### CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEI

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP – total	kg CO2e	5,06E-1	3,08E-2	1,98E-3	6,26E-1	1,02E-1	MND	MND	MND	MND	MND	MND	MND	MND	3,3E-3	6,98E-3	2,21E-3	2,64E-4	-7,17E-2
GWP – fossil	kg CO2e	5,87E-1	3,08E-2	2E-3	6,19E-1	1,04E-1	MND	MND	MND	MND	MND	MND	MND	MND	3,3E-3	6,98E-3	2,24E-3	2,63E-4	-7,22E-2
GWP – biogenic	kg CO2e	7,62E-3	2,22E-5	-2,28E-5	7,62E-3	-6,22E-3	MND	MND	MND	MND	MND	MND	MND	MND	5,17E-7	4E-6	-1,24E-3	5,22E-7	5,36E-4
GWP – LULUC	kg CO2e	6,88E-4	3,08E-5	1,38E-6	7,2E-4	6,19E-5	MND	MND	MND	MND	MND	MND	MND	MND	2,79E-7	3,37E-6	2,89E-5	7,82E-8	2E-6
Ozone depletion pot.	kg CFC11e	6,61E-8	6,64E-9	1,66E-9	7,32E-8	2,09E-8	MND	MND	MND	MND	MND	MND	MND	MND	7,12E-10	1,63E-9	3,37E-9	1,08E-10	-1,82E-9
Acidification potential	mol H+e	3,16E-3	6,92E-4	1,93E-5	3,97E-3	1,44E-3	MND	MND	MND	MND	MND	MND	MND	MND	3,48E-6	3,76E-6	2,84E-4	2,8E-6	-2,79E-4
EP-freshwater <sup>1)</sup>	kg Pe	3,74E-5	4,54E-7	5,23E-8	3,79E-5	4,14E-6	MND	MND	MND	MND	MND	MND	MND	MND	1,22E-8	5,76E-8	1,62E-6	3,18E-8	-2,84E-6
EP-marine <sup>2)</sup>	kg Ne	6,92E-4	1,88E-4	7,3E-6	8,8E-4	6,92E-4	MND	MND	MND	MND	MND	MND	MND	MND	1,92E-5	1,24E-5	6,27E-5	8,87E-7	-5,48E-5
EP-terrestrial <sup>2)</sup>	mol Ne	7,62E-3	2,1E-3	7,83E-5	8,83E-3	5,4E-3	MND	MND	MND	MND	MND	MND	MND	MND	1,67E-4	1,48E-4	7,23E-4	9,42E-6	-5,8E-4
POCP ("smag")	kg NMPVOCe	2,67E-3	6,68E-4	2,19E-6	3,24E-3	1,09E-3	MND	MND	MND	MND	MND	MND	MND	MND	4,98E-6	4,23E-6	1,99E-4	2,79E-8	-3,79E-4
ADP-minerals & metals	kg Sbe	2,97E-6	2,21E-7	3,71E-8	3,23E-6	3,32E-6	MND	MND	MND	MND	MND	MND	MND	MND	5,02E-9	1,7E-7	1,3E-6	2,41E-8	-7,17E-8
ADP-fossil resources	MJ	9,08E3	3,97E-1	3,97E-1	8,81E0	1,44E3	MND	MND	MND	MND	MND	MND	MND	MND	4,94E-2	1,07E-1	3,29E-1	7,39E-3	-8,33E-1
Water use <sup>3)</sup>	m3e depr.	4,79E-1	2,3E-3	3,93E-3	4,89E-1	1,77E-2	MND	MND	MND	MND	MND	MND	MND	MND	6,46E-5	3,57E-4	4,61E-3	3,4E-4	-1,02E-2

1) GWP = Global Warming Potential, EP = Eutrophication potential, POCP = Photochemical ozone formation, ADP = Abiotic depletion potential. 2) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator. 3) Required characterization method and data are in kg Peq. Multiply by 3,07 to get PO4e.

# EPD DATABASES: LCA REPORTS OF BUILDING MATERIALS

## EXAMPLE: EPD REPORT: CEMENT

### Search the EPD Library

Filter

Product Category

PCR

Geographical scope

Validity

Only sector EPDs

Showing the first 50 results

CONSTRUCTION PRODUCT

S-P-00308

**Steel reinforcement products for concrete (Denmark)**

Celsa Steel Service A/S

Registered

CONSTRUCTION PRODUCT

S-P-00305

**Steel reinforcement products for concrete (Sweden)**

Celsa Steel Services AB

Registered

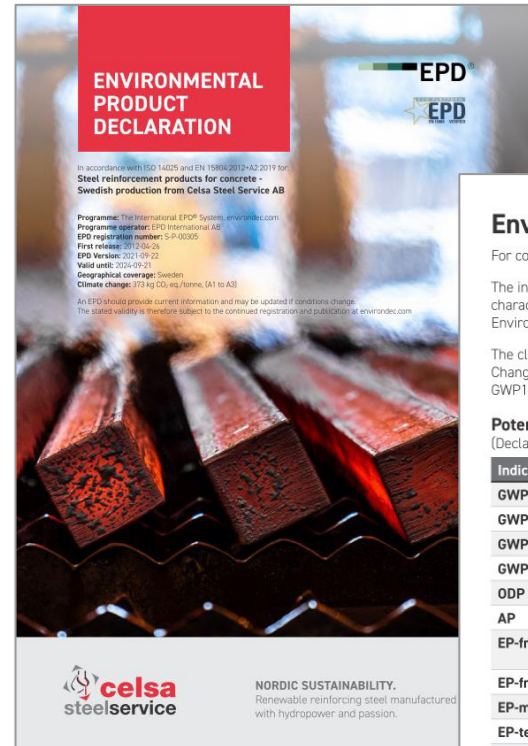
CONSTRUCTION PRODUCT

S-P-00306

**Steel reinforcement products for concrete (Norway)**

Celsa Steel Services AS

Registered



### Environmental Information

For construction services, the total value of A1-A3 shall be replaced with the total value of A1-A5.

The indicators, with one exception, are calculated with the characterisation factors published by the Joint Research Centre (ILCD 2013, characterization factors according to EC-JRC EF3.0, 2019), as they can be accessed in GaBi (Sphera Solutions GmbH) in the data set Environmental quantities/EN15804+A2.

The climate impact indicator GWP-GHG is calculated with characterisation factors published in the Intergovernmental Panel on Climate Change's Fifth Assessment Report (IPCC AR5) as they can be accessed in GaBi in the data set Environmental quantities/IPCC AR5/ GWP100, excl. biogenic carbon.

### Potential environmental impact - mandatory indicators according to EN 15804

(Declared unit Per tonne of reinforcement products)

Indicator	Unit	A1	A2	A3	Tot.A1-A3	A4	C1	C2	C3	C4	D
<b>GWP-fossil</b>	kg CO <sub>2</sub> eq.	319	53,3	0,567	373	13,8	0,345	17,8	0	0	123
<b>GWP-biogenic</b>	kg CO <sub>2</sub> eq.	23,9	1,07	0,0806	25	33,4	0,00358	4,06	0	0	0,571
<b>GWP-luluc</b>	kg CO <sub>2</sub> eq.	0,211	0,0406	0,000271	0,252	0,00835	0,00274	0,17	0	0	0,0247
<b>GWP-total</b>	kg CO <sub>2</sub> eq.	343	54,4	0,65	398	47,2	0,35	22	0	0	124
<b>ODP</b>	kg CFC 11 eq.	1,69E-06	6,37E-15	5,84E-17	1,69E-06	5,51E-09	6,63E-17	4,11E-15	0	0	1,52E-14
<b>AP</b>	mol H <sup>+</sup> eq.	1,06	0,931	0,00334	1,99	0,283	0,00338	0,0236	0	0	0,305
<b>EP-freshwater</b>	kg PO <sub>4</sub> <sup>3-</sup> eq.	0,0159	7,48E-05	3,28E-07	0,0159	4,38E-04	3,05092E-06	1,89E-04	0	0	1,35E-04
<b>EP-freshwater</b>	kg P eq.	0,00517	2,44E-05	1,07E-07	0,00519	1,43E-04	9,95E-07	6,17E-05	0	0	4,39E-05
<b>EP-marine</b>	kg N eq.	0,428	0,471	0,00171	0,901	0,148	0,00164	0,00782	0	0	0,0642
<b>EP-terrestrial</b>	mol N eq.	4,64	5,16	1,87E-02	9,82	1,6	0,0181	0,0921	0	0	0,68
<b>POCP</b>	kg NMVOC eq.	1,16	1,27	0,00496	2,43	0,386	0,0048	0,0207	0	0	0,232
<b>ADP-minerals &amp; metals*</b>	kg Sb eq.	1,13E-04	2,08E-06	6,32E-09	1,15E-04	1,76E-06	2,98E-08	1,85E-06	0	0	4,52E-05
<b>ADP-fossil*</b>	MJ	2520	733	0,453	3253	230	4,49	278	0	0	1140
<b>WDP</b>	m <sup>3</sup>	100	0,1	1,E-04	100	1,7	0,003	0,2	0	0	6

\*Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.  
 1) ADP-fossil as defined by EN15804+A2 includes uranium and is thus equal to the resource indicator PENRE.

# EPD DATABASES / LIBRARIES



Global Construction Products EPD/LCA Database

The data sets follow the international standards and norms and are used for building LCA software, green public procurement (GPP), etc.



Showing 1 to 10 of 4,744 entries filtered from 4,758 records

Reset Table

EPD Product Name	Unit	Classification	Country/Region	Valid Until	EPD Type	EPD Owner	Database	View
3D Fiberglass (LSP - FG)	1.0 m2	Mineral building products / Bricks, blocks and elements / Natural cut stone	TR	2025	Specific Dataset	AKDO-Silkar Madencilik San. ve Tic. AS.	GloCoMDat TurCoMDat	👁
3M Baseboard and Multi-use Adhesive	1.0 kg	Mineral building products / Mortar and Concrete / Concrete additive	BE	2024	Specific Dataset			👁
3M P3000 High Performance Wood Floor Adhesive (2 x 3.5 kg bags in a pail)	1.0 m2	Mineral building products / Mortar and Concrete / Adhesive and adhesive mortar	WEU	2024	Specific Dataset	3M Company Europe	GloCoMDat EUCoMDat	👁
3M P3000 High Performance Wood Floor Adhesive (600 ml sausage)	1.0 m2	Mineral building products / Mortar and Concrete / Adhesive and adhesive mortar	WEU	2024	Specific Dataset	3M Company Europe	GloCoMDat EUCoMDat	👁
3M QS 2000 B 24 kV moulded rubber splice kit	1.0 Piece	Plastics / Sealing materials / Rubber	FR	2021	Specific Dataset	3M Company Europe	GloCoMDat EUCoMDat	👁

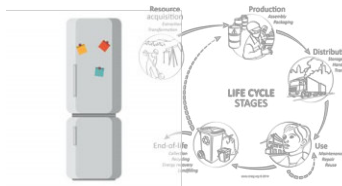
# LIFE CYCLE ASSESSMENT (LCA) & TOOLS

Product LCA

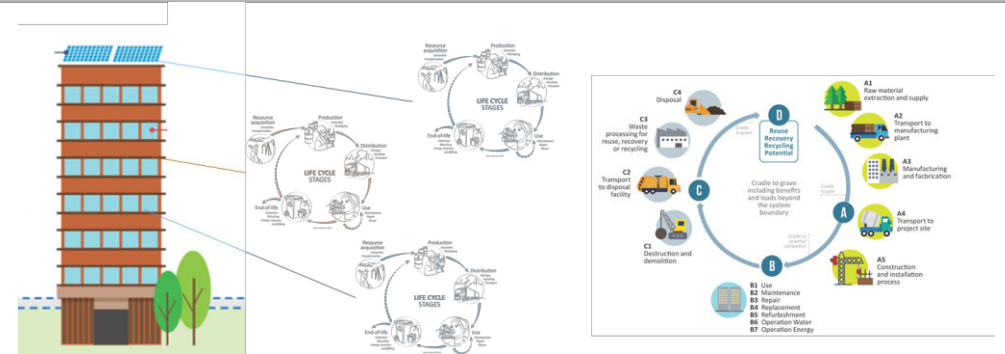


Building LCA

Life Cycle Stages



- Single product-system, based on one or more materials



- Compilation of product-systems

Software



- Calculation of Product Impacts → publish as EPD



- Calculation of Building Impacts based on Product Databases (EPDs)

# COMPARISON OF BUILDING LCA TOOLS

## Embodied Carbon Calculators

Data from  
Environmental  
Product  
Declarations



## Life Cycle Assessment Tools





# CIC CARBON ASSESSMENT TOOL

Understanding the embodied carbon of construction materials and carbon emissions of on-site construction process provides the opportunities to improve the sustainability performance and construction project efficiency.

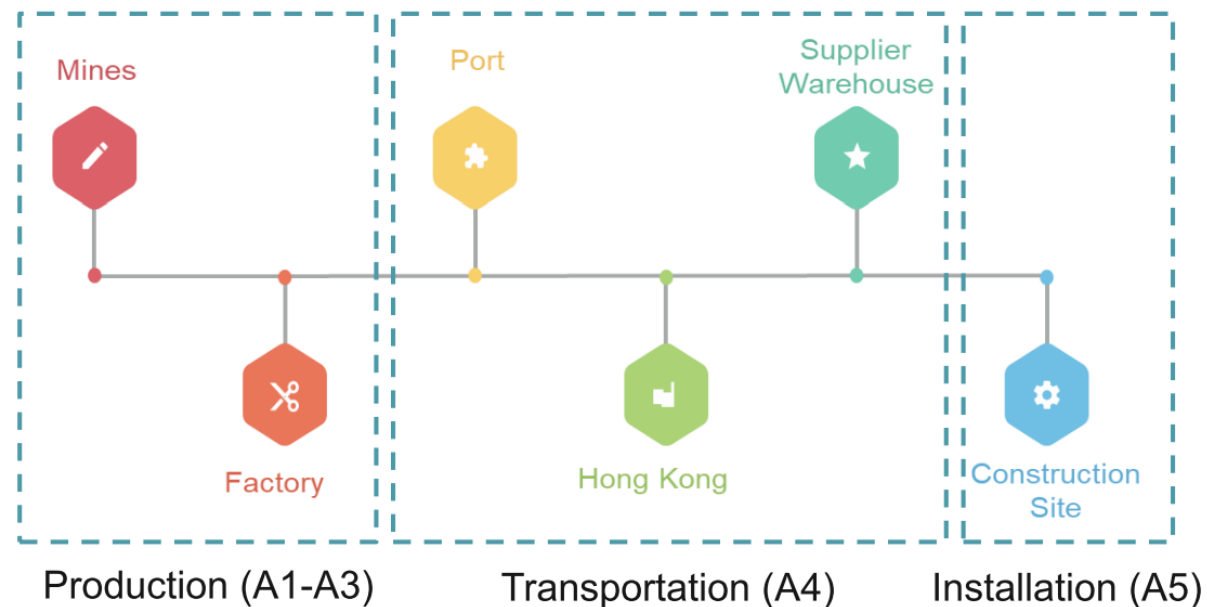
Start your journey with the CIC Carbon Assessment Tool

[SIGN IN](#)

# CIC-CARBON ASSESSMENT TOOL

## SCOPE OF THE TOOL

The scope of the Tool is **Cradle to Site** (A1 to A5) and is based on the ISO 14025:2010 (Environmental Labels and Declarations -Type III Environmental Declarations - Principles and Procedures

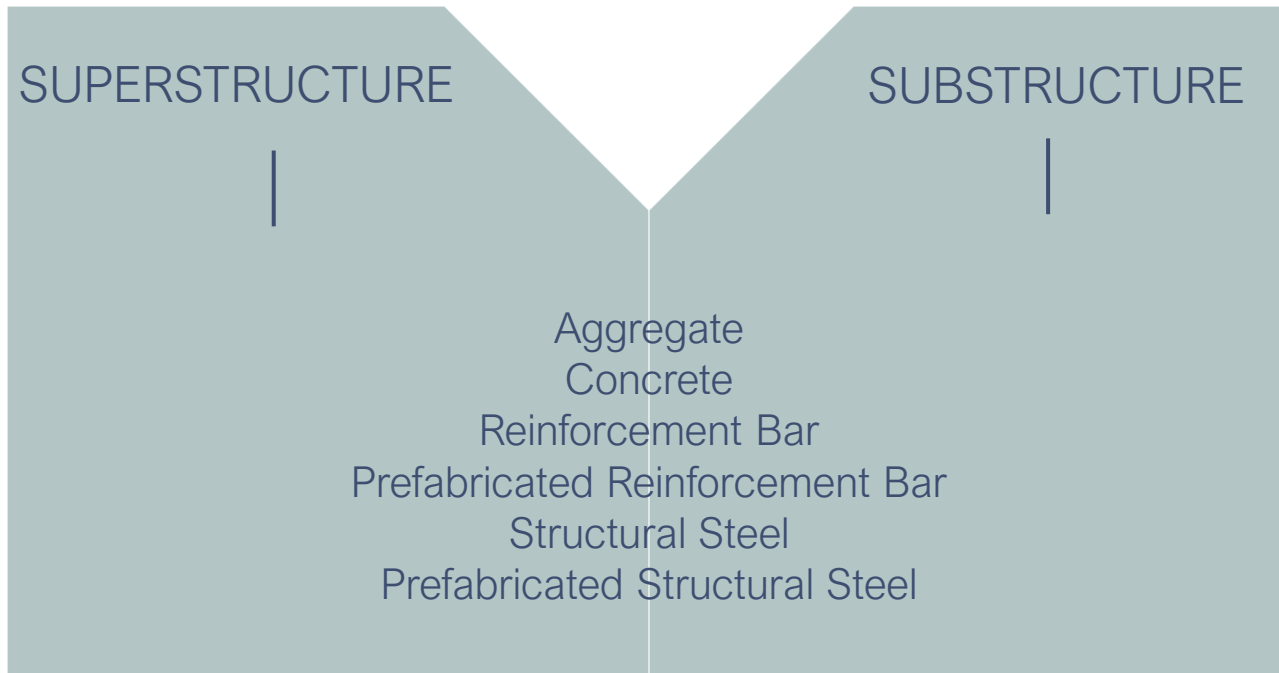




# CIC-CAT

## INPUT CATEGORIES

### PERMANENT WORKS



Electricity  
Town Gas  
Fuel Consumption  
Water  
C&D Waste

SITE IMPACTS

### TEMPORARY WORKS

Concrete  
Reinforcement Bar  
Structural Steel  
Timber Formwork  
Metal Formwork  
Metal Hoarding  
Timber Hoarding  
Bamboo Scaffolding  
Metal Scaffolding

# Data Input – Front Page

- ‘Permanent Works – Substructure’

The software will allow you to choose:

- Material Family ⓘ
- Material ⓘ
- Country/Origin ⓘ
- Quantity ⓘ
- Unit ⓘ

CIC Carbon Assessment Tool  
建造業議會碳評估工具

< TJS - Test 1 | Project Information | **Data Input** | Results Analysis | Comparison

1HKGcic@cundall.com  
Project Manager

+ Request New Material | Import Template | Import | Export

▼ Total Carbon Emission 0 tCO<sub>2</sub>e

Permanent and Temporary Works

■	0 tCO <sub>2</sub> e
■	0 tCO <sub>2</sub> e
■	0 tCO <sub>2</sub> e
■	0 tCO <sub>2</sub> e
■	0 tCO <sub>2</sub> e

Permanent Works - Substructure ⓘ | Permanent Works - Superstructure ⓘ | Temporary Works ⓘ | Site Impacts ⓘ

+ Add New Material

“Add New Field” is the button to click to add the materials to the project

The number will be total for the project and split into Substructure and Superstructure

**Note:** All carbon emission factors used in Design Input contains a predefined “wastage value” within to estimate the potential wastage in actual construction operation. This “wastage value” does not exist in the construction stage’s database.

# Data Input - Material

The screenshot shows the 'Add New Material' form with the following fields and values:

- CIC Green Product:  NO
- Material Family: -- select -- (dropdown menu is open, showing options: -- select --, Aggregate, **Concrete**, Reinforcement Bar, Prefabricated Reinforcement Bar, Structural Steel)
- Material: -- select --
- Country/Origin: -- select --
- Quantity: 0
- Unit: -- select --

Buttons: Close (red), Add (green)

Select the **material family** from the pre-defined drop down list

The screenshot shows the 'Add New Material' form with the following fields and values:

- CIC Green Product:  NO
- Material Family: Concrete
- Material: -- select -- (dropdown menu is open, showing options: -- select --, C100, > 25% PFA mix, C100, ≤ 25% PFA mix, C100, 35 - 55% GGBS mix, C100, 55 - 75% GGBS mix, C20, ≤ 25% PFA mix, C20, OPC, C30, > 25% PFA mix, C30, ≤ 25% PFA mix, C30, 35 - 55% GGBS mix, C30, 55 - 75% GGBS mix, C30, OPC, **C35, OPC**, C35, > 25% PFA mix, C35, ≤ 25% PFA mix, C35, 35 - 55% GGBS mix, C35, 55 - 75% GGBS mix, C40, > 25% PFA mix, C40, ≤ 25% PFA mix, C40, 35 - 55% GGBS mix)
- Country/Origin: -- select --
- Quantity: -- select --
- Unit: -- select --

Buttons: Add (green)

Select the **type/specification** of the material from the pre-defined drop down list

If the **type/specification** for the material is unknown, please select the **Average or Unknown** option provided

## Monthly Carbon Emission 5,706 tCO<sub>2</sub>e

Permanent and Temporary Works



Concrete	3,591 (67%) tCO <sub>2</sub> e
Prefabricated Reinforcement Bar	950 (18%) tCO <sub>2</sub> e
Precast Concrete	719 (13%) tCO <sub>2</sub> e
Reinforcement Bar	91 (2%) tCO <sub>2</sub> e
	0 tCO <sub>2</sub> e

Site Impacts



C&D Waste	325.2 (92%) tCO <sub>2</sub> e
Refrigerant	28.6 (8%) tCO <sub>2</sub> e
Electricity	1.1 (0%) tCO <sub>2</sub> e
Town Gas	0 (0%) tCO <sub>2</sub> e
	0 tCO <sub>2</sub> e

Permanent Works - Substructure ⓘ

Permanent Works - Superstructure ⓘ

Temporary Works ⓘ

Site Impacts ⓘ

Edit

# LIFE CYCLE COSTING

# Life Cycle Cost



# LIFE-CYCLE COSTING (LCC)

Life-cycle costing (LCC) means considering all the costs that will be incurred during the lifetime of the product, work or service:

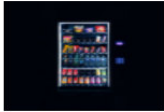



- **Purchase price** and all associated costs (delivery, installation, insurance, etc.)
- **Operating costs**, including energy, fuel and water use, spares, and maintenance
- **End-of-life costs** (such as decommissioning or disposal) **or residual value** (i.e. revenue from sale of product)



# LIFE CYCLE ASSESSMENT / COSTING

## EXAMPLES: TOOLS DEVELOPED BY THE EUROPEAN COMMISSION

The European Commission has developed a series of sector specific LCC calculation tools which aim to facilitate the use of LCC amongst public procurers.

<b>Vending Machines</b> <ul style="list-style-type: none"><li>• User Guide</li><li>• LCC Tool</li></ul> 	<b>Imaging Equipment</b> <ul style="list-style-type: none"><li>• User Guide</li><li>• LCC Tool</li></ul> 
<b>Computers and Monitors</b> <ul style="list-style-type: none"><li>• User Guide</li><li>• LCC Tool</li></ul> 	<b>Indoor Lighting</b> <ul style="list-style-type: none"><li>• User Guide</li><li>• LCC Tool</li></ul> 

<b>BEFORE TENDERING</b>
To assess the LCC of the current situation and roughly evaluate different solutions to help guide pre-tendering market engagement activities, or to narrow down different technological solutions.
<b>DURING TENDERING</b>
To compare offers during the evaluation and award of contracts, as foreseen in <a href="#">Directives</a> .
<b>AFTER TENDERING</b>
To evaluate the performance of the awarded solution in comparison to the previous situation or other offers, to monitor and communicate results and help prepare future tenders.

- Identify **cost drivers**
  - some can be easily included in LCC calculations, such as energy consumption.
  - Others -such as durability might be relevant from an economic point of view but are more difficult to quantify in terms of how much they increase the product's lifespan.
- Besides cost drivers, **basic parameters** for the LCC need to be defined (evaluation period, discount rate, your electricity cost, etc.).



# LIFE CYCLE COSTING

TOOLS



News & Insight

Upholding Professional Standards

Training and Events

Surveying profession

Products & Services

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Home > Products & Services > BCIS Data Products > Facility Management > **Product: Life Cycle Evaluator**

## Life Cycle Evaluator

This 12 month online subscription tool helps to compare costs and activities of components to support the ongoing management of your property portfolio.

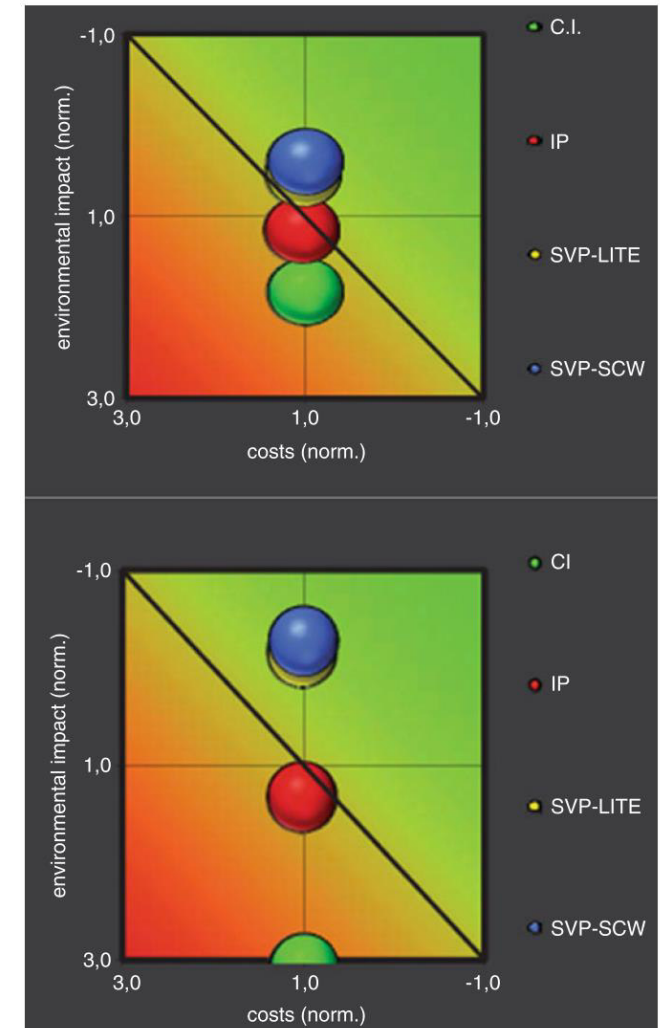
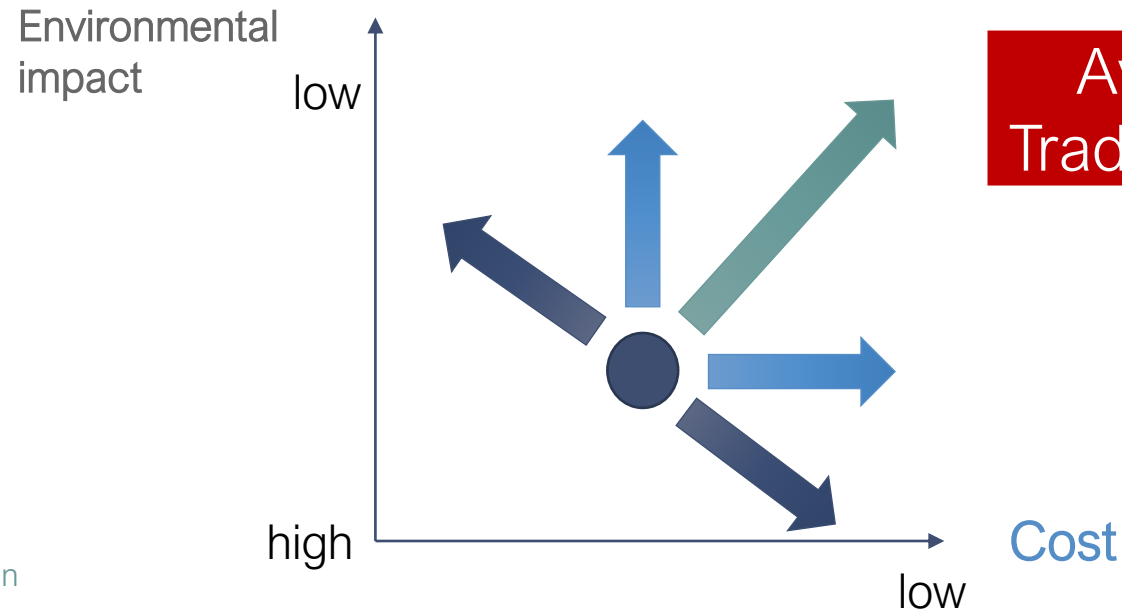
Have you / has your organization been applying Life Cycle Costing?  
In what context?

# LIFE CYCLE COSTING IN PRACTICE

## CHEMICAL INDUSTRY

– EXAMPLE: BASF (ECO-EFFICIENCY TOOL)

- Comparing Environmental Performance with Cost (Life Cycle Costing) → *Portfolio Graph*
- Aggregate different environmental impacts into one score (index)

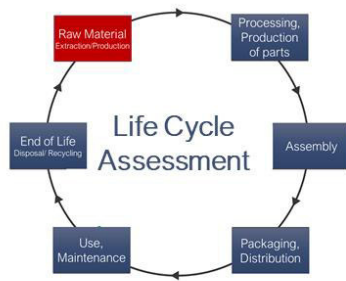


**Fig. 4.8** The eco-efficiency portfolio comparison (*upper*, base case; *lower*, scenario with Indonesian electricity mix)

# KEY TAKEAWAYS

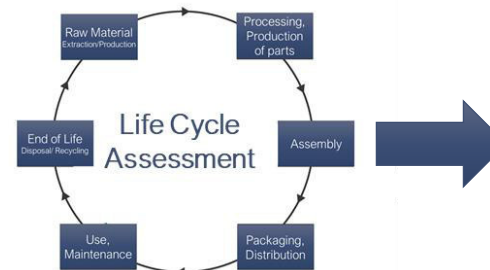
## LIFE CYCLE ASSESSMENT

### 1. IDENTIFY **HOT SPOTS** WITHIN A PRODUCT'S LIFE CYCLE



**Hot Spot:**  
Process that causes significant impacts

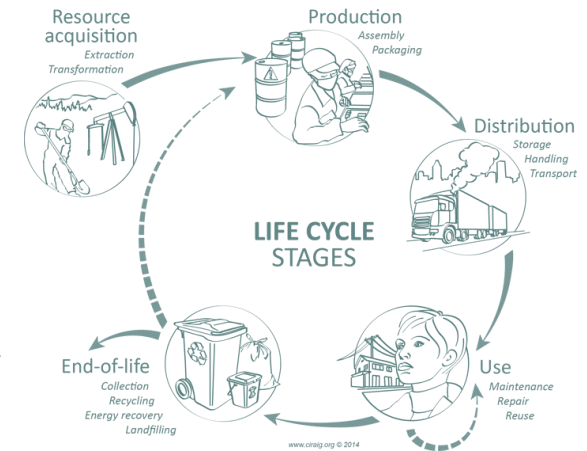
### 2. IDENTIFY TOTAL IMPACTS THAT OCCUR ALONG A PRODUCT'S LIFE CYCLE (ECO-FOOTPRINT OF A PRODUCT)



# KEY TAKEAWAYS

## LIFE CYCLE ASSESSMENT

- There is a **growing demand for quantification of impacts** and disclosure, esp. of carbon emissions along the product/ building life cycle
- Trends point into the direction that corporates have to consider their supply chain emissions
- LCA is a mature tool, yet
  - new, simplified applications are developed by various institutions to make LCA more accessible
  - applications of LCA expand to more and more sectors



# THANK YOU FOR YOUR ATTENTION!

Feel free to stay and ask question  
or continue earlier discussions



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